

LawnMaster®

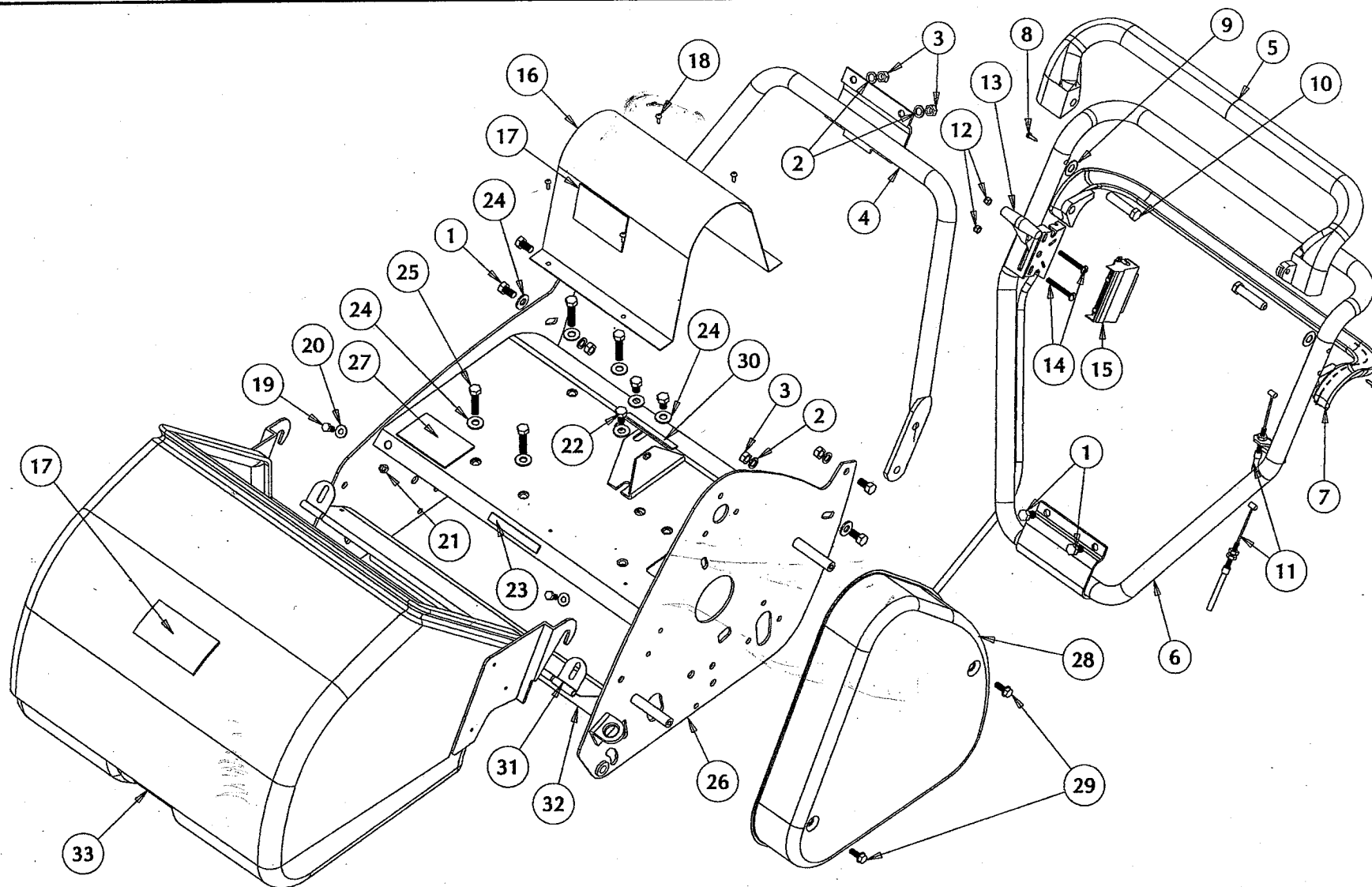
LAWN AND GARDEN PRODUCTS
PARTS CATALOGUE

SECTION 3

REEL MOWER PARTS DIAGRAMS



MODEL: TWIN DRIVE REEL MOWER (ALL MODELS) - FRAME ASSEMBLY





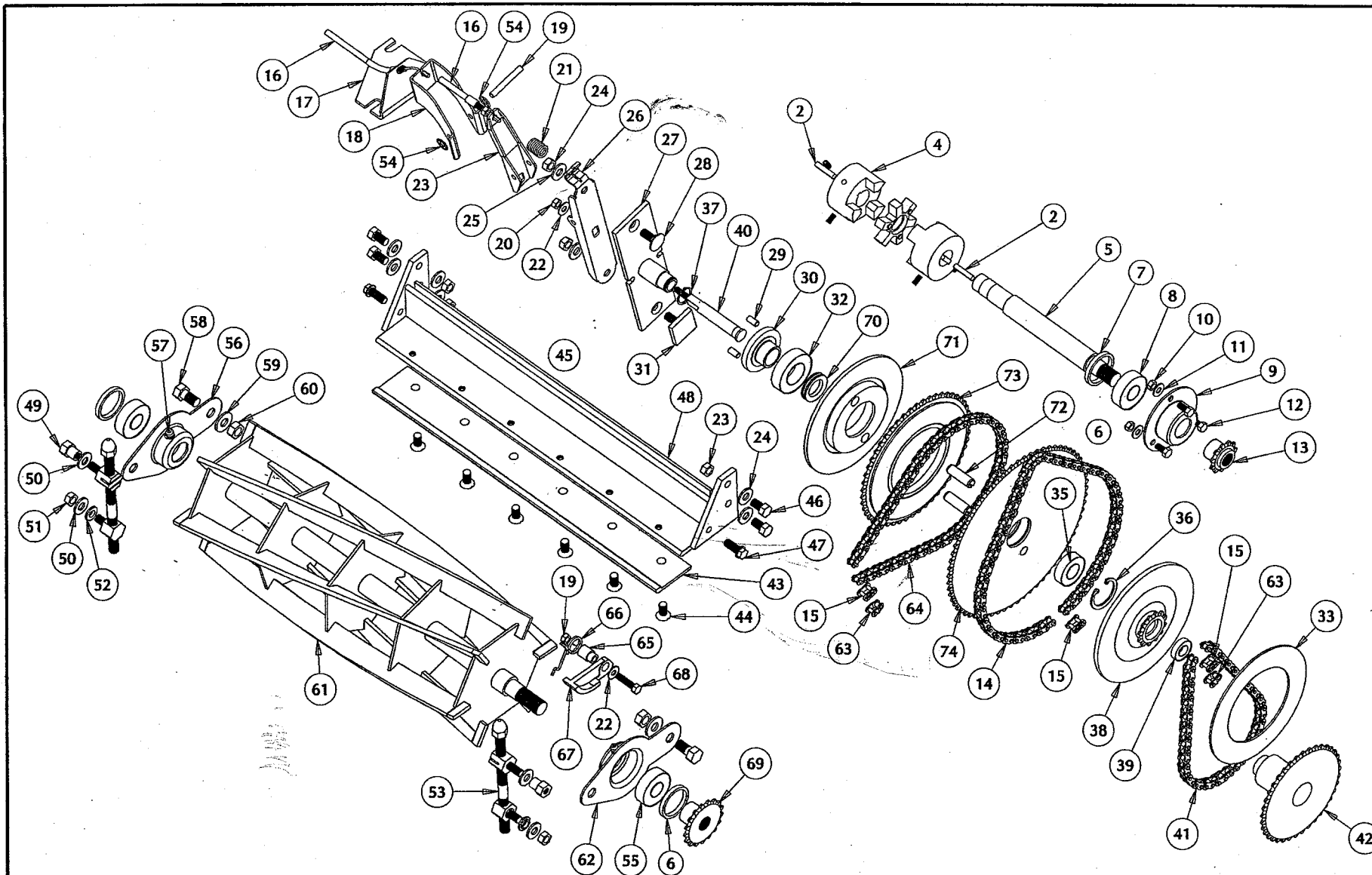
MODEL:TWIN DRIVE REEL MOWER (ALL MODELS) - FRAME ASSEMBLY

v1 Oct 04

ITEM	DESCRIPTION	PART No	ITEM	DESCRIPTION	PART No	ITEM	DESCRIPTION	PART No
1	Bolt ZP M8 x 20 set screw	FBOPL02	25	Bolt HT ZP M8 x 35 set screw	FBOPL35	33	Catcher 400 Orange	L1465-242
2	Washer spring ZP M8	FWAPL58	26	Frame - 400 Orange	L1405-710O	33	Catcher 400 Black	L1465-260
3	Nut ZP M8	FNUPL08	26	Frame - 400 Silver	L1405-710S	33	Catcher 500 Orange	L1565-242
4	Handle Lower 400	L1450-150	26	Frame - 400 Red	L1405-710R	33	Catcher 500 Black	L1565-250
4	Handle Lower 500 Chrome	L1550-150	26	Frame - 500 Orange	L1505-710O	33	Catcher 660 Orange	L1665-200O
4	Handle Lower 660	L1650-150	26	Frame - 500 Silver	L1505-710S	33	Catcher 660 Black	L1665-200S
5	Lever Clutch Reel	L1050-720B	26	Frame - 500 Red	L1505-710R			
6	Handle Upper	L1050-705C	26	Frame - 660 Orange	L1605-710O			
7	Lever Clutch Reel Lower Blk	L1050-730B	26	Frame - 660 Silver	L1605-710S			
8	Screw Taptite M5 x 10	L0108-037	26	Frame - 660 Red	L1605-710R			
9	Washer Plastic 10 x 20 x 1 Wide	L1050-715	26	Frame - Sport Orange	L1105-710O			
10	Boss Lever Pivot	L1050-710Z	26	Frame - Sport Silver	L1105-710S			
11	Cable Clutch Assy	L1050-700	26	Frame - Golf Orange	L1705-710O			
12	Nut Nyloc ZP M5	FNLPL05	26	Frame - Golf Silver	L1705-710S			
13	Throttle Control	L1050-090	27	Decal Caution	L1070-230			
14	Screw MC ZP pan head M5 x 40	FSCPL05	28	Guard Chain Orange	L1010-705O			
15	Throttle Control Cover	L1050-095	28	Guard Chain Silver	L1010-705S			
16	Cover Shaft 400 Orange	L1410-700O	28	Guard Chain - 400/500/660 Red	L1010-705R			
16	Cover Shaft 400 Silver	L1410-700S	29	Screw Taptite M6 x 16	L0108-030			
16	Cover Shaft 400 Red	L1410-700R	30	Decal Model 400 Lawnmaster	L1470-145			
16	Cover Shaft Orange 500/660	L1510-700O	30	Decal Model 400 Trenchex Catcher	L1470-147			
16	Cover Shaft Silver 500/660	L1510-700S	30	Decal Model 500 Lawnmaster	L1570-145			
16	Cover Shaft 500/660 Red	L1510-700R	30	Decal Model 500 Trenchex Catcher	L1570-147			
17	Decal Model 400 Lawnmaster	L1470-145	30	Decal Model 660 Lawnmaster	L1670-145			
17	Decal Model 400 Trenchex	L1470-146	30	Decal Model 660 Trenchex Catcher	L1670-147			
17	Decal Model 500 Lawnmaster	L1570-145	31	Grass Thrower Tab	L1010-190			
17	Decal Model 500 Trenchex	L1570-146	32	Grass Thrower 400 Orange	L1410-210			
17	Decal Model 660 Lawnmaster	L1670-145	32	Grass Thrower 400 Silver	L1410-215			
17	Decal Model 660 Trenchex	L1670-146	32	Grass Thrower 400 Red	L1410-195R			
18	Screw ZP PHD SLT 6 x 3/8	FSCPL08	32	Grass Thrower 500 Orange	L1510-210			
19	Bolt ZP M6 x 12 set screw	FBOPL03	32	Grass Thrower 500 Silver	L1510-215			
20	Washer Spring M6	FWAPL56	32	Grass Thrower 500 Red	L1510-195R			
21	Nut M6	FNUPL06	32	Grass Thrower 660 Orange	L1610-210			
22	Bolt HT ZP M8 x 16 Set Screw	FBOPL18	32	Grass Thrower 660 Silver	L1610-215			
23	Decal Razor Cut System	L1070-234	32	Grass Thrower 660 Red	L1610-195R			
24	Washer Flat ZP M8 x 19 x 1.6	FWAPL08						

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MODEL: TWIN DRIVE REEL MOWER (ALL MODELS) - DRIVE SYSTEM



**MODEL:TWIN DRIVE REEL MOWER (ALL MODELS) - DRIVE SYSTEM**

v1 Oct 04

ITEM	DESCRIPTION	PART No	ITEM	DESCRIPTION	PART No	ITEM	DESCRIPTION	PART No
1	Engine-Tecumseh	L0200-110	28	Bolt Cup HD ZP M8 x 20	FBOPL21	54	M6 Starlock push on fix	L0135-015
1	Engine-Briggs & Stratton	L0200-120	29	Pin Clutch Thrust	L1020-726	55	Bearing 6203-Z	FBRL070
2	Key 3/16 x 1	L1015-385	30	Block Clutch Thrust	L1020-725	56	Reel Housing RH PTD	L1035-215
3			31	Plate Clamp Clutch	L1020-765	57	Grease Nipple 1/4 SAE Straight	L1060-110
4	Coupling Inline 3/4" x 3/4"	L1015-700	32	Bearing - 25x47x12 wide	FBRL130	58	Reel Adj Pivot Bolt	L1035-230
4	Coupling Inline 5/8" x 3/4"	L1015-705	33	Lining Clutch 2mm	L1020-760	59	Reel Brg Housing Washer 3/8	L1035-200
5	Bar Drive 400 3/4"	L1415-700B	34			60	Nut Nyloc 3/8 UNF	FNLPL45
5	Bar Drive 400 5/8"	L1415-710B	35	Bearing 17x35x10 6003-ZZ/2RS	FBRL120	61	Reel Complete 400	L1435-400
5	Bar Drive 500/660 3/4"	L1515-700B	36	Circlip Internal 035	L0135-064	61	Reel Compl 500	L1535-400
5	Bar Drive 500/660 5/8"	L1515-710B	37	Circlip External 017	L0135-063	61	Reel Compl 660	L1635-400
6	Bar drive Assembly 400 3/4"	L1415-705	38	Plate Clutch Roller W/A	L1020-730	61	Reel Compl Golf	L1735-400
6	Bar drive Assembly 400 5/8"	L1415-715	39	Bearing12x24x6 61901-2RS1	FBRL110	61	Reel Compl Sport	L1135-400
6	Bar drive Assembly 500/660 3/4"	L1515-705	40	Bar Clutch Control	L1020-715	62	Reel Bearing Housing LH	L1035-205
6	Bar drive Assembly 500/660 5/8"	L1515-715	41	Chain 3/8 35-1 53P Endless	L1025-716	63	Chain Half Link 3/8	L1025-480
7	Bearing Spacer Plastic	L1060-120	42	Sprocket Roller 39 T	L1020-753	64	Chain 3/8 35-1 67P Endless	L1025-720
8	Bearing 6203-2RS	FBRL080	43	Bottom Blade 400	L1440-300	65	Boss - Chain Tension	L1025-700
9	Bearing Housing	L1060-145	43	Bottom Blade 500	L1540-300	66	Spring - Torsion Reel	L1025-705
10	Nut M6	FNUPL06	43	Bottom Blade 660	L1640-300	67	Shoe - Chain Tension	L1025-710
11	Washer Spring M6	FWAPL56	43	Bottom Blade Golf	L1740-295	68	Bolt HT M6 x 30	FBOPL09
12	Bolt HT M6 x 16	FBOPL01	43	Bottom Blade 660C	L1640-295	69	Sprocket Reel 17 Teeth	L1020-755
13	Sprocket Motor 10 Teeth	L1020-741	44	Screw MC ZP CSK SLT 5/16 x 1/2	FSCPL41	70	Spring Disc (Bissell)	L1020-762
14	Chain 3/8 35-1 72P Endless	L1025-725	45	Bottom Blade 400 Assy	L1440-450	71	Plate Drive	L1020-810
15	Chain Con Link 3/8	L1025-490	45	Bottom Blade Assy 500	L1540-450	72	Roll pin	L1020-739
16	Cable Clutch Assy	L1050-700	45	Bottom Blade Assy 660	L1640-450	73	Sprocket Clutch Reel 51T	L1020-732
17	Bracket - Cable Retainer W/A Ptd	L1020-785B	45	Bottom Blade Assy Golf	L1740-450	74	Sprocket Clutch 66 Teeth	L1020-800
18	Bracket Clutch Reel ZP	L1020-710Z	45	Bottom Blade Assy 660C	L1640-460			
19	Pin 6 x 45 Long ZP	L1020-770Z	46	Bolt HT ZP M8 x 20 setscrew grade 10.9	FBOPL02			
20	Nut Nyloc ZP M6	FNLPL06	47	Screw Taptite	L0108-039			
21	Spring	L1220-395	48	Carrier-Bottom Blade 400	L1440-390			
22	Washer flat ZP M6 x 16 x 1.2	FWAPL06	48	Carrier-Bottom Blade 500	L1540-390			
23	Lever Clutch Roller ZP	L1020-700Z	48	Carrier-Bottom Blade 660	L1640-390			
24	Nut ZP M8	FNUPL08	49	Catcher Stud	L1035-240			
25	Washer spring ZP M8	FWAPL58	50	Washer Flat ZP M8 x 19 x 1.6	FWAPL08			
26	Bracket Clutch Roller ZP	L1020-705Z	51	Nut Nyloc ZP Thin 5/16 UNF	L0111-041			
27	Plate Clutch Mount W/A	L1020-720	52	Reel Brg Housing Washer 5/16	L1035-202			
			53	Reel Adj Complete	L1035-290			

MODEL: TWIN DRIVE REEL MOWER (ALL MODELS) - ROLLER ASSEMBLY





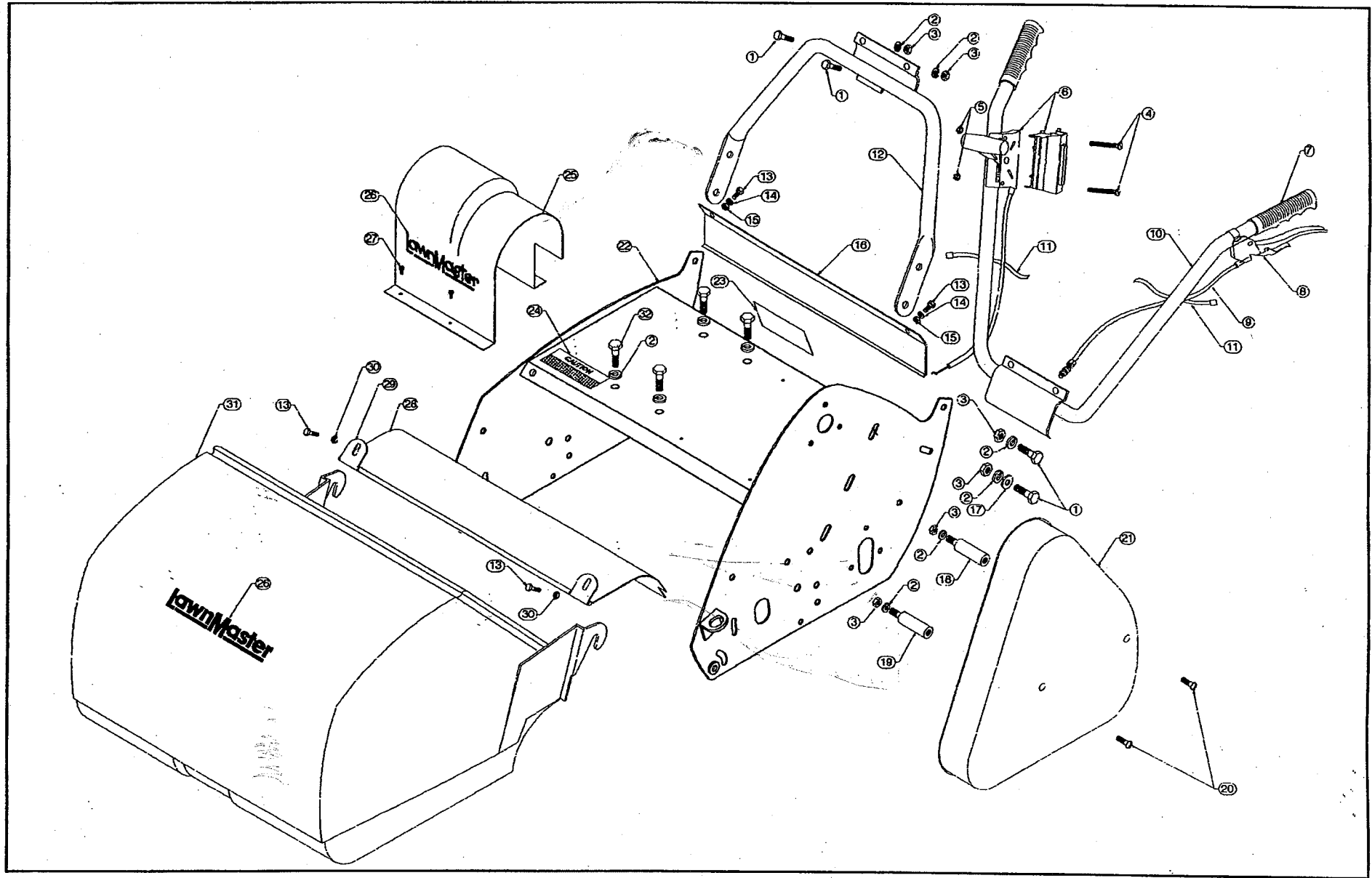
MODEL:TWIN DRIVE REEL MOWER (ALL MODELS) - ROLLER ASSEMBLY

v1 Oct 04

ITEM	DESCRIPTION	PART No	ITEM	DESCRIPTION	PART No	ITEM	DESCRIPTION	PART No
1	Spacer - Bearing Plastic	L1060-120	24	Nut Nyloc M10	FNLPL10	47	Front Roller Assy Steel Golf	L1745-350
2	Bearing - 17 x 40 x 12 350/400/500	FBRL080	25	Washer Flat M10	FWAPL10	48	Handwheel Spacer ZP	L1745-215
2	Bearing - 17 x 40 x 12 660 Sport/Golf	FBRL070	26	Front Roller Brkt Assy 400 ZP	L1445-300	49	Nut ZP M10	FNUPL10
3	Bolt - HT M6 x 16	FBOPL01	26	Front Roller Brkt Assy 500 ZP	L1545-300	50	Nut Nyloc Thin 3/8 UNF	L0111-046
4	Washer - Spring M6	FWAPL56	26	Front Roller Brkt Assy 660 ZP	L1645-300	51	Nut Nyloc ZP M6	FNLPL06
5	Nut M6	FNUPL06	27	Reel Adjustor Pivot Bolt	L1035-230	52	Turf Rake Shaft 1/2 660	L1145-130
6	Bearing Housing	L1060-145	28	E Clip 5/8	L0135-025	52	Turf Rake Shaft 1/2 Golf	L1745-130
7	Back Roller Drive Key 1/8 x 3/4	L1030-170	29	Washer Flat M16 x 25	L0115-016	53	Turf Rake Shaft 5/16 660	L1145-140
8	Back Roller Shaft 400	L1430-350	30	Front Roller Adj Spring	L1045-220	53	Turf Rake Shaft 5/16 Golf	L1745-140
8	Back Roller Shaft 500/Golf	L1530-350	31	Handwheel Front Roller Adjustor	L1045-240	54	Turf Rake Brkt	L1745-105
8	Back Roller Shaft 660/Sport	L1630-350	32	Nut Nyloc M12	FNLPL12	55	Bolt HT ZP M8 x 16 Set Screw	FBOPL18
9			33	Washer Flat ZP M12	FWAPL12	56	Nut Nyloc ZP M8	FNLPL08
10	Nut ZP Half M12	L0110-013	34	Front Roller Shaft 400 ZP	L1445-395	57	Turf Rake Spacer	L1745-115
11	Screw Sqhd Cup Point 5/16 x 3/8	L0107-040	34	Front Roller Shaft 500 ZP	L1545-395	58	Turf Rake Tyne	L1745-120
12	Back Roller Locking Collar	L1030-230	34	Front Roller Shaft 660 ZP	L1645-395	59	Turf Rake Assy 660	L1145-150
13	Screw Sqhd Cup Point 5/16 x 5/8	L0107-041	35	Washer Flat ZP M16 x 34 x 3.0	L0115-056	59	Turf Rake Assy Golf	L1745-150
14	Back Roller Pawl	L1030-290	36	Wooden Roller 45mm	L1045-385			
15	Washer Flat ZP 1/4	L0115-040	37	Wooden Roller 82mm	L1045-390			
16	Back Roller Pawl Spring	L1030-270	38	Front Roller Spacer 500	L1545-350			
17	Back Roller Ratchet RH	L1030-250	39	Front Roller Assy 400	L1445-400			
18	Back Roller Ratchet LH	L1030-245	39	Front Roller Assy 500	L1545-400			
19	Back Roller Spacing Tube 660	L1630-200	39	Front Roller Assy Compl 660	L1645-400			
20	Back Roller Drum 400	L1430-330	40	Front Roller Shaft 660	L1145-340			
20	Back Roller Drum Golf	L1730-330	40	Front Roller Shaft Golf	L1745-340			
20	Back Roller Drum Assy 500/600	L1530-330	41	Front Roller Steel Tube 660	L1145-345			
21	Back Roller Centre Drum 660	L1630-305	41	Front Roller Steel Tube Golf	L1745-345			
22	Sintered Bush Golf	L1730-190	42	Bearing 6203-ZZ	FBRL080			
23	Back Roller Assy 400	L1430-450	43	End Cap	L1745-335			
23	Back Roller Assy 500	L1530-450	44	Screw ZP PHD SLT 6 x 3/8	FSCPL08			
23	Back Roller Assy 660	L1630-450	45	Front Roller Brkt	L1745-200			
23	Back Roller Assy Golf	L1730-400	46	Bolt Eng ZP M10 x 25	FBOPL85			
			47	Front Roller Assy Steel 660	L1145-350			

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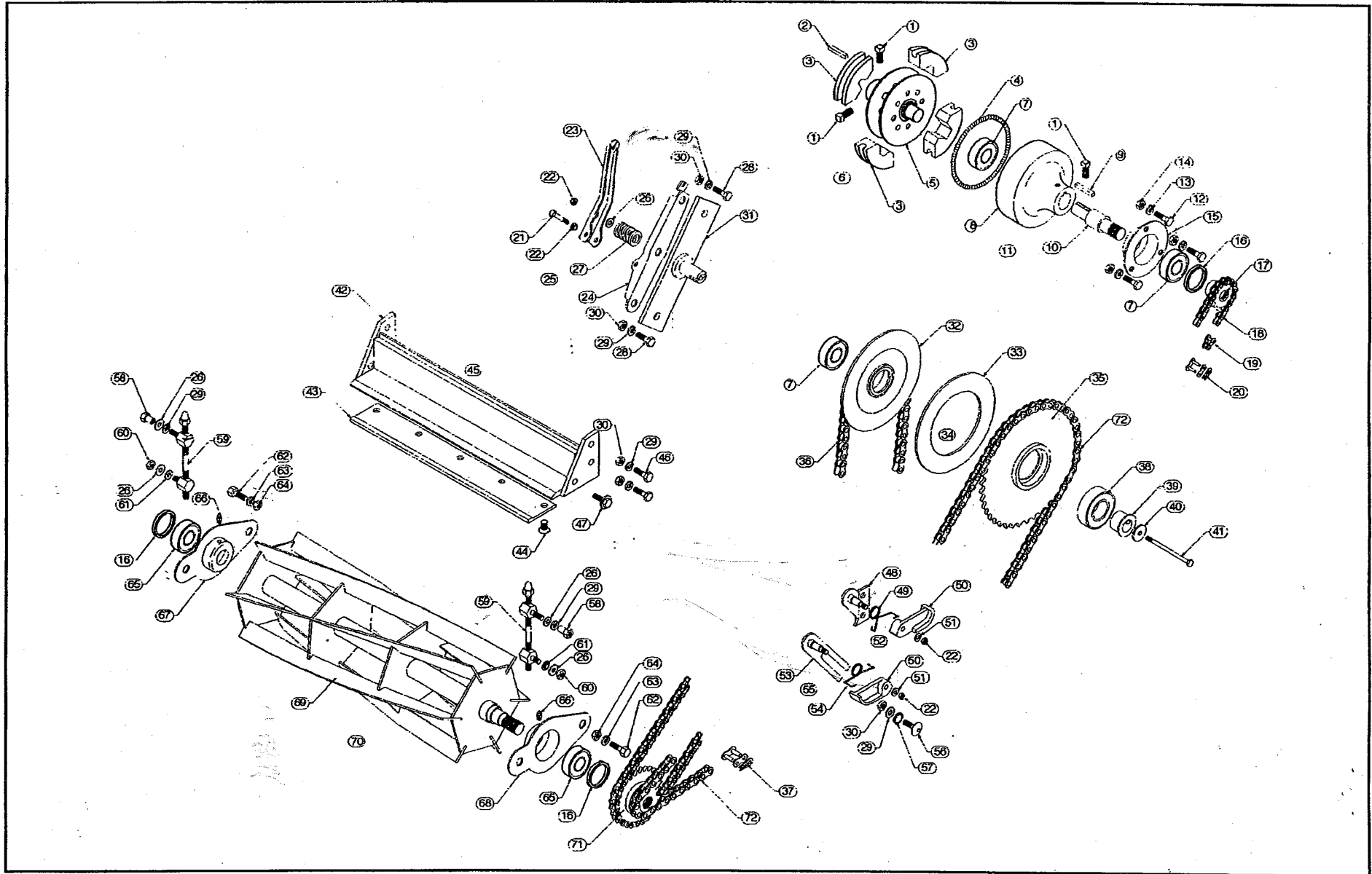
MODEL: 350 - 400 - 500 - 600 - 660C - GOLF



lawnMaster**MODEL: 350 - 400 - 500 - 600 - 660C - GOLF**

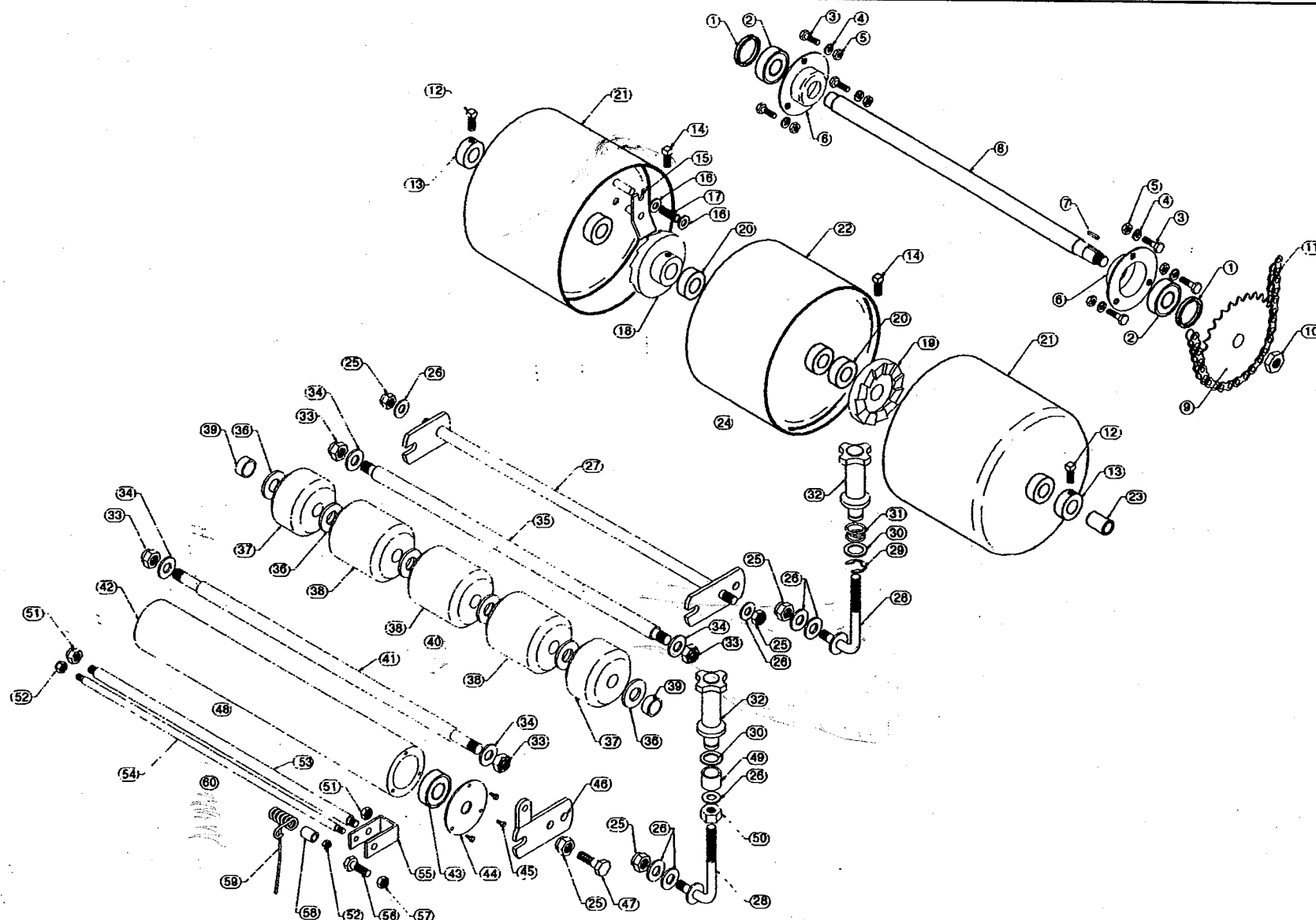
ITEM	DESCRIPTION	PART NO	ITEM	DESCRIPTION	PART NO	ITEM	DESCRIPTION	PART NO
1	Bolt ZP M8 x 20 Set Screw	FBOPL02	28	Grass Thrower 350	L1310-200			
2	Washer Spring ZP M8	FWAPL 58	28A	Grass Thrower 400	L1410-200			
3	Nut ZP M8	FNUPL 08	28B	Grass Thrower 500	L1510-200			
4	Screw ZP PHD SLT M5 x 40	FSCPL05	28C	Grass Thrower 660	L1610-200			
5	Nut Nyloc ZP M5	FNLPL05	29	Grass Thrower Tab Painted	L1010-192			
6	Throttle Control Standard	L1050-090	30	Washer Flat ZP M6	FWAPL06			
6A	Throttle Control Honda	L1050-100	31	Catcher Assy 350	L1365-240			
7	Handgrip	L1050-050	31A	Catcher Assy 400	L1465-240			
8	Clutch Lever	L1050-060	31B	Catcher Assy 500	L1565-240			
9	Clutch Cable	L1050-070	31C	Catcher Assy 660	L1665-200			
10	Upper Handle Chrome	L1050-240	32	Bolt ZP M8 x 35	FBOPL35			
11	Cable Tie	L0135-030						
12	Lower Handle 350	L1350-150						
12A	Lower Handle 400	L1450-150						
12B	Lower Handle 500	L1550-150						
12C	Lower Handle 660	L1650-150						
13	Bolt ZP M6 x 12 Set Screw	FBOPL03						
14	Washer Spring ZP M6	FWAPL56						
15	Nut ZP M6	FNUPL06						
16	Back Roller Scraper Golf Only	NA						
17	Washer Flat ZP M8	FWAPL08						
18	Chain Guard Stud Short	L1005-150						
19	Chain Guard Stud Long	L1005-152						
20	Screw ZP RH SLT 5/16 x 1/2	NA						
21	Chain Guard	L1010-100						
22	Frame 350	L1305-200						
22A	Frame 400	L1405-200						
22B	Frame 500	L1505-200						
22C	Frame 660	L1605-200						
22D	Frame Golf	L1705-200						
23	Decal Steelfort Logo	NA						
24	Decal Caution	L1070-230						
25	Clutch Cover 350	L1310-150						
25A	Clutch Cover 400	L1410-150						
25B	Clutch Cover 500-660	L1510-150						
26	Decal 350	L1370-140						
26A	Decal 400	L1470-140						
26B	Decal 500	L1570-140						
26C	Decal 660	L1670-140						
26D	Decal Golf	L1770-140						
27	Screw ZP PHD SLT No 6 x 3/8	FSCPL08						

EFFECTIVE FROM 1 APRIL 1989



LawnMaster**MODEL: 350 - 400 - 500 - 600 - 660C - GOLF**

ITEM	DESCRIPTION	PART NO	ITEM	DESCRIPTION	PART NO	ITEM	DESCRIPTION	PART NO
1	Screw SQHD Cup Point 5/16 x 5/8	L0107-041	34	Clutch Plate Plus Lining + Sprocket	L1020-470	63	Reel Bearing Housing Washer 3/8	L1035-200
2	Engine Drive Key 3/16 x 1 1/2	L1055-100	35	Sprocket 43T	L1020-480	64	Nut Nyloc ZP 3/8 UNF	FNLPL45
3	Cent Clutch Shoe	L1015-440	36	Chain Joined 40p 1/2	L1025-410	65	Bearing 6203Z	FBRL070
4	Cent Clutch Shoe Spring	L1015-430	37	Chain Connecting Link 1/2	L1025-440	66	Grease Nipple 1/4 SAE Straight	L1060-110
5	Cent Clutch Assy 5/8	L1015-495	38	Bearing 6205ZZ	FBRL100	67	Reel Bearing Housing RH	L1035-215
5A	Cent Clutch Assy 3/4	L1015-595	39	Bearing Locator Plus Roll Pin	L1020-435	68	Reel Bearing Housing LH	L1035-205
6	Cent Clutch Assy & Shoe & Spring 5/8	L1015-500	40	Washer Flat ZP Fender 1/4	FWAPL40	69	Reel Blade 350	L1335-380
6A	Cent Clutch Assy & Shoe & Spring 3/4	L1015-600	41	Bolt Eng ZP M6 x 90	FBOP116	69A	Reel Blade 400	L1435-380
7	Bearing 6203ZZ	FBRL080	42	Bottom Blade Carrier 350	L1340-450	69B	Reel Blade 500	L1535-380
7A	Bearing 6203Z Cent Clutch Bearing Hsg ???	FBRL070	42A	Bottom Blade Carrier 400	L1440-450	69C	Reel Blade 660	L1635-380
8	Cent Clutch Housing	L1015-390	42B	Bottom Blade Carrier 500	L1540-450	70	Reel Assy 350	L1335-400
9	Cent Cluth Key 3/16 x 1	L1015-385	42C	Bottom Blade Carrier 660	L1640-450	70A	Reel Assy 400	L1435-400
10	Cent Clutch Shaft 350	L1315-380	42D	Bottom Blade Carrier Golf	L1740-450	70B	Reel Assy 500	L1535-400
10A	Cent Clutch Shaft 400	L1415-380	43	Bottom Blade 350	L1340-300	70C	Reel Assy 660	L1635-400
10B	Cent Clutch Shaft 500	L1515-380	43A	Bottom Blade 400	L1440-300	70D	Reel Assy 10 Bladed Golf	L1735-400
11	Cent Clutch Housing Assy 350	L1315-400	43B	Bottom Blade 500	L1540-300	70E	Reel Assy 10 Bladed 660	L1135-400
11A	Cent Clutch Housing Assy 400	L1415-400	43C	Bottom Blade 660	L1640-300	71	Sprocket 26T x 9T Threaded	L1020-490
11B	Cent Clutch Housing Assy 500/660	L1515-400	43D	Bottom Blade Golf (Shaver)	L1740-295	72	Chain Joined 60p 1/2"	L1025-420
12	Bolt ZP M6 x 16 Set Screw	FBOP101	43E	Bottom Blade 660 (Shaver)	L1640-295			
13	Washer Spring ZP M6	FWAPL56	44	Screw ZP CSK Slotted 5/16 x 1/2	FSCPL41			
14	Nut ZP M6	FNUPL06	45	Bottom Blade Assy 350	L1340-450			
15	Bearing Housing	L1060-145	45A	Bottom Blade Assy 400	L1440-450			
15A	Bearing Housing Centre Golf	L1760-135	45B	Bottom Blade Assy 500	L1540-450			
16	Bearing Spacer Plastic	L1060-120	45C	Bottom Blade Assy 660	L1640-450			
17	Sprocket 13T Threaded	L1020-500	45D	Bottom Blade Assy Golf	L1740-450			
17A	Sprocket 11T Threaded Low Speed	L1020-520	46	Bolt ZP M8 x 25 Set Screw	FBOP125			
18	Chain Joined 75 x 3/8	L1025-470	47	Screw Tapitite DUO M8 x 20	L0108-039			
19	Chain Half Link 3/8	L1025-480	48	Chain Tension Brkt & Stud Roller	L1025-290			
20	Chain Connecting Link 3/8	L1025-490	49	Chain Tension Spring Back Roller	L1025-260			
21	Bolt M6 x 40 Set Screw	FBOP110	50	Chain Tension Shoe	L1025-220			
22	Nut Nyloc M6 ZP	FNLPL06	51	Washer Flat ZP M6	FWAPL06			
23	Clutch Actuating Lever	L1020-400	52	Chain Tension Assy Roller	L1025-300			
24	Clutch Actuating Bracket	L1020-405	53	Chain Tension Brkt & Stud Reel	L1025-240			
25	Clutch Actuating Lever & Bracket Assy	L1020-410	54	Chain Tension Spring Reel	L1025-210			
26	Washer Flat ZP M8	FWAPL08	55	Chain Tension Assy Reel	L1025-250			
27	Clutch Compression Spring	L1020-395	56	Bolt Cup HD ZP M8 x 20	FBOP121			
28	Bolt ZP M8 x 20 Set Screw	FBOP102	57	Washer INT-T-Lock ZPM10	FWAPL84			
29	Washer Spring ZP M8	FWAPL58	58	Catcher Stud	L1035-240			
30	Nut ZP M8	FNUPL08	59	Reel Adj Complete	L1035-290			
31	Clutch Mounting Plate & Spigot	L1020-450	60	Nut Nyloc ZP Thin 5/6 UNF	L0111-041			
32	Clutch Plate Plus Sprocket	L1020-468	61	Reel Bearing Housing Washer 5/16	L1035-202			
33	Clutch Lining Cork	L1020-455	62	Reel Adj Pivot Bolt	L1035-230			

LawnMaster**MODEL: 350 - 400 - 500 - 600 - 660C - GOLF**

LawnMaster**MODEL: 350 - 400 - 500 - 600 - 660C - GOLF**

ITEM	DESCRIPTION	PART NO	ITEM	DESCRIPTION	PART NO	ITEM	DESCRIPTION	PART NO
1	Bearing Spacer Plastic	L1060-120	27B	Front Roller Bracket Assy ZP 500	L1545-300	56	Bolt ZP M8 x 16 Set Screw	FBOPL19
2	Bearing 6203ZZ	FBRL080	27C	Front Roller Bracket Assy ZP 660	L1645-300	57	Nut Nyloc ZP M8	FNLPL08
2A	Bearing 6203Z Golf	FBRL070	28	Front Roller Adj Stud Chrome	L1045-230	58	Turf Rake Spacer	L1745-115
3	Bolt ZP M6 x 16 Set Screw	FBOPL01	29	E Clip 5/8	L0135-025	59	Turf Rake Tyne	L1745-120
4	Washer Spring ZP M6	FWAPL56	30	Washer Flat ZP M16 x 25	L0115-016	60	Turf Rake Assy Golf	L1745-150
5	Nut ZP M6	FNUPL06	31	Front Roller Adj Spring	L1045-220	60A	Turf Rake Assy 660	L1145-150
6	Bearing Housing	L1060-145	32	Front Roller Adj Handwheel	L1045-240			
6A	Bearing Housing LH Golf	L1760-125	33	Nut Nyloc ZP M12	FNLPL12			
6B	Bearing Housing RH Golf	L1760-145	34	Washer Flat ZP M12	FWAPL12			
7	Back Roller Drive Key 1/8 x 3/4	L1030-170	35	Front Roller Shaft ZP 350	L1345-395			
8	Back Roller Shaft 350	L1330-350	35A	Front Roller Shaft ZP 400	L1445-395			
8A	Back Roller Shaft 400	L1430-350	35B	Front Roller Shaft ZP 500	L1545-395			
8B	Back Roller Shaft 500	L1530-350	35C	Front Roller Shaft ZP 660	L1645-395			
8C	Back Roller Shaft 660	L1630-350	36	Washer Flat ZP M16 x 34 x 3 mm	L0115-056			
9	Sprocket 27T	L1020-420	37	Wooden Roller 45 mm	L1045-385			
10	Nut ZP Half M12	L0110-013	38	Wooden Roller 82 mm	L1045-390			
11	Chain Joined 40 P 1/2	L1025-410	39	Front Roller Spacer 500 Only	L1545-350			
12	Screw SQHD Cup Point 5/16 x 5/8	L0107-040	40	Front Roller Assy 350	L1345-400			
13	Back Roller Locking Collar	L1030-230	40A	Front Roller Assy 400	L1445-400			
14	Screw SQHD Cup Point 5/16 x 5/8	L0107-041	40B	Front Roller Assy 500	L1545-400			
15	Back Roller Pawl	L1030-290	40C	Front Roller Assy 660	L1645-400			
16	Washer Flat ZP 1/4	L0115-040	41	Steel Front Roller Shaft Golf	L1745-340			
17	Back Roller Pawl Spring	L1030-270	41A	Steel Front Roller Shaft 660	L1145-340			
18	Back Roller Ratchet RH	L1030-250	42	Front Roller Steel Tube Golf	L1745-345			
19	Back Roller Ratchet LH	L1030-245	42A	Front Roller Steel Tube 660	L1145-345			
20	Back Roller Spacing Tube 660 Only	L1630-200	43	Bearing 62032RS	FBRL090			
21	Back Roller Drum Assy 350	L1330-330	44	End Cap	L1745-335			
21A	Back Roller Drum Assy 400	L1430-330	45	Screw ST ZP PHD SLT No 6 x 3/8	FSCPL08			
21B	Back Roller Drum Assy 500 & 660	L1530-330	46	Front Roller Bracket	L1745-200			
21C	Back Roller Drum Assy Golf	L1730-330	47	Bolt Eng ZP M10 x 25	FBOPL85			
22	Back Roller Centre Drum Assy 660	L1630-305	48	Steel Front Roller Assy Golf	L1745-350			
23	Sintered Bush Golf Only	L1730-190	48A	Steel Front Roller Assy 660	L1145-350			
24	Back Roller Assy 350	L1330-400	49	Handwheel Spacer ZP	L1745-215			
24A	Back Roller Assy 400	L1430-400	50	Nut ZP M10	FNUPL10			
24B	Back Roller Assy 500	L1530-400	51	Nut Nyloc ZP Thin 3/8 UNF	L0111-046			
24C	Back Roller Assy 660	L1630-400	52	Nut Nyloc ZP M6	FNLPL06			
24D	Back Roller Assy Golf	L1730-400	53	Turf Rake Shaft 1/2 Golf	L1745-130			
25	Nut Nylock ZP M10	FNLPL10	53A	Turf Rake Shaft 1/2 660	L1145-130			
26	Washer Flat ZP M10	FWAPL10	54	Turf Rake Shaft 5/16 Golf	L1745-140			
27	Front Roller Bracket Assy ZP 350	L1345-300	54A	Turf Rake Shaft 5/16 660	L1145-140			
27A	Front Roller Bracket Assy ZP 400	L1445-300	55	Turf Rake Bracket	L1745-105			

EFFECTIVE FROM 1 APRIL 1999