

SABRE®

GB PARTS LIST
F LISTE DE PIÈCES
NL ONDERDELENLIJST
D TEILELISTE
I ELENCO DEI PEZZI
E LISTA DE PIEZAS
P LISTA DE PEÇAS

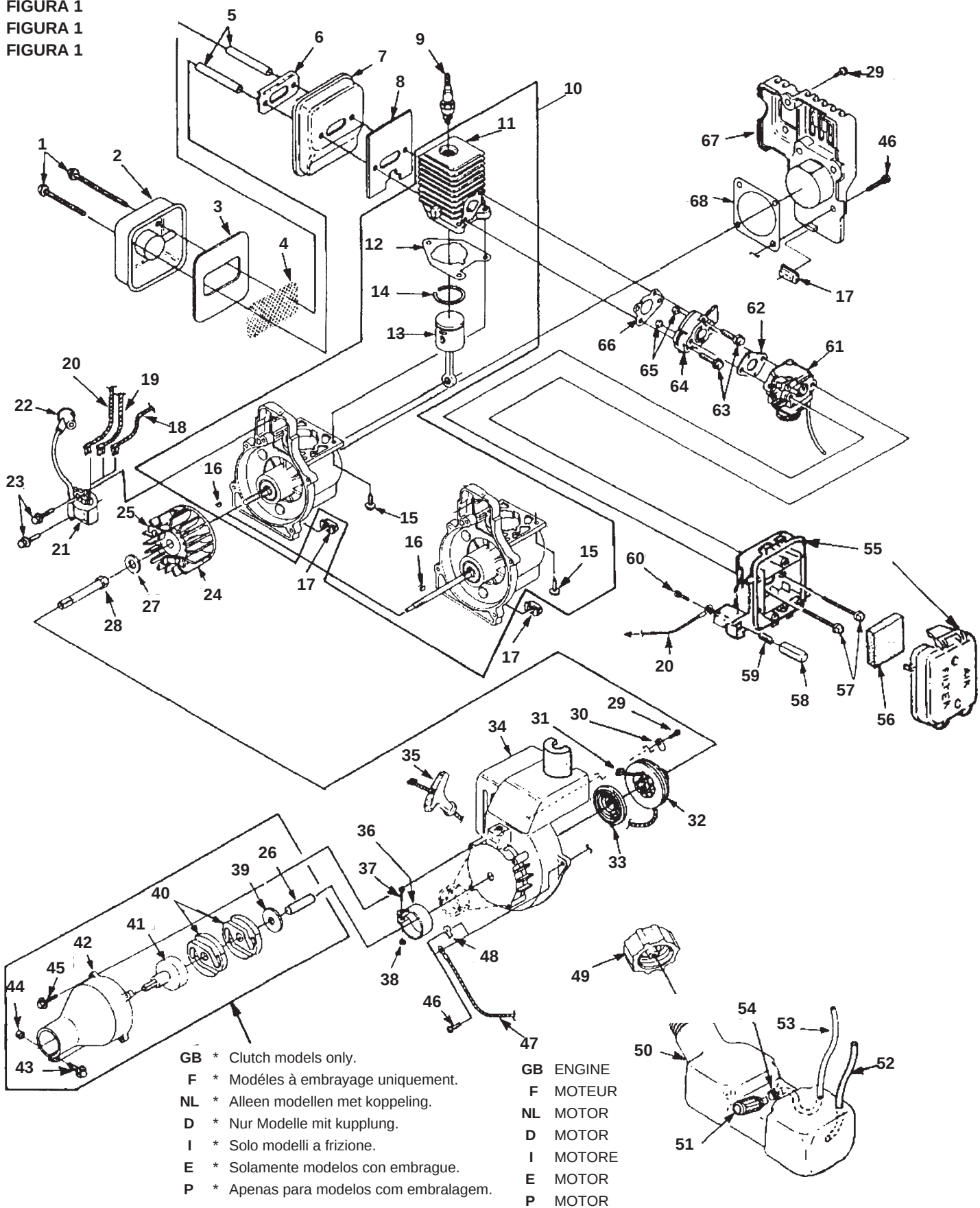
S-25 UT-20561-C
S-25C UT-20560-E
S-27 UT-20603
B-25 UT-15055-D



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P/N 18812-B

FIGURE 1
FIGURE 1
FIGUUR 1
ABBILDUNG 1
FIGURA 1
FIGURA 1
FIGURA 1



N	PN	D	Q
1	• A-01123 88060	MUFFLER-Complete SCREW-Sems Hex Hd. (10-24 X 2 1/2")	1 2
2	A-98780	COVER-Muffler	1
3	98782	BAFFLE-Muffler	1
4	98784-A	SCREEN-Spark	1
5	98860-A	SPACER-Muffler	2
6	98783	PLATE-Reinforcing	1
7	A-01323	BODY-Muffler	1
8	98786-B	GASKET-Muffler	1
9	79252	SPARK PLUG	1
10	• A-00410-A	SHORT BLOCK (S25, S27)	1
11	• A-03259	CYLINDER	1
12	04388	GASKET-Cylinder	1
13	• A-04258	PISTON & ROD	1
14	96935	RING-Piston	1
15	82568	SCREW-Mach. Pan Hd. (10-24 X 3/4")	3
16	69250	KEY-Woodruff	1
10	• A-00408-A	SHORT BLOCK (S25C, B25)	1
11	• A-03259	CYLINDER	1
12	04388	GASKET-Cylinder	1
13	• A-04258	PISTON & ROD	1
14	96935	RING-Piston	1
15	82568	SCREW-Mach. Pan Hd. (10-24 X 3/4")	3
16	69250	KEY-Woodruff	1
17	98792	BUMPER-Rubber	3
18	A-00681	LEAD-Electrical (B25)	1
19	A-03912	LEAD-Electrical (S25C)	1
20	A-98809	LEAD-Electrical (S25, S27)	1
21	• 94711-CS	MODULE-Ignition	1
22	A-33055	TERMINAL-Hi Tension	1
23	82540	SCREW-Thd. Form (8-32 X 1")	2
24	• A-04158	ROTOR & STARTER PAWL (S25, S27)	1
25	A-70285-E	STARTER PAWL KIT	1
24	A-00856	ROTOR & STARTER PAWL (S25C, B25)	1
24	• A-04158	ROTOR & STARTER PAWL (S25C, B25)	1
25	A-70285-E	STARTER PAWL KIT	1
26	03566-2	SPACER	1
27	95479-A	WASHER-Flat	1
27	84065	WASHER-FLAT (S25, S27)	1
28	98795-A	CONNECTOR-Drive (S25, S27)	1
29	82541	SCREW-Thd. Form (#10 X 1/2")	4
30	98791	BRACKET-Retaining	1
31	98770	PULLEY-Starter	1

N	PN	D	Q
32	97899-02	ROPE-Starter	1
33	A-98773	SPRING & CONTAINER	1
34	A-02096-A	HOUSING-Engine (S25, S27)	1
	A-02097-A	HOUSING-Engine (S25C, B25)	1
35	02264	GRIP-Starter	1
36	98802-A	CLAMP	1
37	82268	SCREW-Mach. Hex Hd. (10-24 X 3/8")	1
38	97574	NUT-Square	1
39	98929-A	WASHER-Clutch (S25C, B25)	1
40	00242	CLUTCH (S25C, B25)	2
41	A-02727	CONNECTOR & DRUM (S25C, B25)	1
42	• A-02396-A	TUBE ADAPTOR (S25C, B25)	1
43	88054	SCREW-Sems Hex Hd. (20-24 X 1 1/4")	1
44	81208	NUT-Loc. Hx. (10-24)	1
45	88052	SCREW-Sems Hex Hd. (10-24 X 7/8")	4
46	82538	SCREW-Thd. form 10-24 X 3/4")	8
47	A-98919-A	LEAD-Ground (S25C, B25)	1
48	02851	TERMINAL (S25C, B25)	1
49	A-00982-A	FUEL CAP	1
50	• A-01441	FUEL TANK	1
51	49422	FILTER-Fuel	1
52	01439-32	TUBING-Rubber (8")	1
53	94772-32	TUBING-Rubber (8")	1
54	98268	CLAMP-Wire	1
55	A-01440-A	AIR FILTER BOX	1
56	D-98760-A	FILTER-Air	1
57	04474	SCREW-Mach. Hex Hd. (10-24 X 2 1/4")	2
58	98769	BUTTON-Switch (S25, S27)	1
59	95020	SPRING-Compression (S25, S27)	1
60	82513	SCREW-Thd. form (#6)1 (S25, S27)	1
61	A-03003	CARBURETOR (Zama)	1
	A-03002	CARBURETOR (Walbro)	1
62	98766-A	GASKET-Carburetor	1
63	82549-1	SCREW-Thd. Form (10-24 X 1")	2
64	98768	HEAT DAM	1
65	81208	NUT-Loc. Hex (10-24)2	1
66	98765-B	GASKET-Heat Dam	1
67	• A-00858	CRANKCASE COVER	1
68	98767-A	GASKET-Crankcase Cover	1

No. N° Nr. Nr. N° No. N°	Part No. Pièce N° Stuknummer Teilnummer Pezzo N° No. de pieza N° da peça	Description
N	PN	D

Assembly Ensembles Assemblages Bausätze Complessi Conjuntos Conjuntos	•
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Qty. Quantité Aantal Menge Quantità Cantidad Quantidade	Q
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NOTE: Clutch Models-B25, S25C.
Non-Clutch Models-S25.

NOTE: Modèles à embrayage-B25, S25C.
Modele sans Embrayage-S25.

NB.: Modellen met Koppeling-B25, S25C.
Modellen zonder koppeling-S25.

HINWEIS: Modelle mit Kupplung-S25.
Modelle ohne Kupplung-S25.

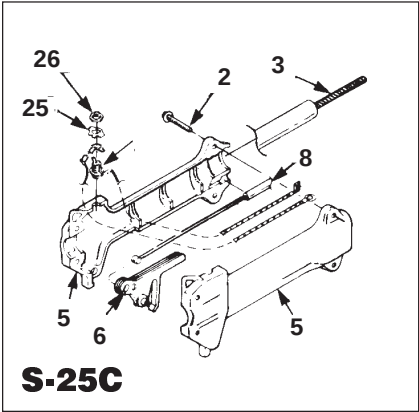
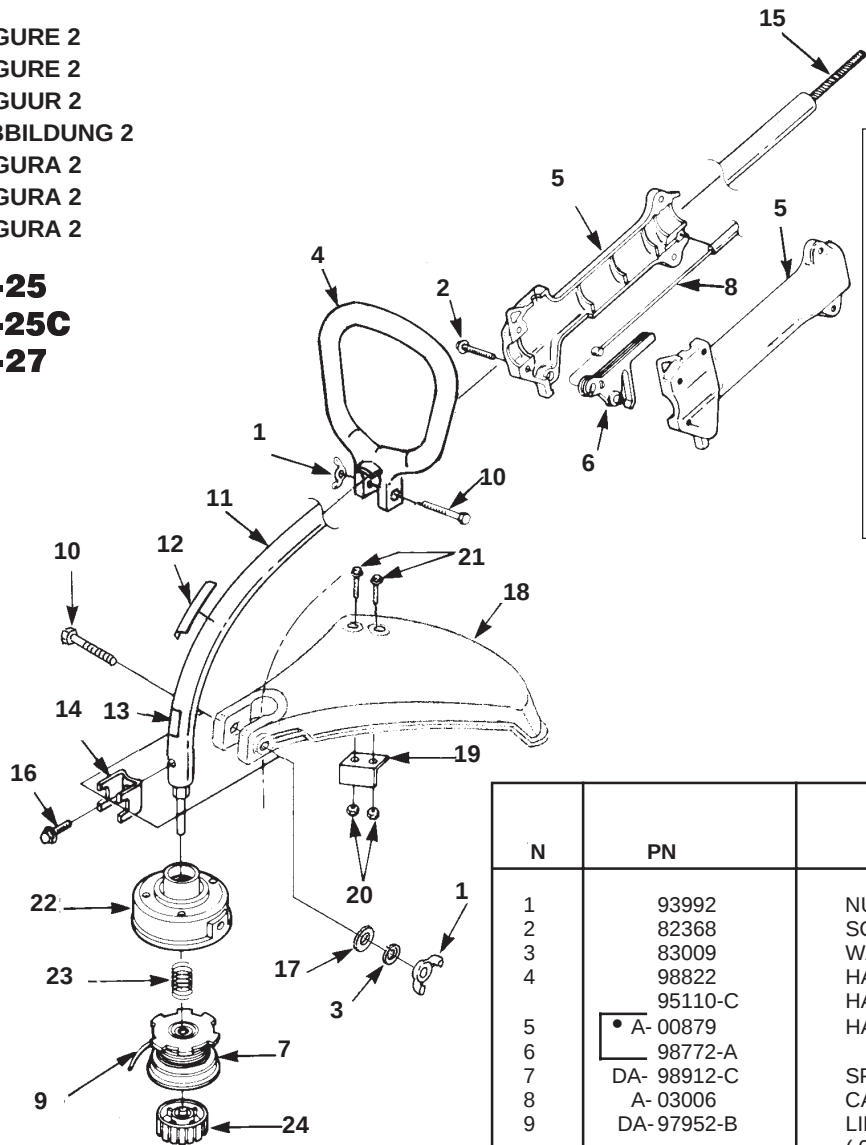
NOTA: Modelli con frizione-B25, S25C.
Modelli senza frizione-B25.

NOTE: Modelos con embrague-B25, S25C.
Modelos sin embrague-S25.

NOTA: Modelos de embraiagem-B25, S25C.
Modelos sem embraiagem-S25.

FIGURE 2
FIGURE 2
FIGUUR 2
ABBILDUNG 2
FIGURA 2
FIGURA 2
FIGURA 2

S-25
S-25C
S-27

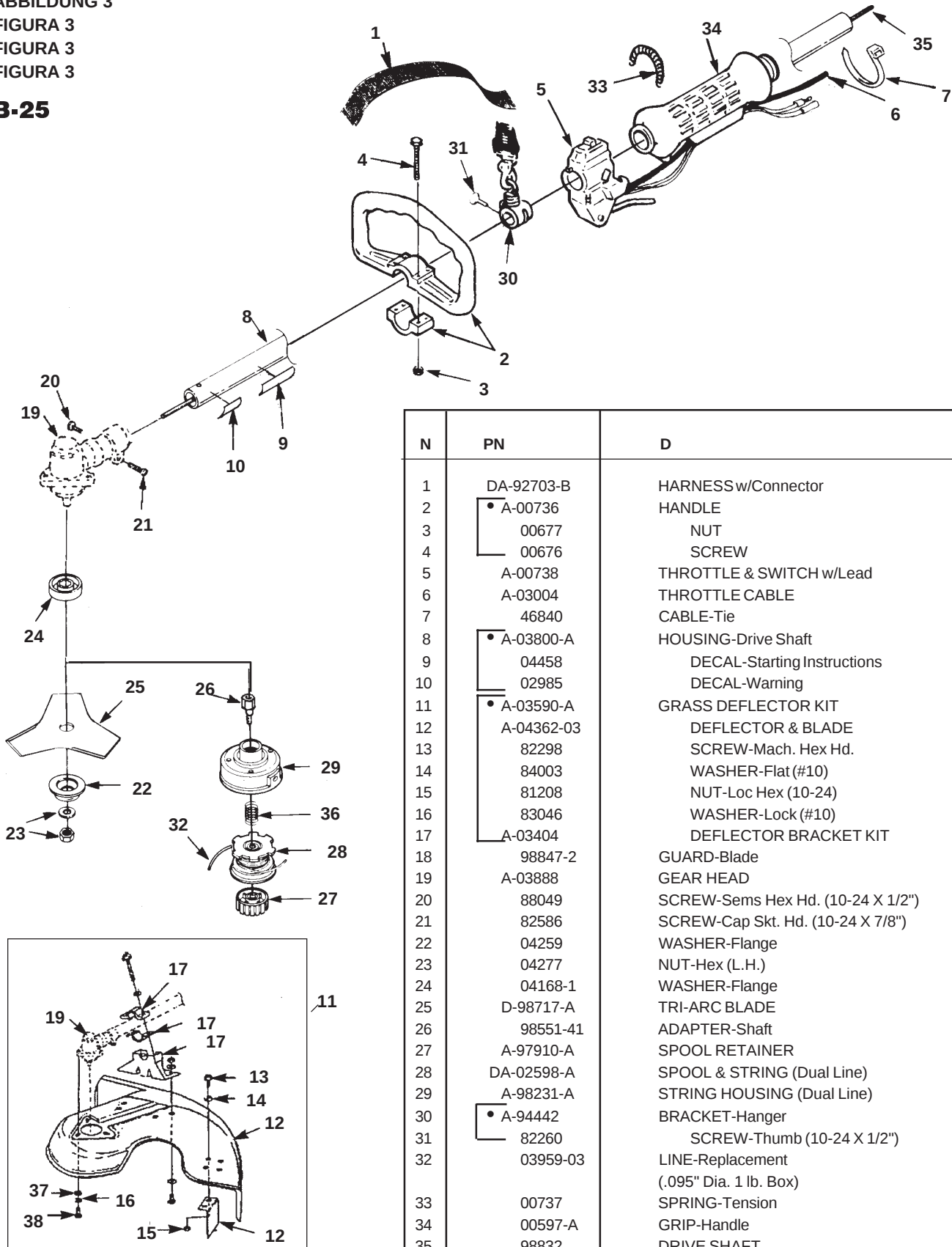


N	PN	D	Q
1	93992	NUT-Wing	2
2	82368	SCREW-Thd. Form	5
3	83009	WASHER-Lock (1/4")	1
4	98822	HANDLE-Front (S25, S25C)	1
	95110-C	HANDLE-Front (S27)	1
5	• A- 00879	HANDLE GRIP ASSEMBLY	1
6	98772-A	TRIGGER	1
7	DA- 98912-C	SPOOL & STRING (Dual Line)	1
8	A- 03006	CABLE-Throttle	1
9	DA- 97952-B	LINE-Replacement (.080" Dia. 100 ft.)	1
10	80295	SCREW-Cap Hex Hd. (1/4-20 X 2")	2
11	• A- 04459	HOUSING-Drive Shaft	1
12	04458	DECAL-Starting Instructions	1
13	04154	DECAL-Warning	1
14	98853	CLAMP	1
15	98816	SHAFT-Flex	1
16	82541	SCREW-Thread Forming (10 X 1/2)	1
17	84006	WASHER-Flat (1/4")	1
18	00130	DEFLECTOR-Grass (S25, S27)	1
	02610	DEFLECTOR-Grass (S25C)	1
19	• A- 03834	BLADE-Cut-off (S25)	1
20	81261	NUT-Hex (10-24)	2
21	82531	SCREW-Mach Hex Hd.(10-24 X 1")	2
	• A- 03832	BLADE-Cut-off (S25C, S27)	1
	81261	NUT-Hex (10-24)	2
	82531	SCREW-Mach. Hex Hd.(10-24 X 1")	2
22	A- 98231-A	HOUSING & EYELET-Dual Line	1
23	98848	SPRING-Compression	1
24	DA- 98866-A	RETAINER-Spool (R.H. Thread)	1
25	95231	PLATE-Indicating (S25C)	1
26	72084-A1	NUT (S25C)	1
27	93653	SWITCH-Toggle (S25C)	1

Assembly Ensembles Assemblages Bausätze Complessi Conjuntos Conjuntos	•	No. N° Nr. Nr. N° No. N°	N	Part No. Pièce N° Stuknummer Teilnummer Pezzo N° No. de pieza N° da peça	PN	Qty. Quantité Aantal Menge Quantità Cantidad Quantidade	Q
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FIGURE 3
FIGURE 3
FIGUUR 3
ABBILDUNG 3
FIGURA 3
FIGURA 3
FIGURA 3

B-25



N	PN	D	Q
1	DA-92703-B	HARNESS w/Connector	1
2	• A-00736	HANDLE	1
3	00677	NUT	4
4	00676	SCREW	4
5	A-00738	THROTTLE & SWITCH w/Lead	1
6	A-03004	THROTTLE CABLE	1
7	46840	CABLE-Tie	3
8	• A-03800-A	HOUSING-Drive Shaft	1
9	04458	DECAL-Starting Instructions	1
10	02985	DECAL-Warning	1
11	• A-03590-A	GRASS DEFLECTOR KIT	1
12	A-04362-03	DEFLECTOR & BLADE	1
13	82298	SCREW-Mach. Hex Hd.	2
14	84003	WASHER-Flat (#10)	2
15	81208	NUT-Loc Hex (10-24)	2
16	83046	WASHER-Lock (#10)	3
17	A-03404	DEFLECTOR BRACKET KIT	1
18	98847-2	GUARD-Blade	1
19	A-03888	GEAR HEAD	1
20	88049	SCREW-Sems Hex Hd. (10-24 X 1/2")	1
21	82586	SCREW-Cap Skt. Hd. (10-24 X 7/8")	2
22	04259	WASHER-Flange	1
23	04277	NUT-Hex (L.H.)	1
24	04168-1	WASHER-Flange	1
25	D-98717-A	TRI-ARC BLADE	1
26	98551-41	ADAPTER-Shaft	1
27	A-97910-A	SPOOL RETAINER	1
28	DA-02598-A	SPOOL & STRING (Dual Line)	1
29	A-98231-A	STRING HOUSING (Dual Line)	1
30	• A-94442	BRACKET-Hanger	1
31	82260	SCREW-Thumb (10-24 X 1/2")	1
32	03959-03	LINE-Replacement (.095" Dia. 1 lb. Box)	1
33	00737	SPRING-Tension	2
34	00597-A	GRIP-Handle	1
35	98832	DRIVE SHAFT	1
36	98848	SPRING-Compression	1
37	04516	WASHER	3
38	82593	SCREW-Hex Hd. (10-24 X 5/8")	3

GB ACCESSORIES
F ACCESSOIRES
NL TOEBEHOREN
D ZUBEHÖR
I ACCESSORI
E ACCESORIOS
P ACESSORIOS

GB Saw Blade (B-25 only).....D-98935-A
F Lame de scie
NL Zaagblad
D Sägeblatt
I Lama di sega
E Cuchilla de la sierra
P Lâmina de serra

GB Ignition Test Spark Plug.....JA-31316-4
F Testeur d'allumage
NL Bougie voor ontstekingscontrole
D Testzündkerze für Zündprüfung
I Candela di collaudo
E Bujía para probar el encendido
P Vela de ensaio da ignição

GB Grease, Multi-Purpose.....18453
F Graisse universelle
NL Universeel vet
D Mehrzweck-Schmiermittel
I Grasso, multiuso
E Grasa universal
P Lubrificante, para fins múltiplos

GB Rubber Tubing (10ft) (3,05m).....94772-99
F Tubes en caoutchouc (3,05 m)
NL Rubber slang (3,05 m)
D Gummirohr (3,05 m)
I Dotto di gomma (3,05 m)
E Tubo de caucho (3,05 m)
P Tubo de borracha (3,05 m)

GB Machete Blade (B-25 only).....DA-00714-A
F Lame Machete
NL Macheteblad
D Machete-Blatt
I Lama Machete
E Cuchilla Machete
P Lâmina Machete

GB Starter Rope (250 ft reel) (76 m).....98052-A
F Cordon de lanceur (bobine de 76 m)
NL Startkoord (spool met 76 m)
D Starterseil (76 m Spule)
I Corda d'avviamento (bobina da 76 m)
E Cuerda de arranque (carrete de 76 m)
P Cabo do arrancador (rolo de 75 m)

GB Thread Locking Compound.....23488-C
F Produit blocage de filetage
NL Borgmiddel voor schroefdraden
D Gewinde-Sicherungsmasse
I Composto di bloccaggio della filettatura
E Pasta selladora de roscas
P Composto de retenção de roscas

GB Replacement String (3 lb. box) (0.095 dia.).....03959-04
F Corde de rechange (boîte de 1,3 kg) (0,095 diam.)
NL Nieuwe draad (1,3 kg in een doos) (0,095 doorsnede)
D Ersatz-Schneidfaden (Schachtel zu 1,3 kg) (0,095)
I Corda di ricambio (scatobla di 1,3 kg) (0,095 di diam.)
E Cuerda de repuesto (caja de 1,3 kg) (dia. 0,095)
P Fio de substituição (caixa de 1,3 kg) (0.095 de diâmetro)

GB Module Air Gap Shim.....24306
F Cale d'écartement modulaire
NL Modulair vulstuk voor de luchtopening
D Modul-Luftspalt-Beilagscheibe
I Spessore di distanza modulare
E Placa de relleno de la separación del módulo
P Chapa de separação do módulo

GB Torx Bit (for clutch drum) T25.....24982-03
F Foret torx (pour tambour d'embrayage)
NL Torx drijfbit (voor koppenlingstrommel)
D Torx-Antriebsbit (für Kupplungstrommel)
I Punta Torx Drive (per il tamburo della frizione)
E Broca de empuje Torx (tambor del embrague)
P Broca Torx (para o tambor de embraiagem)

GB Grass Anti Wrap Kit.....A-04191
F Nécessaire anti-enroulement d'herbe
NL Apparaatje om te voorkomen dat gras zich rond de aandrijfas wikkelt
D Grasrückhalter
I Kit antiavvolgimento d'erba
E Dispositivo contra la acumulación de pasto
P Dispositivo contra a acumulação de relva
***S-25, S-25C**

GB Torx Drive Bit T-27.....18566-01
F Foret torx
NL Torx-drijfbit
D Torx-Antriebsbit
I Punta Torx Drive
E Broca de empuje Torx
P Broca accionadora Torx

GB SYMBOL DEFINITION
F DÉFINITION DES SYMBOLES
NL DEFINITIE VAN SYMBOLEN
D ERKLÄRUNG DER WARNSYMBOL
I DEFINIZIONE DEI SIMBOLI
E DEFINICIONES DE LOS SIMBOLOS
P DEFINIÇÕES DE SIMBOLOS



GB Warning, Danger, and Caution
F Avertissement, Danger et Attention
NL Waarschuwing, Gevaar en Voorzichtig
D Achtung, Gefahr und Vorsicht
I Avvertenza, Pericolo ed Attenzione
E Advertencia, peligro y precaución
P Advertência, perigo e precaução



GB Read your product literature.
F Lisez la documentation concernant le produit.
NL Lees uw produkt informaties.
D Die Maschinen-Beschreibungen und Anleitungen lesen.
I Leggere la documentazione relativa al prodotto.
E Lea todo el material informativo del producto.
P Ler a literatura sobre o produto.



GB Wear eye and hearing protection when operating this equipment.
F Pour utiliser cet appareil, portez une protection pour les yeux et les oreilles.
NL Bescherm uw ogen en gehoor bij het werken met deze apparatuur.
D Bei der Arbeit mit diesem Gerät Schutzbrille und Ohrenschutz tragen.
I Indossare dispositivi di protezione acustica ed oculare durante il funzionamento di questo attrezzo.
E Use gafas y protectores para los oídos durante la operación de este equipo.
P Usar protecção para os olhos e ouvidos durante o funcionamento deste equipamento.

SABRE®

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