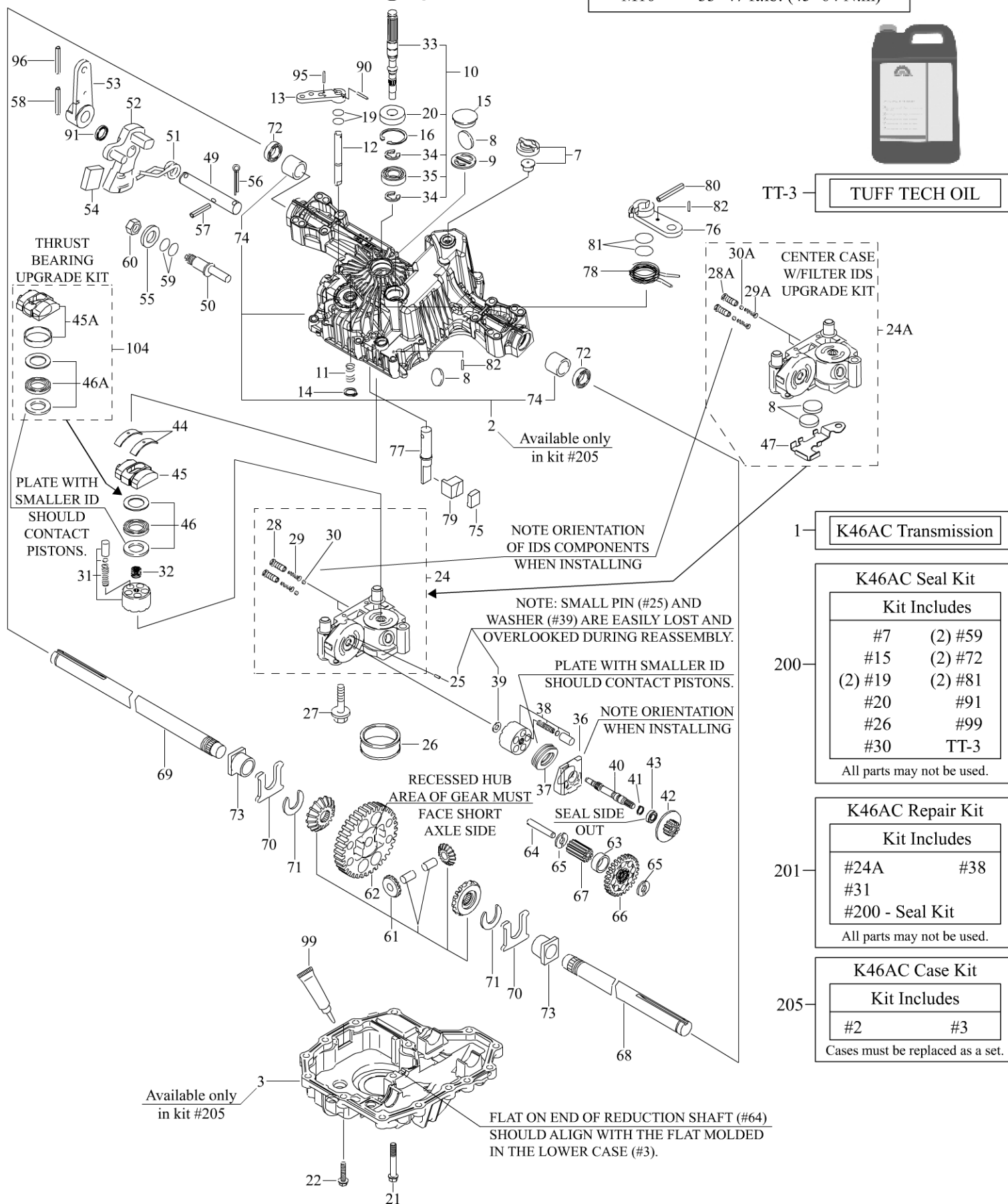


Bolt Tightening Specs.

<u>Bolt Size</u>	<u>Torque</u>
M8	16~18 ft.lb. (21~24 N.m)
M10	33~47 ft.lb. (45~64 N.m)



TT-3 — TUFF TECH OIL



K46AC Seal Kit

Kit Includes

#7	(2) #59
#15	(2) #72
(2) #19	(2) #81
#20	#91
#26	#99
#30	TT-3

All parts may not be used.

K46AC Repair Kit

Kit Includes

#24A #38
#31
#200 - Seal Kit

All parts may not be used.

K46AC Case Kit

Kit Includes

#2	#3
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Cases must be replaced as a set.