

Homelite®

PARTS LIST



Trimmers/Brushcutters

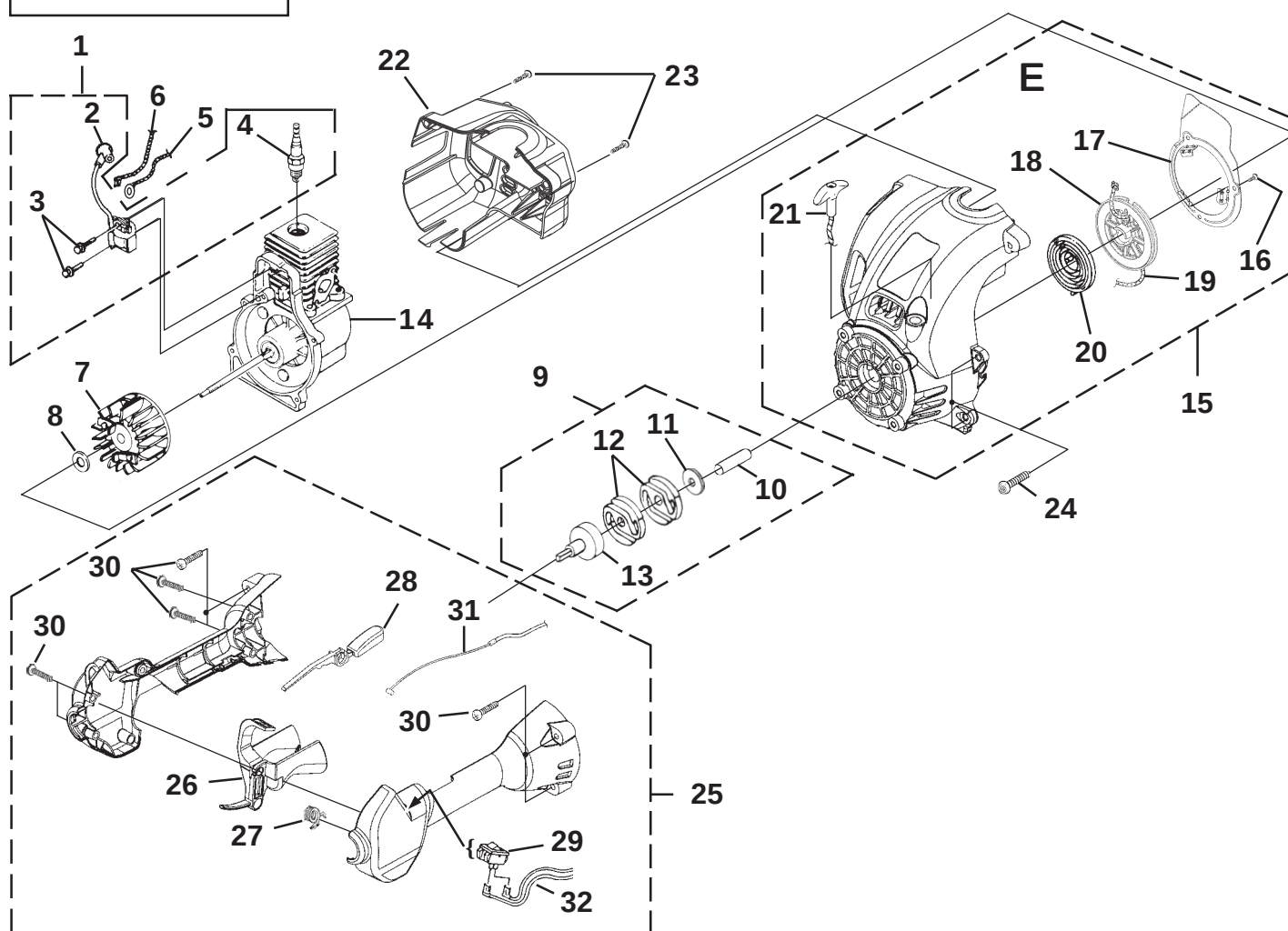
F2040

UT20791

ST725

UT15178

IGNITION - ROTOR - STARTER - CLUTCH



No.	Part No.	Description	Qty.
1	•UP 05270	IGNITION KIT	1
2	UP 03868	TERMINAL & COVER	1
3	UP 03896	SCREW-Taptite (8-32 X 1")	2
4	UP 03883	SPARK PLUG	1
5	A 06964	LEAD-Electrical	1
6	A 06963	LEAD-Electrical	1
7	UP 03009	ROTOR KIT	1
8	PS 84065	WASHER-Flat	1
9	•UP 00034	CLUTCH AND DRUM KIT	1
10	UP 04118	SPACER	1
11	98929 A	WASHER-Flat	1
12	UP 04103	CLUTCH	2
13	A 02727	CONNECTOR AND DRUM	1
14	UP 02995	SHORT BLOCK (See Engine Internal)	1
15	•UP 02962	COMPLETE STARTER ASSEMBLY	1
16	82543	SCREW-Thread Form (8-16 X 1/2")	3
17	UP 03013	BAFFLE-Air	1
18	UP 03012	PULLEY-Starter	1
19	UP 03912	ROPE-Starter (42")	1
20	UP 03917	SPRING & CONTAINER	1
21	UP 03026	GRIP-Starter (Yellow)	1
22	•UP 02965	HOUSING-Rear Kit	1
23	UP 03895	SCREW-Plastite (10-14 X 7/8")	2
24	UP 03406	SCREW-Taptite (10-24 X 3/4")	4

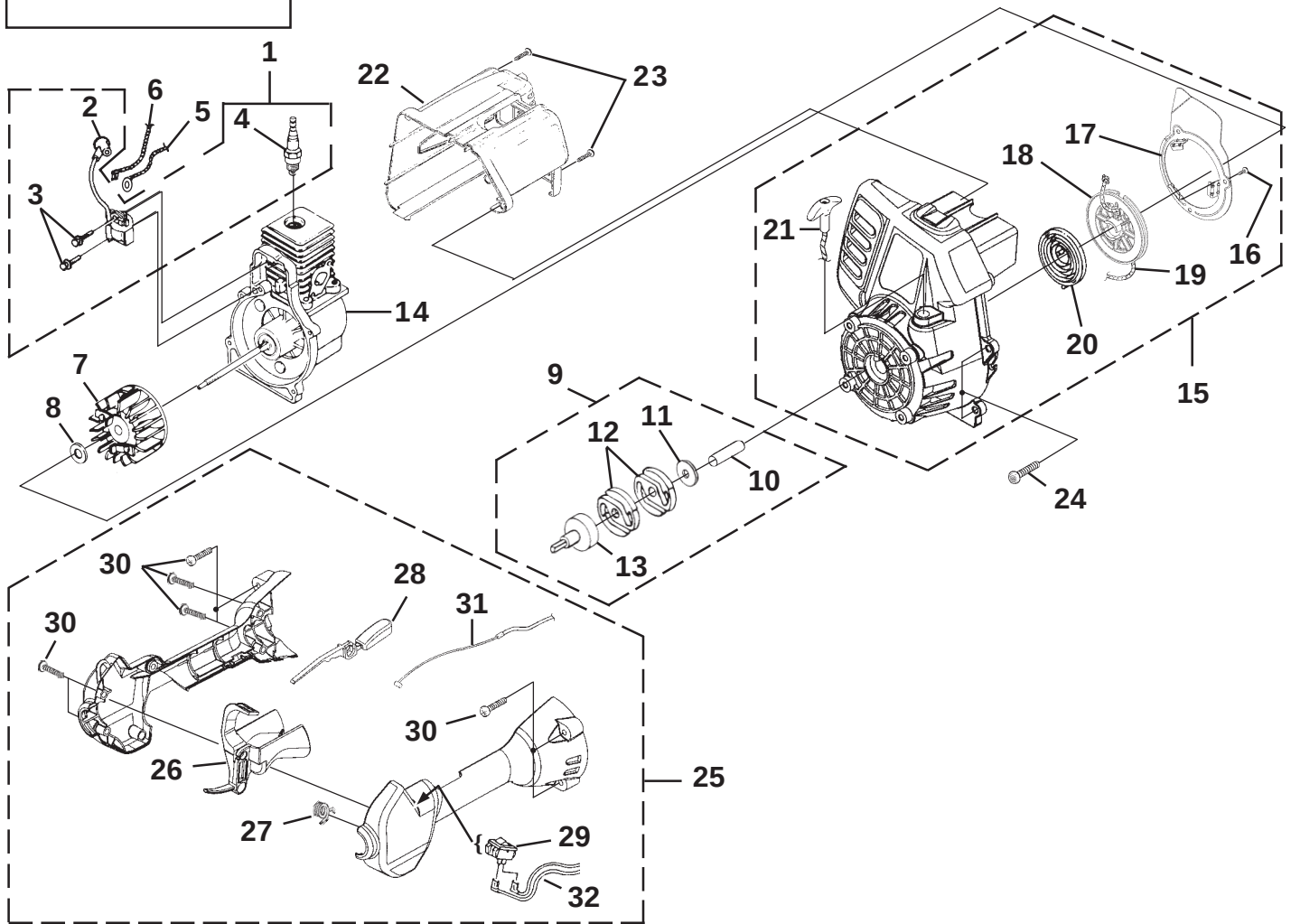
No.	Part No.	Description	Qty.
25	•UP 03114	CONTROL HANDLE ASSY.	1
26	•UP 03207	TRIGGER-Throttle	1
27	UP 03210	SPRING	1
28	UP 03173	THROTTLE INTERLOCK	1
29	UP 04197	SWITCH	1
30	UP 04247	SCREW-Taptite (10-14 X 1")	9
31	UP 03172	CABLE-Throttle	1
32	UP 03174	LEAD-Electrical	1

Torque Specs				
Item No.	In/Lbs	Nm	Required	Loctite
3	30-40	3.4-4.5	Blue	242
4	120-180	13.6-20.3		
16	10-20	1.1-2.3		
23	30-50	3.4-5.6		
24	30-40	3.4-4.5		
30	30-50	3.4-5.6		

Warranty Flat Rate		
Job	Description	Time/Hr.
FA11	Ignition Mod.	.3
FA12	Ground Lead	.3
FG10	Starter	.4
FD12	Engine Housing, Rear	.4
FF13	Trigger, Throttle cable	.3

ST725 (UT15178)

IGNITION - ROTOR - STARTER - CLUTCH



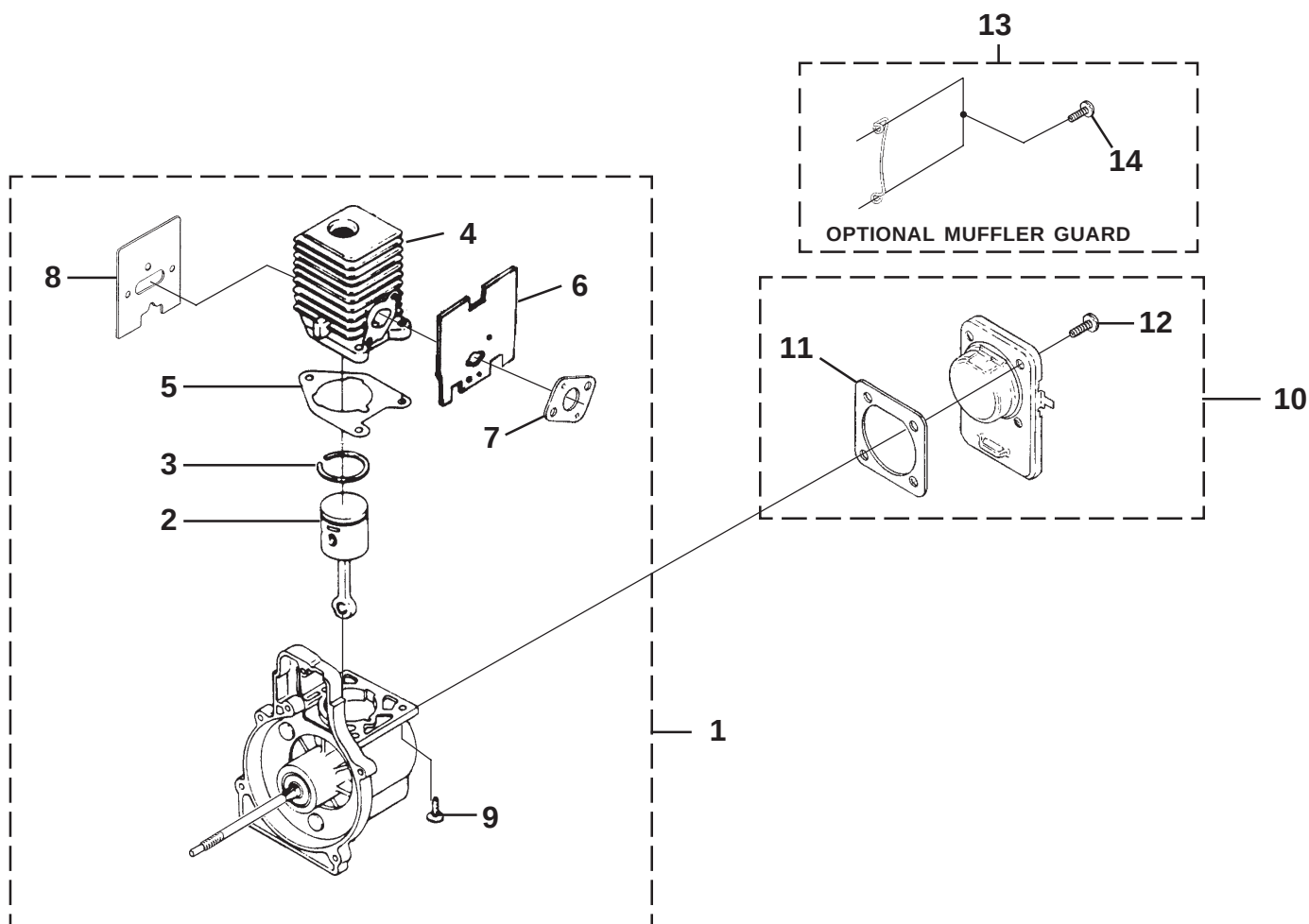
No.	Part No.	Description	Qty.
1	•UP 05270	IGNITION KIT	1
2	UP 03868	TERMINAL & COVER	1
3	UP 03896	SCREW-Taptite (8-32 X 1")	2
4	UP 03883	SPARK PLUG	1
5	A 06964	LEAD-Electrical	1
6	A 06963	LEAD-Electrical	1
7	UP 03009	ROTOR KIT	1
8	PS 84065	WASHER-Flat	1
9	•UP 00034	CLUTCH AND DRUM KIT	1
10	UP 04118	SPACER	1
11	98929 A	WASHER-Flat	1
12	UP 04103	CLUTCH	2
13	A 02727	CONNECTOR AND DRUM	1
14	UP 02995	SHORT BLOCK (See Engine Internal)	1
15	•UP 02963	COMPLETE STARTER ASSEMBLY	1
16	82543	SCREW-Thread Form (8-16 X 1/2")	3
17	UP 03013	BAFFLE-Air	1
18	UP 03012	PULLEY-Starter	1
19	UP 03912	ROPE-Starter (42")	1
20	UP 03917	SPRING & CONTAINER	1
21	UP 03026	GRIP-Starter (Yellow)	1
22	•UP 02964	HOUSING-Rear Kit	1
23	UP 03900	SCREW-Plastite (10-14 X 3/4")	2
24	UP 03406	SCREW-Taptite (10-24 X 3/4")	4

No.	Part No.	Description	Qty.
25	•UP 03114	CONTROL HANDLE ASSY.	1
26	•UP 03207	TRIGGER-Throttle	1
27	UP 03210	SPRING	1
28	UP 03173	THROTTLE INTERLOCK	1
29	UP 04197	SWITCH	1
30	UP 04247	SCREW-Taptite (10-14 X 1")	9
31	UP 03172	CABLE-Throttle	1
32	UP 03174	LEAD-Electrical	1

Torque Specs			
Item No.	In/Lbs	Nm	Required Loctite
3	30-40	3.4-4.5	Blue 242
4	120-180	13.6-20.3	
16	10-20	1.1-2.3	
23	30-50	3.4-5.6	
24	30-40	3.4-4.5	
30	30-50	3.4-5.6	

Warranty Flat Rate		
Job	Description	Time/Hr.
FA11	Ignition Mod.	.3
FA12	Ground Lead	.3
FG10	Starter	.4
FD12	Engine Housing, Rear	.4
FF13	Trigger, Throttle cable	.3

ENGINE INTERNAL

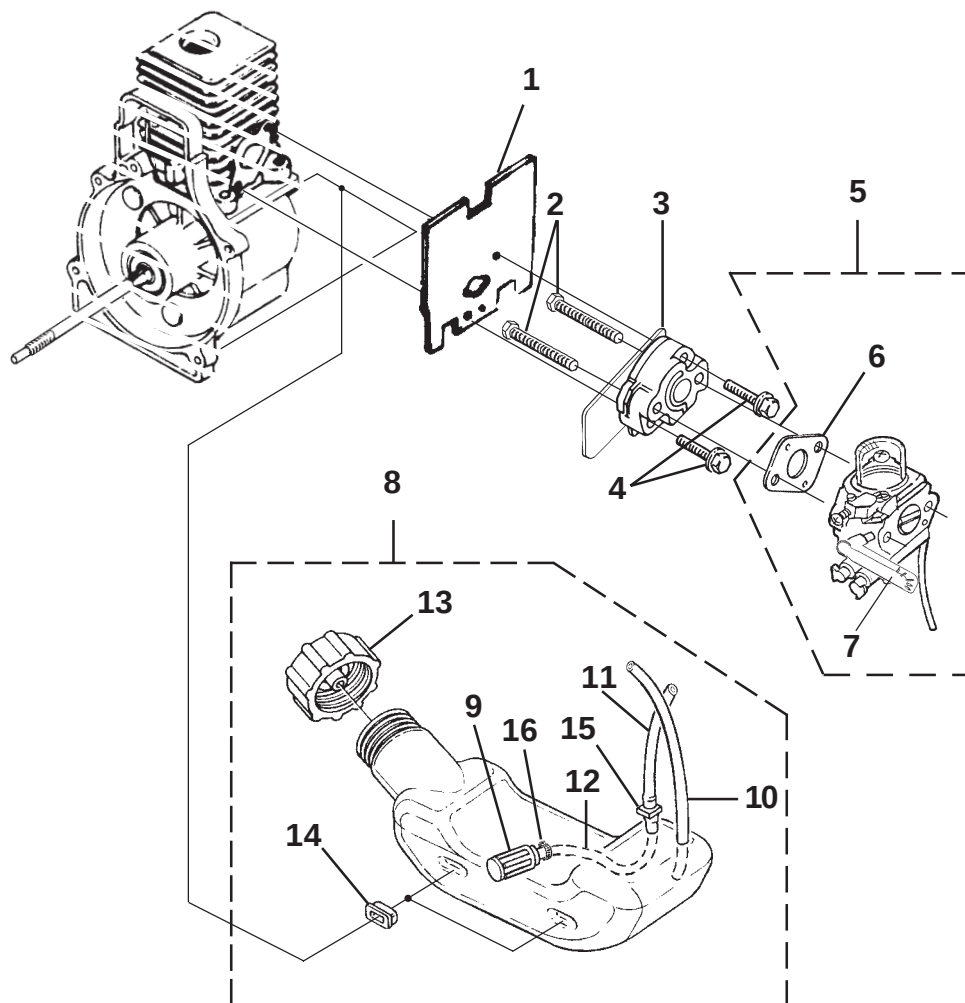


No.	Part No.	Description	Qty.
1	• UP 02995	SHORT BLOCK	1
2	• UP 00768	PISTON & ROD ASSY.	1
3	UP 03838	RING-Piston	1
4	• UP 04136	CYLINDER ASSY.	1
5	UP 03857	GASKET-Cylinder	1
6	UP 04308	GASKET-Heat Dam	1
7	UP 03916	GASKET-Carburetor	1
8	09343	GASKET-Muffler	1
9	UP 04345	SCREW-Sems (12-24 X 3/4")	3
10	• UP 00019	CRANKCASE COVER ASSEMBLY	1
11	UP 04335	GASKET-Crankcase Cover (Also included w/short block)	1
12	UP 04295	SCREW-Sems (10-24 X 1/2")	4
13	• UP 00027	MUFFLER GUARD	3
14	UP 03897	SCREW-Plastite (10-14 X 1/2")	2

Torque Specs			
Item No.	In/Lbs	Nm	Required Loctite
9	55-65	6.2-7.3	Red 262
12	35-45	4.0-5.1	Red 262
14	5-20	.6-2.3	

Warranty Flat Rate		
Job	Description	Time/Hr.
FB10	Partial Rebuild	1.0
FB20	Short Block	1.0
FD25	Crankcase Cover	.3

CARBURETOR - FUEL TANK

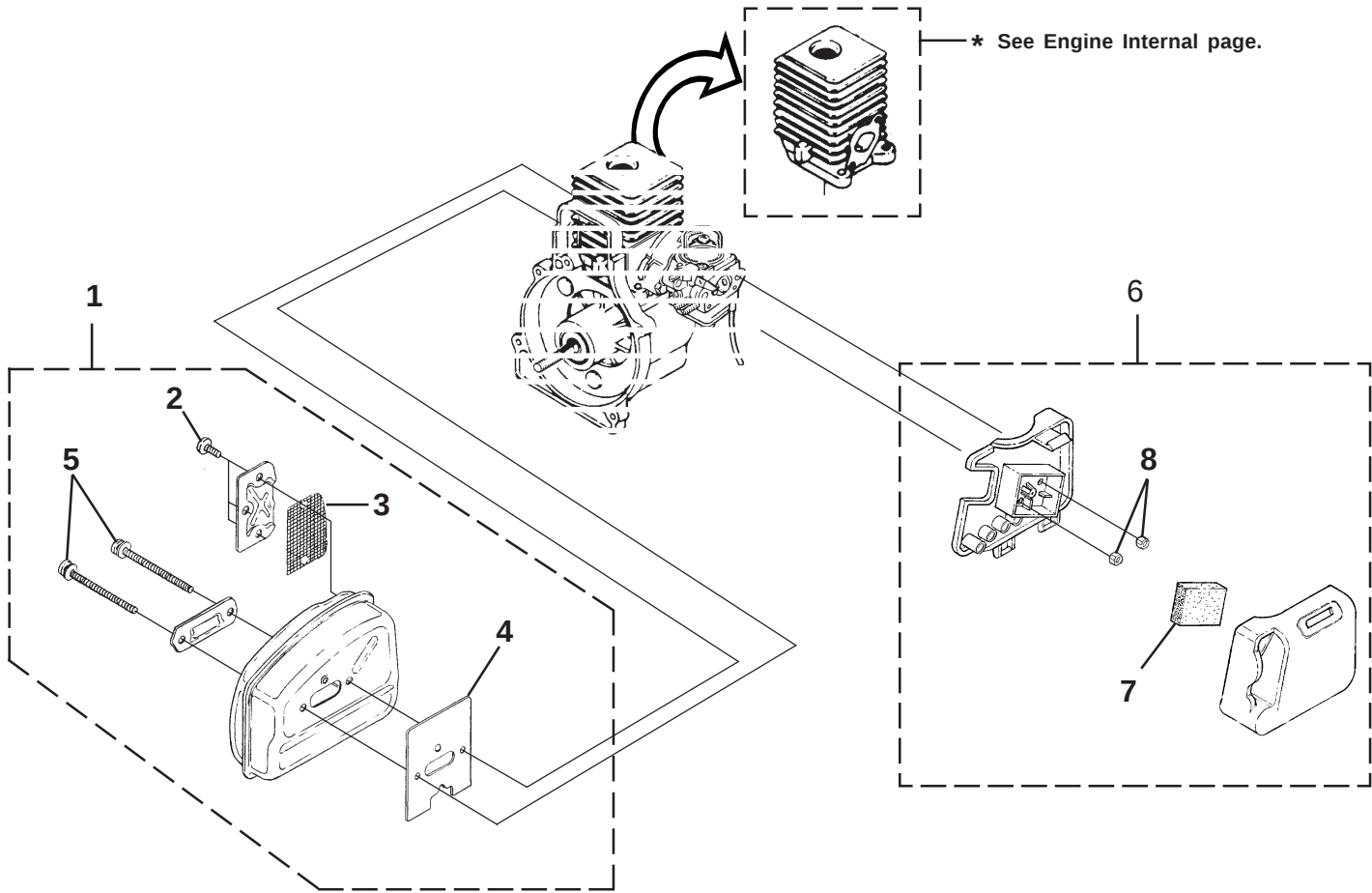


No.	Part No.	Description	Qty.
1	UP 04308	GASKET-Heat Dam	1
2	UP 04131	SCREW-Machine (10-24 X 2 1/4")	2
3	UP 04348	HEAT DAM	1
4	UP 04140	SCREW-Sems (10-24 X 1")	2
5	•UP 05110	CARBURETOR KIT	1
6	98766 A	GASKET-Carburetor	1
7	UP 05810	LEVER-Choke-Auto Zip	1
8	•UP 05397	FUEL TANK ASSY.	1
9	UP 03871	FILTER-Fuel	1
10	UP 04293	TUBING-Rubber	1
11	UP 04292	TUBING-Rubber	1
12	UP 04715	TUBING-Rubber	1
13	UP 04708	FUEL CAP W/Retainer	1
14	UP 03501	BUMPER-Rubber	3
15	UP 04310	FITTING-Inline	1
16	UP 03913	CLAMP	1

Torque Specs			
Item No.	In/Lbs	Nm	Required Loctite
4	35-45	4.0-5.1	Red 262

Warranty Flat Rate		
Job	Description	Time/Hr.
FF17	Manifold	.3
FF10	Carburetor Rep.	.3
FF16	Fuel Tank	.3
FF12	Fuel/Return Line	.3

MUFFLER - AIR CLEANER

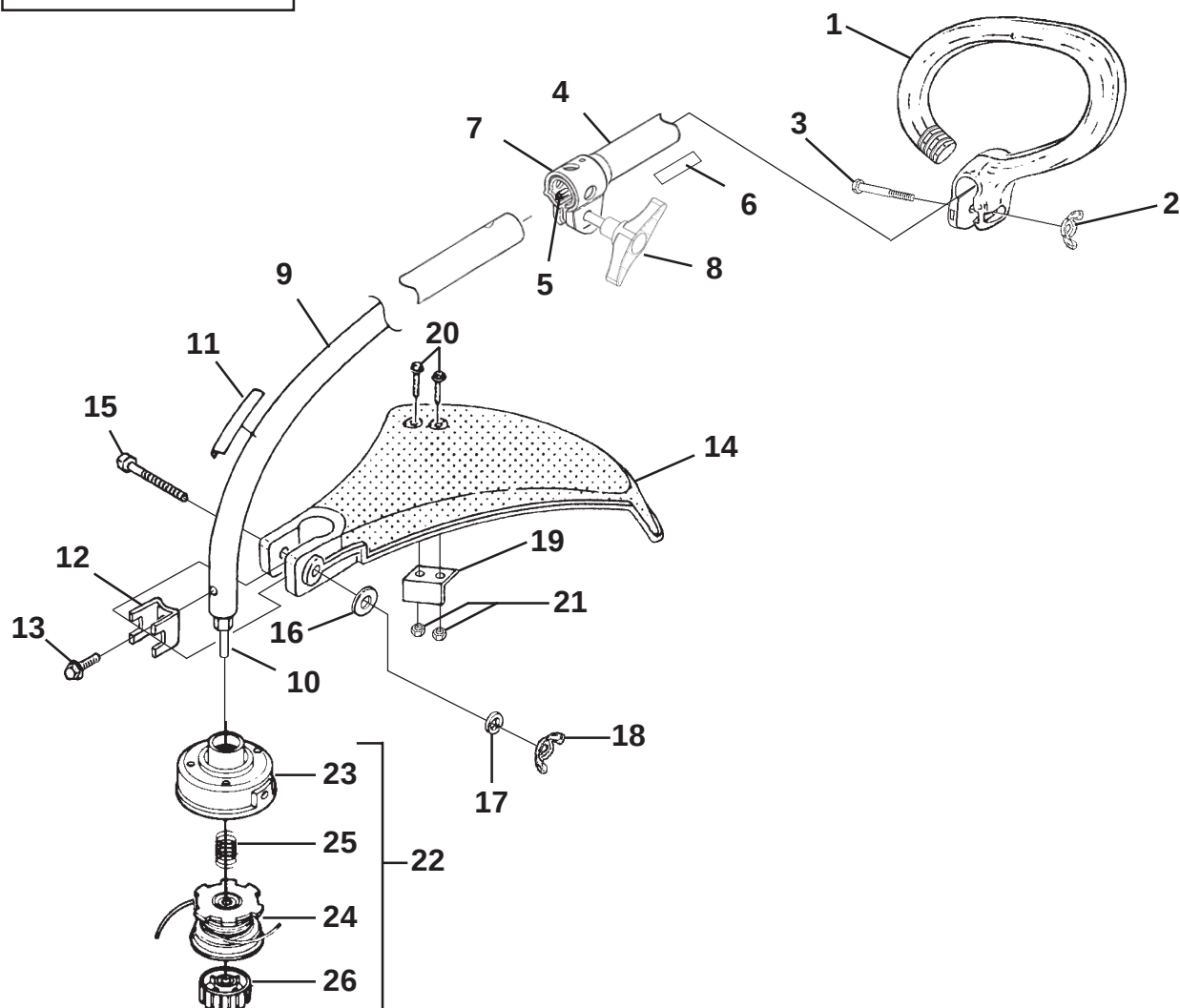


No.	Part No.	Description	Qty.
1	•UP 04634	MUFFLER ASSY.	1
2	UP 04248	SCREW, Taptite- (8-32 X 3/8")	3
3	UP 04629	SCREEN-Spark	1
4	UP 04710	GASKET-Muffler	1
5	88083	SCREW, Truss Hd. - (10-24 X 2.188)	2
6	•UP 05084	AIR FILTER KIT	1
7	D 98760 B	FILTER-AIR	1
8	UP 03885	NUT-Hex (10-24)	2

Torque Specs			
Item No.	In/Lbs	Nm	Required Loctite
2	25-35	2.8-4.0	
5	50-60	5.6-6.8	
8	30-40	3.4-4.5	

Warranty Flat Rate		
Job	Description	Time/Hr.
FB18	Muffler-Replace	.3
FF42	Air Filter Assy.	.2

SHAFT - SPOOL & STRING - GRASS DEFLECTOR



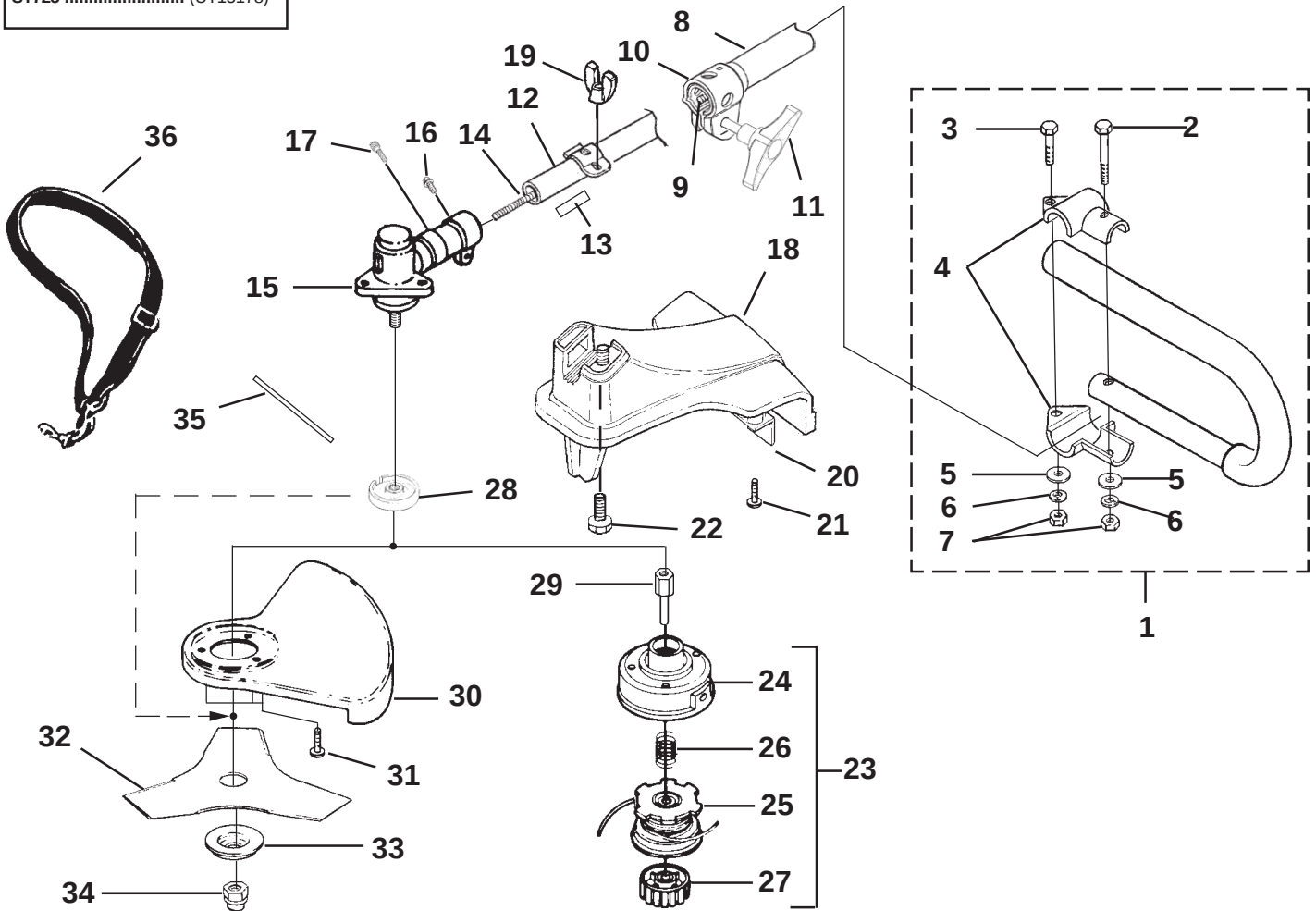
No.	Part No.	Description	Qty.
1	• A 07136	HANDLE-Anti-Vibe	1
2	93992	NUT-Wing, Washer Faced (1/4-20)	1
3	80295	SCREW-Cap Hex Hd. (1/4-20 x 2'')	1
4	• UP 05136	DRIVESHAFT ASSY. (Upper)	1
5	A 07667	FLEXSHAFT w/Collar & Liner	1
6	02985	DECAL-Warning	1
7	• UP 03839	COUPLER ASSEMBLY	1
8	UP 05137	KNOB	1
9	• UP 03851	DRIVESHAFT HOUSING (Lower)	1
10	A 07673	SHAFT-Flex	1
11	PS 00038	DECAL-Warning	1
12	07928	CLAMP	1
13	88077	SCREW-Sems Hex (10-24 X 3/8'')	1
14	• A 04705	DEFLECTOR & BLADE KIT (55 Deg.)	1
15	80295	SCREW-Cap Hex Hd. (1/4-20 X 2'')	1
16	UP 03415	WASHER-Flat (1/4'')	1
17	UP 03409	WASHER-Lock (1/4'')	1
18	93992	NUT-Wing, Washer Faced (1/4-20)	1
19	• UP 04119	BLADE-Cut-Off	1
20	82531	SCREW-Mech. Hex Hd. (10-24 X 7/8'')	2
21	UP 03885	NUT-Hex (10-24)	2

No.	Part No.	Description	Qty.
22	• DA 04591 A	STRINGHEAD-Complete (.095'')	1
23	A 98231 A	HOUSING & EYELET (Dual Line)	1
24	• UP 00147	SPOOL & STRING (.095'')	1
25	06713	SPRING-Compression	1
26	DA 98866 A	RETAINER-Spool (R.H. Thread, Black)	1

Torque Specs			
Item No.	In/Lbs	Nm	Required Loctite
2	5-25	.6-2.8	
13	15-25	1.7-2.8	
18	5-25	.6-2.8	
21	30-40	3.4-4.5	

Warranty Flat Rate		
Job	Description	Time/Hr.
FM10	.. Stringhead Assy.	.2
FN12	... Driveshaft (Upper)	.3
FN13	... Driveshaft Housing	.3
FN16	... Deflector	.2
CD98	.. Coupler-Shaft	.3

SHAFT - SPOOL & STRING - GRASS DEFLECTOR



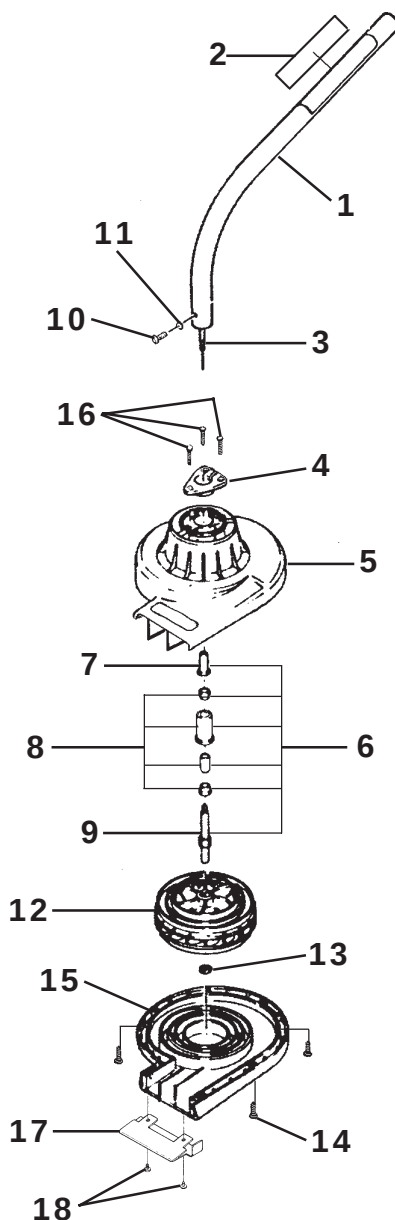
No.	Part No.	Description	Qty.	No.	Part No.	Description	Qty.
1	A 07159	HANDLE("J")	1	28	UP 04126	WASHER-Flanged	1
2	UP 04154	SCREW-Hex Hd. (1/4-20 X 1 1/2")	1	29	98551 41	ADAPTER-Shaft	1
3	UP 04158	SCREW-Hex Hd. (1/4-20 X 1")	1	30	•UP 05070	BLADE GUARD	1
4	UP 04105	CLAMP-Handle Bar	2	31	UP 04254	SCREW	3
5	UP 04251	WASHER-Flat (1/4")	2	32	D 98717 C	BLADE-Tri-Arc™	1
6	UP 03409	WASHER-Lock (1/4")	2	33	UP 04129	WASHER-Cupped (Lower)	1
7	UP 03399	NUT-Hex (1/4-20)	2	34	UP 04127	NUT-Hex (L.H.)	1
8	• UP 05136	DRIVESHAFT HOUSING (Upper)	1	35	UP 04100	TOOL-Holding Pin	1
9	A 07667	FLEXSHAFT-w/Collar & Liner	1	36	UP 00108	HARNESS	1
10	• UP 03839	COUPLER KIT	1				
11	UP 05137	KNOB	1				
12	• UP 03956	DRIVESHAFT HOUSING (Lower)	1				
13	UP 04116	DECAL-Warning	1				
14	UP 04369	SHAFT-Flexible	1				
15	• UP 04124	GEAR HEAD	1				
16	82586	Screw, Cap Hd. (1/4-20 X 7/8")	5				
17	UP 04254	Screw-Hex Hd. (10-24 x 1/2")	2				
18	• A 05086	GRASS DEFLECTOR KIT	1				
19	UP 04893	WING NUT	1				
20	• UP 04890	BLADE-Cut-Off	1				
21	UP 03898	SCREW, Thread Form. (10-24 X 3/4")	2				
22	UP 04892	SCREW-Square Head	1				
23	• DA 03174 A	STRINGHEAD-Complete (.095")	1				
24	A 98231 A	HOUSING & EYELET (Dual Line)	1				
25	• UP 00147	SPOOL & STRING (.095")	1				
26	06713	SPRING-Compression	1				
27	UP 00104	RETAINER-Spool (L.H. Thread, Red)	1				

Torque Specs			
Item No.	In/Lbs	Nm	Required Loctite
7	90-100	10.2-11.3	
16	15-20	1.7-2.3	
17	40-50	4.5-5.6	
21	30-50	3.4-5.6	
29	100-120	11.3-13.6	
31	15-20	1.7-2.3	
34	100-120	11.3-13.6	

Warranty Flat Rate		
Job	Description	Time/Hr.
FM10	.. Stringhead Assy.	.2
FN12	... Driveshaft (Upper)	.3
FN13	... Driveshaft Housing	.4
FN15	... Gearhead	.3
FN16	... Deflector	.3

F2040 (UT20791)
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BLOWER ATTACHMENT



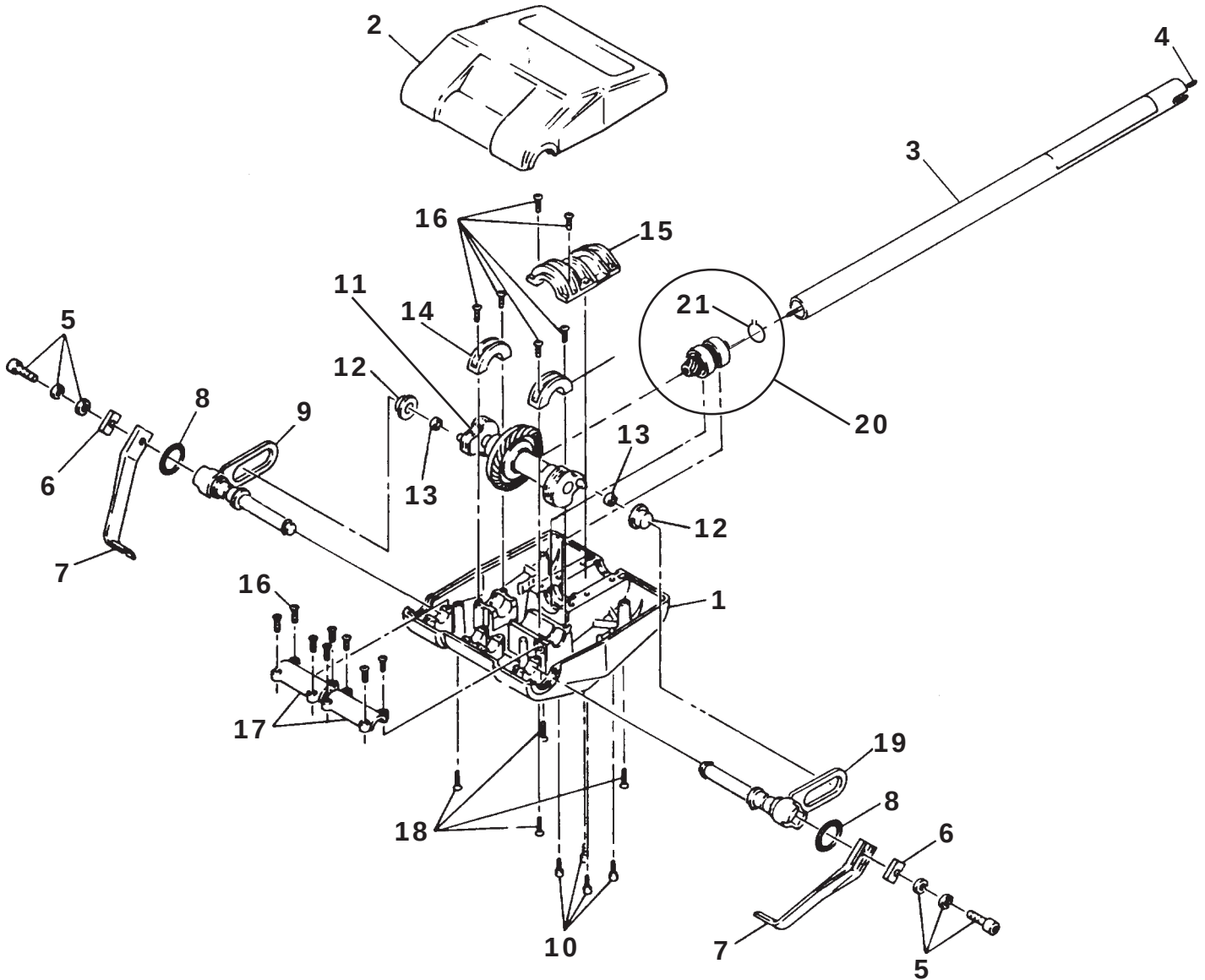
No.	Part No.	Description	Qty.
1	•UP 03920	DRIVESHAFT HOUSING	1
2	07852	DECAL-Warning	1
3	A 07844	CABLE-Flex	1
4	GM 23520 5	CLAMP	1
5	A 07932	UPPER HOUSING	1
6	• A 07933 A	BEARING HOUSING	1
7	UP 04713	ADAPTER-Arbor	1
8	GM 16030 5	BUSING	1
9	UP 04699	SHAFT-Arbor	1
10	UP 04112	SCREW (10-24 x .312")	1
11	UP 04123	WASHER, Lock (#10)	1
12	UP 04714	IMPELLER	1
13	UP 04701	CLIP	1
14	UP 04141	SCREW, Pan Hd. (8-16 x .750)	1
15	UP 04697	LOWER HOUSING	1
16	UP 04250	SCREW-Thread Forming (8-16 x 1")	1
17	GM 28690 3	GUARD-Lower Housing	1
18	GM 01110 8	SCREW (10-16 x 1/4")	1

Item No.	Torque Specs		Required Loctite
	In/Lbs	Nm	
10	25-35	2.8-4.0	
14	35-45	4.0-5.1	
16	35-45	4.0-5.1	
18	5-20	.56-2.3	

Warranty Flat Rate		
Job	Description	Time/Hr.
CD81	Fan, Blower	.4
FN12	Driveshaft	.2
FN13	Driveshaft Hsg.	.3

* **Note:** Blower must be completely disassembled to install the flex cable.

CULTIVATOR ATTACHMENT

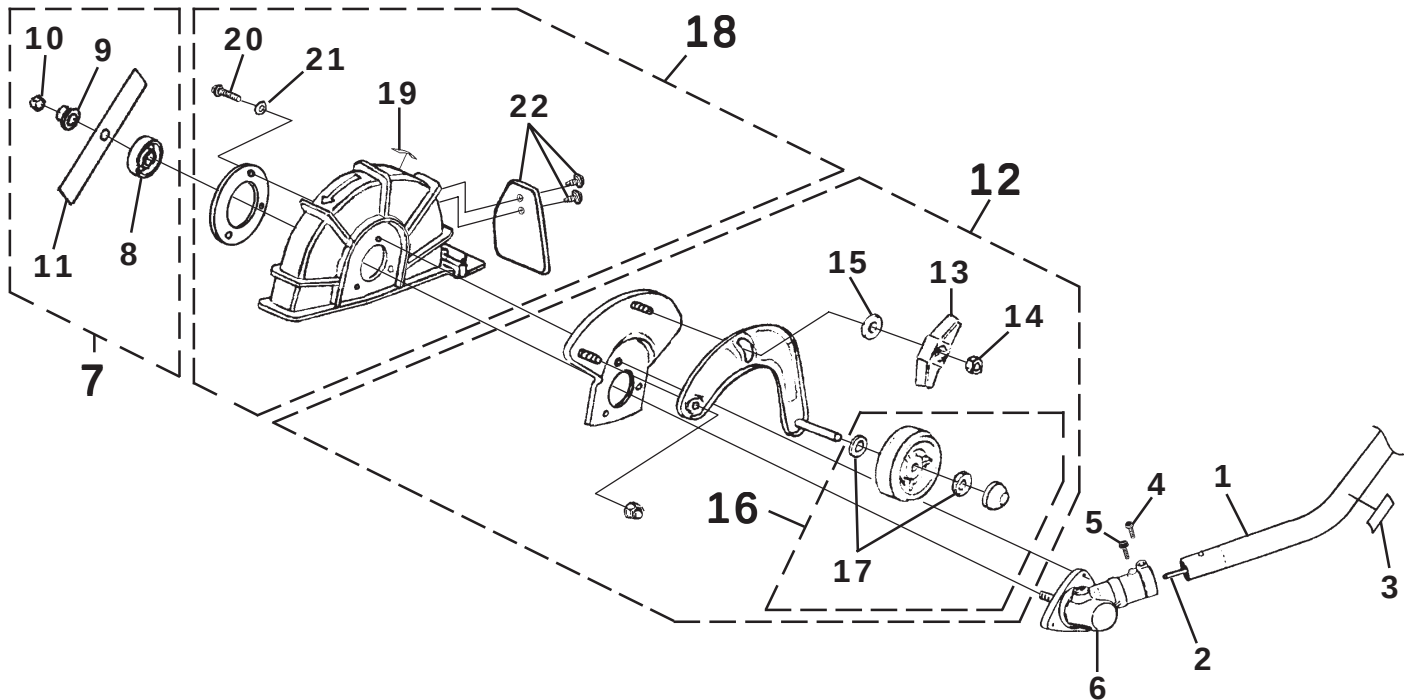


No.	Part No.	Description	Qty.
1	GM 23610 3	LOWER COVER	1
2	A 07934	UPPER HOUSING	1
3	•UP 04025	DRIVESHAFT HOUSING	1
4	A 08177	FLEX CABLE	1
5	GM 97030 7	BOLT-Sems (1/4 - 28 x 1")	2
6	GM 23670 6	SUPPORT-Tine	2
7	GM 97690 3	TINE	2
8	GM 23570 1	"O" RING	2
9	A 07868	ROCKER ARM (L.H.)	1
10	82618	SCREW, Thread Form (10-24 x 3/4")	4
11	• A 07867	CRANK ASSY.	1
12	A 07870	FLOATING BUSHING	2
13	GM 23690 3	WASHER	2
14	GM 23610 6	CRANKSHAFT CLAMP	2
15	GM 23610 4	SHAFT CLAMP	1
16	82618	SCREW, Thread Form (10-24 x 3/4")	14

No.	Part No.	Description	Qty.
17	GM 23610 5	SHAFT CLAMP	2
18	GM 01130 8	SCREW (8-16 x 1")	4
19	A 07869	ROCKER ARM (R.H.)	1
20	• A 07866	PINNON GEAR & BEARING	1
21	GM 06210 1	SNAP RING	1

F2040 (UT20791)
ST725 (UT15178)

EDGER ATTACHMENT

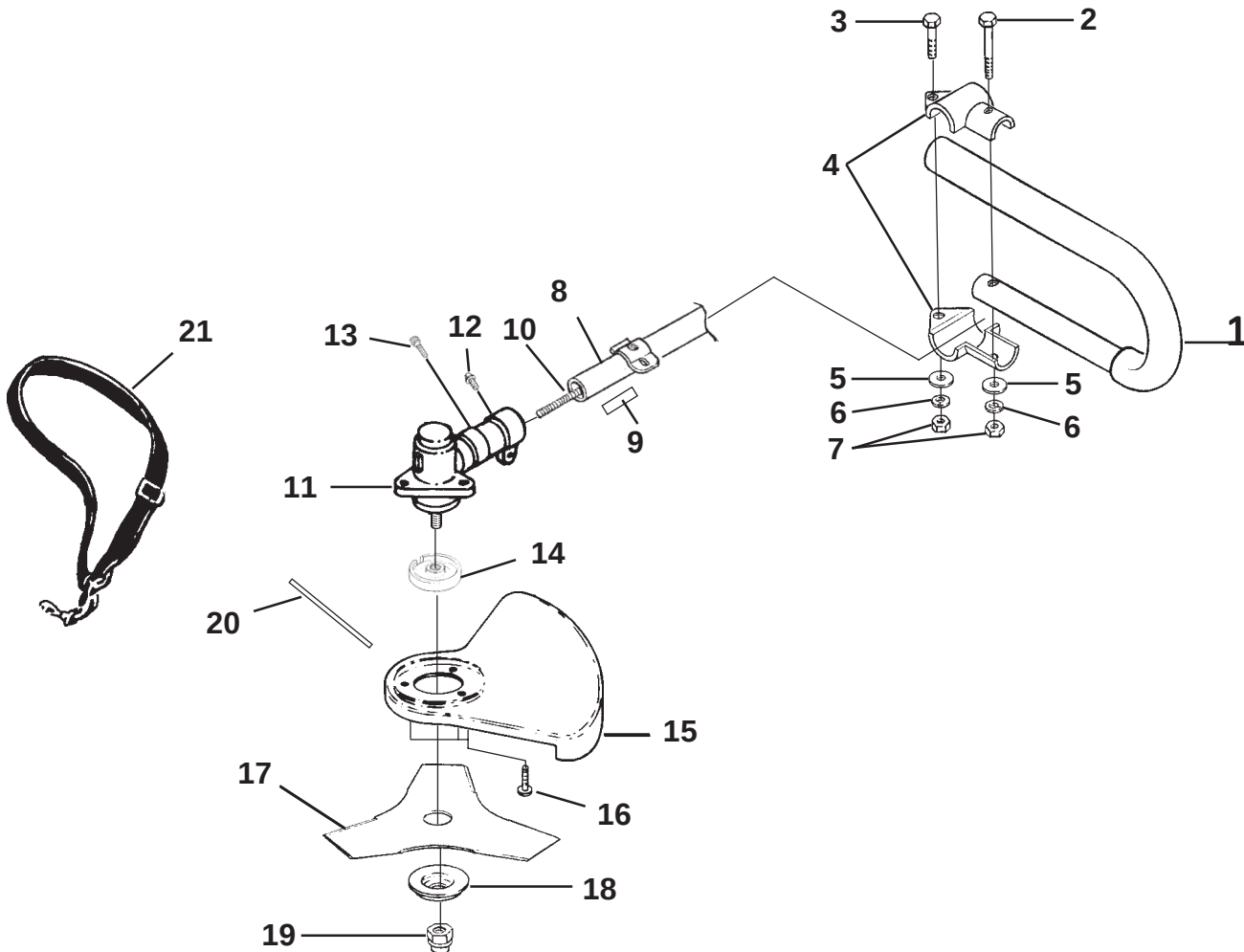


No.	Part No.	Description	Qty.
1	• UP 03921	DRIVESHAFT HOUSING	1
2	A 07679	SHAFT-Flexible	1
3	UP 04116	DECAL-Warning	1
4	UP 05572	SCREW-Cap Socket Hd. (1/4-20 X 7/8")	1
5	UP 04254	SCREW-Sems Hex Hd. (10-24 X 1/2")	1
6	UP 04124	GEAR HEAD	1
7	• A 06281	BLADE KIT	1
8	UP 04126	WASHER-Flanged	1
9	UP 04129	WASHER-Flanged (Lower)	1
10	UP 04127	NUT-Lock	1
11	D 04359 A	BLADE (2" X 9") (Qty.-2)	1
12	• A 06280	SUPPORT ARM ASSEMBLY	1
13	UP 04132	KNOB-Adjusting	1
14	UP 03397	NUT-Hex	1
15	UP 04252	WASHER-Flat	1
16	• A 06279	WHEEL KIT	1
17	UP 04252	WASHER-Flat	2
18	• A 06277 A	GUARD KIT	1
19	UP 04532	DECAL-Warning	1
20	UP 04155	SCREW-Hex Hd. (10-24 X 5/8")	3
21	UP 03411	WASHER-Lock (#10)	3
22	A 06296	FLAP KIT	1

Item No.	Torque Specs		Required Loctite
	In/Lbs	Nm	
4	40-50	4.5-5.6	
5	40-50	4.5-5.6	
10	100-120	11.3-13.6	
20	40-50	4.5-5.6	

Warranty Flat Rate		
Job	Description	Time/Hr.
FN15	Gearhead	.4
JE20	Wheel Assembly	.3
JE26	Wheel/Axle	.3
JR11	Blade Cutter	.3
FN12	Driveshaft	.3
FN13	Driveshaft Hsg.	.3
FN16	Bladeguard	.4

BRUSHCUTTER ATTACHMENT



No.	Part No.	Description	Qty.
1	A 07159	HANDLE("J")	1
2	UP 04154	SCREW-Hex Hd. (1/4-20 X 1 1/2")	1
3	UP 04158	SCREW-Hex Hd. (1/4-20 X 1")	1
4	UP 04105	CLAMP-Handle Bar	2
5	UP 04251	WASHER-Flat (1/4")	2
6	UP 03409	WASHER-Lock (1/4")	2
7	UP 03399	NUT-Hex (1/4-20)	2
8	UP 03956	DRIVESHAFT HOUSING (Lower)	1
9	UP 04116	DECAL-Warning	1
10	UP 04369	SHAFT-Flexible	1
11	UP 04124	GEAR HEAD	1
12	82586	Screw, Cap Hd. (1/4-20 X 7/8")	5
13	UP 04254	Screw-Hex Hd. (10-24 x 1/2")	2
14	UP 04126	WASHER-Flanged	1
15	UP 05070	BLADE GUARD	1
16	UP 04254	SCREW	3
17	D 98717 C	BLADE-Tri-Arc™	1
18	UP 04129	WASHER-Cupped (Lower)	1
19	UP 04127	NUT-Hex (L.H.)	1
20	UP 04100	TOOL-Holding Pin	1
21	UP 00108	HARNESS	1

Torque Specs			
Item No.	In/Lbs	Nm	Required Loctite
7	90-100	10.2-11.3	
12	15-20	1.7-2.3	
13	40-50	4.5-5.6	
19	100-120	11.3-13.6	

Warranty Flat Rate		
Job	Description	Time/Hr.
FN12	Driveshaft	.3
FN15	Gearhead	.3
FN16	Blade Guard	.3
FD20	Front Handle	.2

ACCESSORIES

GREASE, MULTI-PURPOSE	18453	STRINGHEAD-Complete - E-Z Line™	DA 04591 A
			(.095 Line) (Right Hand Thread) (Black Retainer)
THREAD LOCKING COMPOUND	23488 C	STRINGHEAD-Complete - E-Z Line™	DA 03174 A
			(.095 Line) (Left Hand Thread) (Red Retainer)
MODULE AIR GAP SHIM	PS 24306	REPLACEMENT STRING - E-Z Line™ (3 lb. Box)	03959 04
			(.095" Dia.)
GRASS ANTI-WRAP KIT	A 04191	STRINGHEAD-Complete-Pro-Cut™ Fixed Line Head	DA 09364
			(.105" Dia.)
STARTER ROPE (250 Ft. Reel)	98052 A	REPLACEMENT DuraLine™ (.105" Dia.)	D 09365
			(Cartridges for Pro-Cut™ Fixed Line Head)
TORX BIT (T25)	24982 03	SAFETY GOGGLES	A 06933
(For Clutch Drums)		DUST MASK	UP 03036
TORX BIT (T27)	18566 01	COMFORT STRAP	UP 00108
IGNITION TEST SPARK PLUG.....	JA 31316 4		
RUBBER TUBING (10 Ft.)	94772 99		
STRINGHEAD-Complete - E-Z Line™	DA 03001 A		
(.080 Line) (Right Hand Thread) (Black Retainer)			
STRINGHEAD-Complete - E-Z Line™	DA 04592 A		
(.080 Line) (Left Hand Thread) (Red Retainer)			
REPLACEMENT STRING - E-Z Line™ (3 lb. Box)	98011 06		
(.080" Dia.)			

FOR USE ON BRUSHCUTTER UNITS ONLY

TRI-ARC™ BLADE**D 98717 C**

For product information, technical help, dealer locations or parts ordering information visit our website at:
www.homelite.com.

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