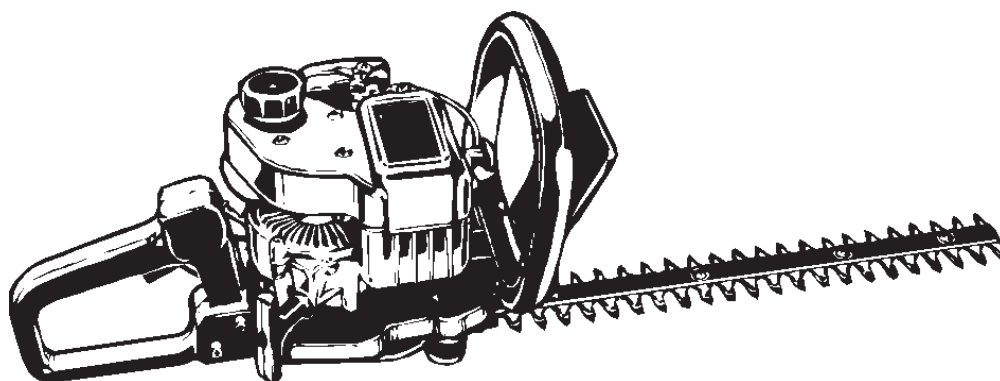


SABRE®

GB PARTS LIST
F LISTE DE PIÈCES
D TEILELISTE
E LISTA DE PIEZAS
I ELENCO DEI PEZZI

GB HEDGETRIMMERS
F TAILLE-HAIES
D HECKENTRIMMERS
E PODADORAS
I CIMATRICE



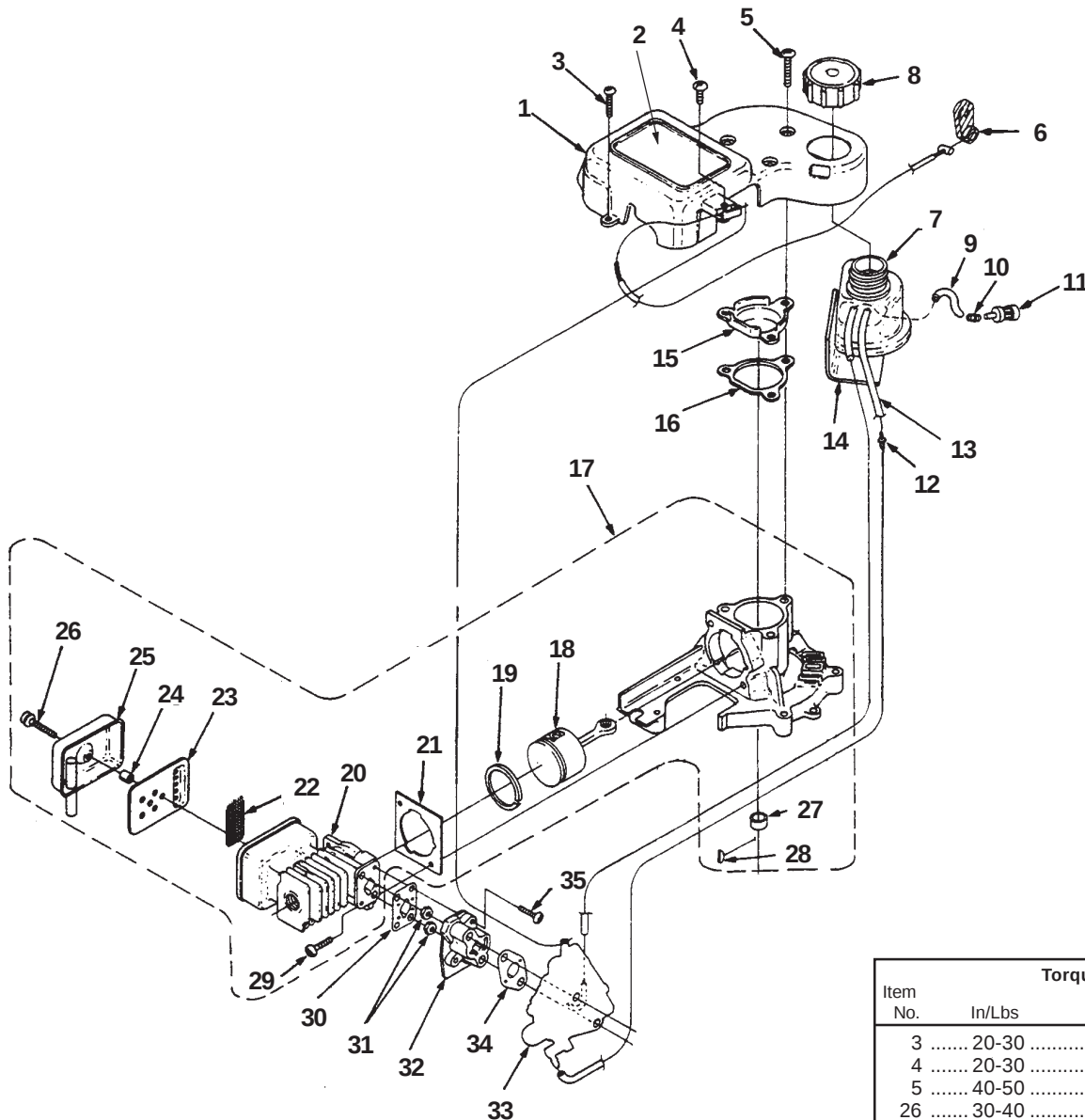
HTS43 UT18014-E

HTS53 UT18021-E

Printed in U.S.A.
Imprime aux. E.-U.
Gedruckt in den U.S.A.
Impreso en EE. UU.
Stampato negli Stati Uniti

P/N 16097

ENGINE INTERNAL - FUEL TANK - MUFFLER - CARBURETOR

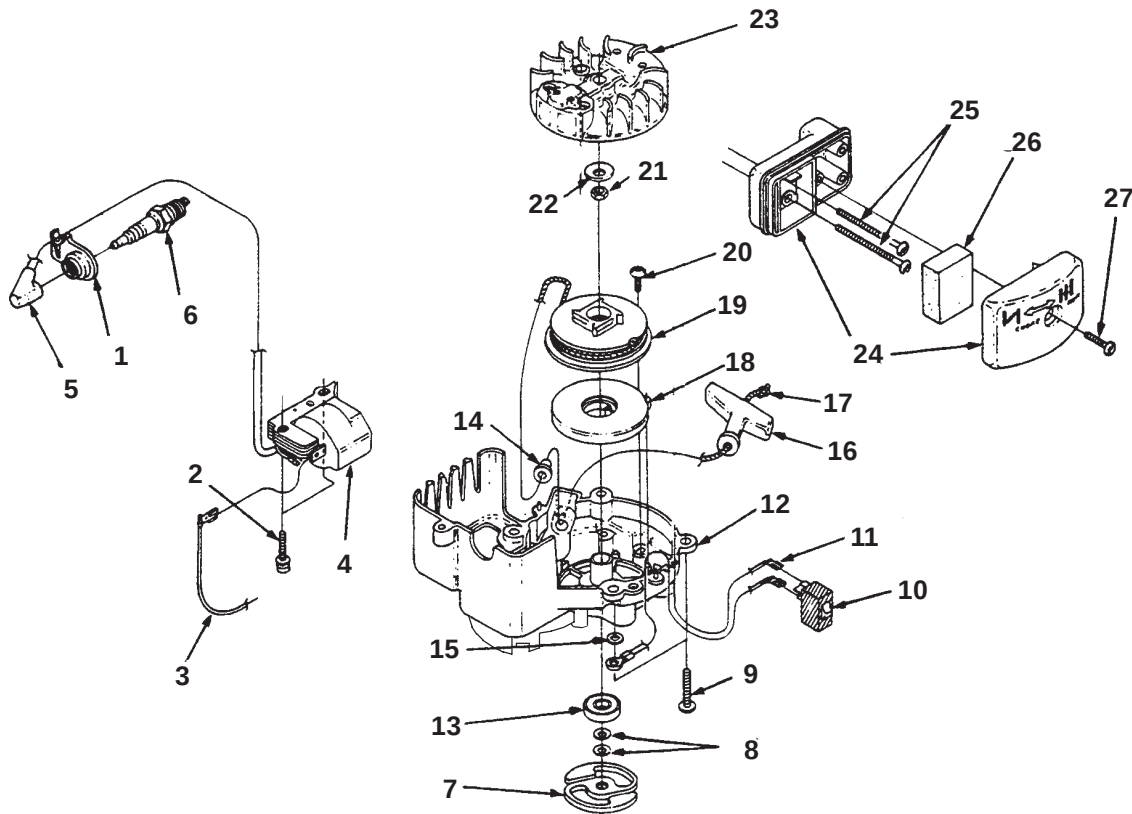


Item No.	Torque Specs		Required Loctite
	In/Lbs	Nm	
3	20-30	2.3-3.4	
4	20-30	2.3-3.4	
5	40-50	4.5-5.6	Red 262
26	30-40	3.4-4.5	
29	45-55	5.1-6.2	
35	55-65	6.2-7.3	

No.	Part No.	Description	Qty.
1	00947 1A	COVER-Engine	1
2	04342 B	DECAL-Prod. Ident (HTS43)	1
	01976 B	DECAL-Prod. Ident (HTS53)	1
3	82536	SCREW-Thread Form. (#8 X 3/4")	1
4	82541	SCREW-Thread Form. (#10 X 1/2")	1
5	82538	SCREW-Thread Form. (10-24 X 3/4")	3
6	00959 A	LEVER-Trigger	1
7	A 08454	FUEL TANK ASSEMBLY	1
8	DA 00099 A	CAP-Fuel	1
9	01439 21	TUBING-Rubber (5 1/2")	1
10	98268	CLAMP-Wire	1
11	49422	FILTER-Fuel	1
12	01327	FITTING	A/R
13	94772 25	TUBING-Rubber (6 1/4")	1
14	00927 A	SPACER-Fuel Tank	1
15	A 04820 A	CRANKCASE COVER	1
16	00946	GASKET-Crankcase	1

No.	Part No.	Description	Qty.
17	A 08217	SHORT BLOCK	1
18	A 08479	PISTON & ROD	1
19	08476	RING-Piston	1
20	A 08211	CYLINDER & MUFFLER ASSEMBLY	1
21	08159	GASKET-Cylinder	1
22	00921	SCREEN-Spark Arrestor	1
23	00920	BAFFLE-Muffler	1
24	00931	SPACER-Muffler	1
25	A 01838	COVER-Muffler	1
26	82540	SCREW-Thread Form. (8-32 X 1")	1
27	01971	SPACER	1
28	69250	KEY-Woodruff	1
29	82568	SCREW-Machine (10-24 X 3/4")	2
30	00932 B	GASKET-Heat Dam	1
31	81208	NUT-Hex (10-24)	2
32	00917 C	HEAT DAM	1
33	A 08212	CARBURETOR KIT	1
34	98766 A	GASKET-Carburetor	1
35	82549 1	SCREW-Thread Form. (10-24 X 1")	2

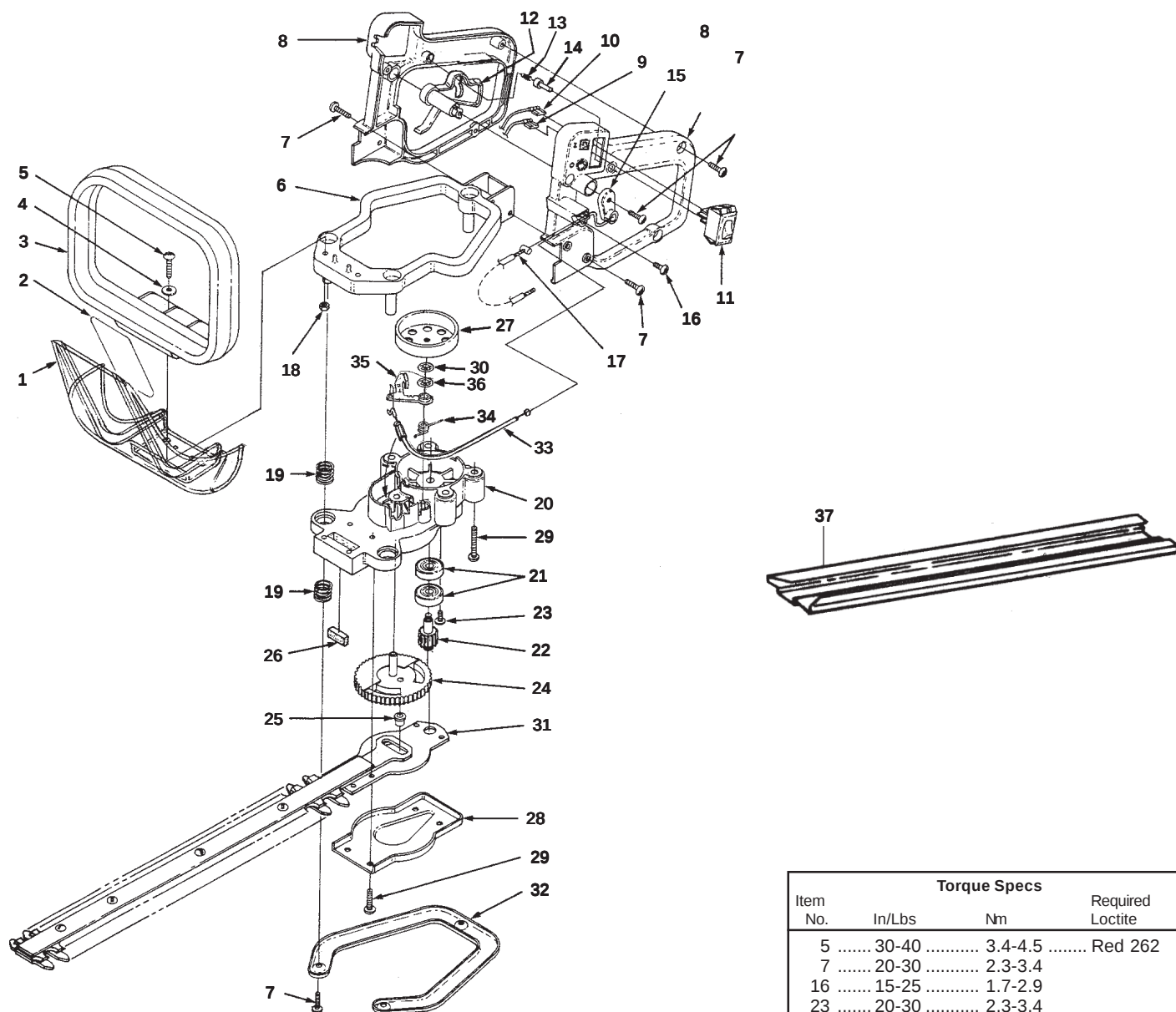
IGNITION - STARTER - AIR CLEANER - CLUTCH



No.	Part No.	Description	Qty.
1	01010 A	SHIELD-Spark Plug	1
2	82540	SCREW-Thread Form. (8-32 X 1")	2
3	A 00942	LEAD-Electrical	1
	A 04446	IGNITION KIT	1
4	94711 CS	MODULE-Ignition	1
5	A 02597	SPARK PLUG BOOT KIT	1
6	79252	SPARK PLUG (RDY-7Y)	1
7	03588 1	CLUTCH "S"	1
8	70788	WASHER-Belleville	2
9	82538	SCREW-Taptite (10-24 X 3/4")	4
10	00941	SWITCH	1
11	02497	SWITCH (HT17I, HT19I, HT21I)	1
11	A 00943	LEAD-Ground	1
12	A 08183 A	HOUSING-Engine & Pulley	1
13	98843	BEARING-Ball	1
14	96981 1A	BUSHING-Starter	1
15	84003	WASHER-Flat (#10)	1
16	06598 A	GRIP-Starter Rope	1
17	97899 02	ROPE-Starter (42")	1
18	A 97908	SPRING & CONTAINER	1
19	00924	PULLEY-Starter	1
20	82541	SCREW-Thread Form. (#10 X 1/2")	2
21	81191	NUT-Hex (7/16-20)	1
22	01325	WASHER-Conical	1
23	A 01015 A	ROTOR	1
24	A 00335 A	AIR FILTER HOUSING	1
25	82542	SCREW-Machine (10-24 X 2 1/4")	2
26	00934	FILTER-Air	1
27	82368	SCREW-Thread Form. (#8 X .750)	1

Item No.	Torque Specs		Required Loctite
	In/Lbs	Nm	
2	30-40	3.4-4.5	
6	120-180	13.6-20.3	
9	40-50	4.5-5.6	Red 262
20	20-30	2.3-3.4	
21	180-200	20.3-22.6	
25	30-40	3.4-4.5	
27	20-30	2.3-3.4	

HANDLES - GEAR BOX - BLADES



Torque Specs			
Item No.	In/Lbs	Nm	Required Loctite
5	30-40	3.4-4.5	Red 262
7	20-30	2.3-3.4	
16	15-25	1.7-2.9	
23	20-30	2.3-3.4	
29	30-40	3.4-4.5	

No.	Part No.	Description	Qty.
1	01972	GUARD-Hand	1
2	02745	DECAL-Caution	1
	02916 A	DECAL-Warning	1
3	00936 A	HANDLE-Front	1
4	95249	WASHER-Flat (10-24)	2
5	82538	SCREW-Thread Form. (10-24 X 3/4")	2
6	01007	BASE-Vibration Isolator	1
7	82536	SCREW-Thread Form. (#8 X 3/4")	7
8	A 09232	HANDLE Assembly	1
9	A 00942	LEAD-Electrical	1
10	A 00943	LEAD-Ground	1
11	02497	SWITCH	1
12	08918	TRIGGER	1
13	08920	SPRING	1
14	08919	BUTTON-Lock	1
15	00959 A	LEVER, Trigger	1
16	82541	SCREW-Thread Form. (#10 X 1/2")	1
17	01973	CABLE-Throttle	1
18	81208	NUT-Hex (10-24)	2
19	01009	SPRING-Compression	6

No.	Part No.	Description	Qty.
20	A 01526 A	GEAR BOX ASSEMBLY	1
	UP 00037	GEAR BOX BASE ASSEMBLY	1
21	98843	BEARING-Ball	2
22	A 01313	PINION & SCREW ASSEMBLY	1
23	82541	SCREW-Thread Form. (#10 X 1/2")	1
24	A 01312	GEAR & PIN ASSEMBLY	1
25	00955	BUSHING	1
26	00935	BLADE-Seal	1
27	00949 B	DRUM-Clutch	1
28	00954	COVER-Gear Box	1
29	82537	SCREW-Thread Form. (#10 X 7/8")	4
30	07487	WASHER	1
31	07210	BLADE ASSY. (17")	1
	A 01841 A	BLADE ASSY. (21")	1
32	01013	BRACE	1
33	08924	BRAKE	1
34	08923	SPRING-Torsion	1
35	A 08928	BRAKE ARM	1
36	09153	PUSH NUT	1
37	08922 01	GUARD-Blade (17")	1
	08922 02	GUARD-Blade (21")	1

NOTES

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