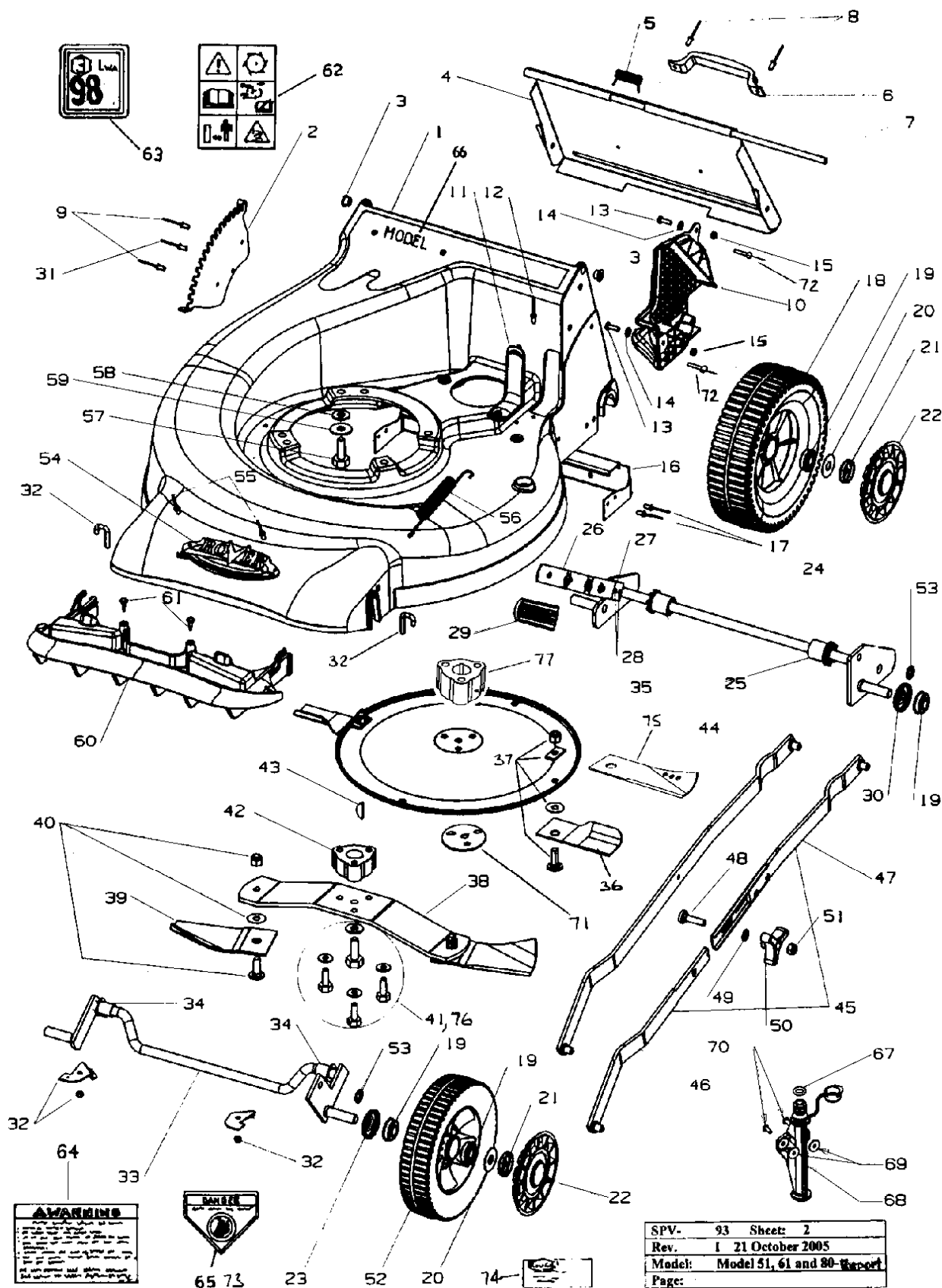


SPARE PARTS VIEW

Pro Cut Walk Behind Mower
Base – excl Australia / New Zealand
SPV 93 Sheet 2 Revision I – 21/10/2005

1 of 2





MOWERS LIMITED
GOSPORT STREET - GOSPORT, ENGLAND
ABN 11 000 257 303

SPARE PARTS VIEW

Pro Cut Walk Behind Mower

Base – excl Australia / New Zealand

SPV 93 Sheet 2 Revision I – 21/10/2005

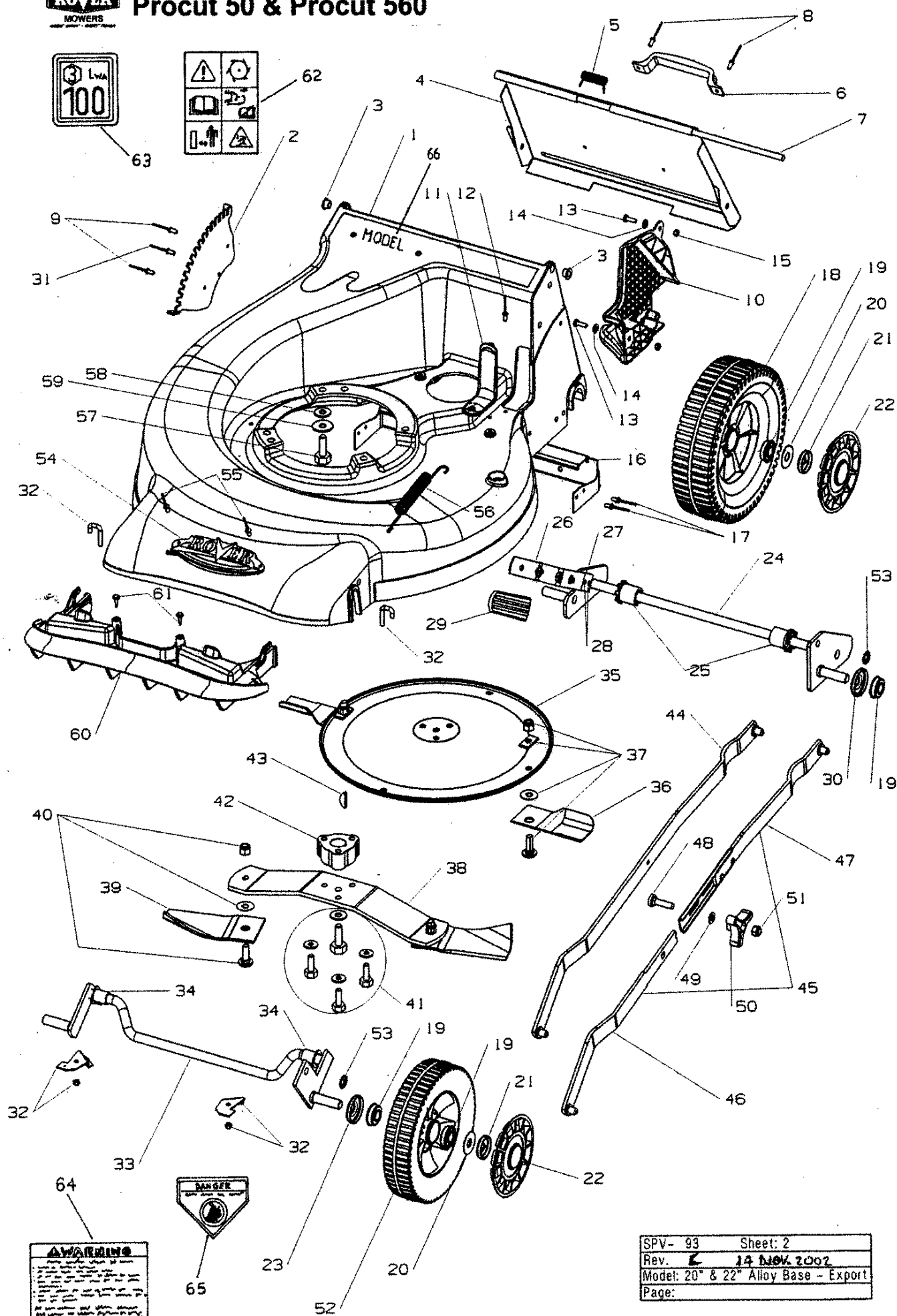
2 of 2

Item	Part	Description	Qty	Item	Part	Description	Qty
1	A16135	Base- 508mm Push	1	38	A03999	Bar blade holder- 508mm	1
1	A16070	Base- 508mm Self propelled	1	38	A16173	Bar blade holder- 560mm CE & US	1
1	A16176	Base- 560mm	1	39	A16108	Blade- 560mm suits item 38	2
2	A03510	Height adjust rack- 508mm	1	39	A16238	Blade- 560mm CE and US suits it.38	2
2	A16081	Height adjust rack- 560mm	1	40	A04139K	Blade bolt, nut&washer kit- suits it.38	1
3	A03126	Flap bush	2	41	A0555K	Centre bolt kit- 508mm disc item 35 with 508&560mm bar item 38&disc boss itm 42	1
4	A16352	Rear flap	1	42	A01486	Disc boss- 508mm disc itm 35 with 508 &560mm bar item 38¢re bolt kit itm 41	1
5	A16379	Flap spring	1	43	A02051	Woodruff key	1
6	A03455	Handle- flap	1	44	A10647	Conbar- standard 508mm	1
7	A03306	Flap rod	1	44	A10644	Conbar- standard 560mm	1
8	A290112	Rivet- flap handle	2	45	A10687	Conbar complete assy-508mm mulch	1
9	A04164	Rivet- rack	2	45	A10710	Conbar complete assy-560mm mulch	1
10	A16180	Chain case-dummy 508mm push	1	45	A10715	Conbar complete assy-508mm China	1
10	A16066	Chain case- 508 & 560mm S/prop	1	46	A10684	Conbar front assy-508mm mulch	1
11	A16216	Infil piece- 508mm push	1	46	A10711	Conbar front assy-560mm mulch	1
12	A04108	Rivet- 508mm push	1	47	A10686	Conbar rear assy-508mm mulch	1
13	A04158	Screw- M5 x 20 self propelled	2	47	A10713	Conbar rear assy-560mm mulch	1
14	A04099	Washer- 3/16"x3/4"x16g.flat	2	47	A10708	Conbar rear assy-508mm China	1
15	A04163	Nyloc nut- M5 self propelled	2	48	A04117	Cuphead bolt	1
16	A10381	Axle retainer- 508mm CE push	1	49	A02030	Washer	1
16	A03877	Axle retainer- 508mm US push	1	50	A03998	Handle	1
16	A03383	Axle retainer- 508 & 560mm CE s/p	1	51	AO2223	Nut	1
16	A03878	Axle retainer- 508 & 560mm US s/p	1	52	A10621	Front wheel assy.- 508mm	2
17	A290112	Rivets- rear axle retainer - 508mm push	4	52	A10622	Front wheel assy.- 560mm	2
18	A10622	Rear wheel assembly-508mm push	2	53	A2501116	Ratchet plate	2
19	A03353	Wheel bearing	8	54	A03995	Logo	1
20	A373109	Tension washer	4	55	A04171	Rivets- logo	2
21	A03092	Ratchet plate	4	56	A16076	Conbar spring- 508mm	1
22	A03414	Hub cap- chrome	4	56	A16219	Conbar spring- 560mm	1
22	A16234	Hub cap- black	4	57	A02127	Engine Bolt- B&S & Honda GCV160	3
23	A16014	Wheel seal	2	57	A04145	Engine Bolt- Honda GCV 140	3
24	A10649	Rear axle assy- 508mm push	1	58	A02012	Washer- Flat- Honda GXV 140	3
25	A16220	Rear axle bush- 508mm push	2	59	A02031	Washer- shakeproof Honda GXV140	3
25	A16294	Rear axle bush- 508& 560mm s/p	2	60	A16137	Nose comb- 508 & 560mm CE & US	1
26	A10284	Height adjust lever- 508mm	1	61	A04111	Screw-508 & 560mm CE & US	2
26	A10635	Height adjust lever- 560mm	1	62	A03743	Label- Warning CE only	1
27	A03336	Plate	1	63	A03492	Label- Noise CE only	1
28	A02118	Rivets- height adj.lever	2	64	A03934	Label- Warning US only	1
29	A03250	Handle grip	1	65	A03874	Label- Danger US only	1
30	A16014	Wheel seal- 508mm push	2	66	*	Label- Model	1
31	A04164	Rivet- rack 560mm	1	67	A04173	O'- Ring	1
32	A03516K	Axle Hook kit	2	68	A16302	Washport- plastic	1
33	A10603	Front axle assy- 560mm CE & US Mulch	1	69	A04038	Washer- Ø4.15 x 15 x 18g.flat	2
33	A10527	Front axle assy- 508mm	1	70	A02175	Rivet- 73 AS 5-5	2
33	A10638	Front axle assy- 560mm	1	71	A01716	Backing plate-used with item 35 only	1
33	A10648	Front axle assy- 560mm CE & US Mulch	1	72	A04108	Rivet- 508mm push used with item 10	2
34	A03450	Front axle bush- 508mm	2	73	A16366	Label – Danger China only	1
34	A03674	Front axle bush- 560mm	2	74	A16367	Label- Maintenance China only	1
35	A16005	Disc- 508 & 560mm	1	75	A16355	Blade- 560mm with disk item 35	2
36	A03830	Blade-standard 508mm suit item35	2	76	A10766K	Centre bolt kit- 560mm with disk item 35 & disc boss item 77	1
36	A03930	Blade- mulch 508mm suits item 35	2	77	A16356	Disc boss-560mm with disk item 35	1
37	A00673K	Blade bolt, nut&washer kit - suits item 35	2				





Procut 50 & Procut 560

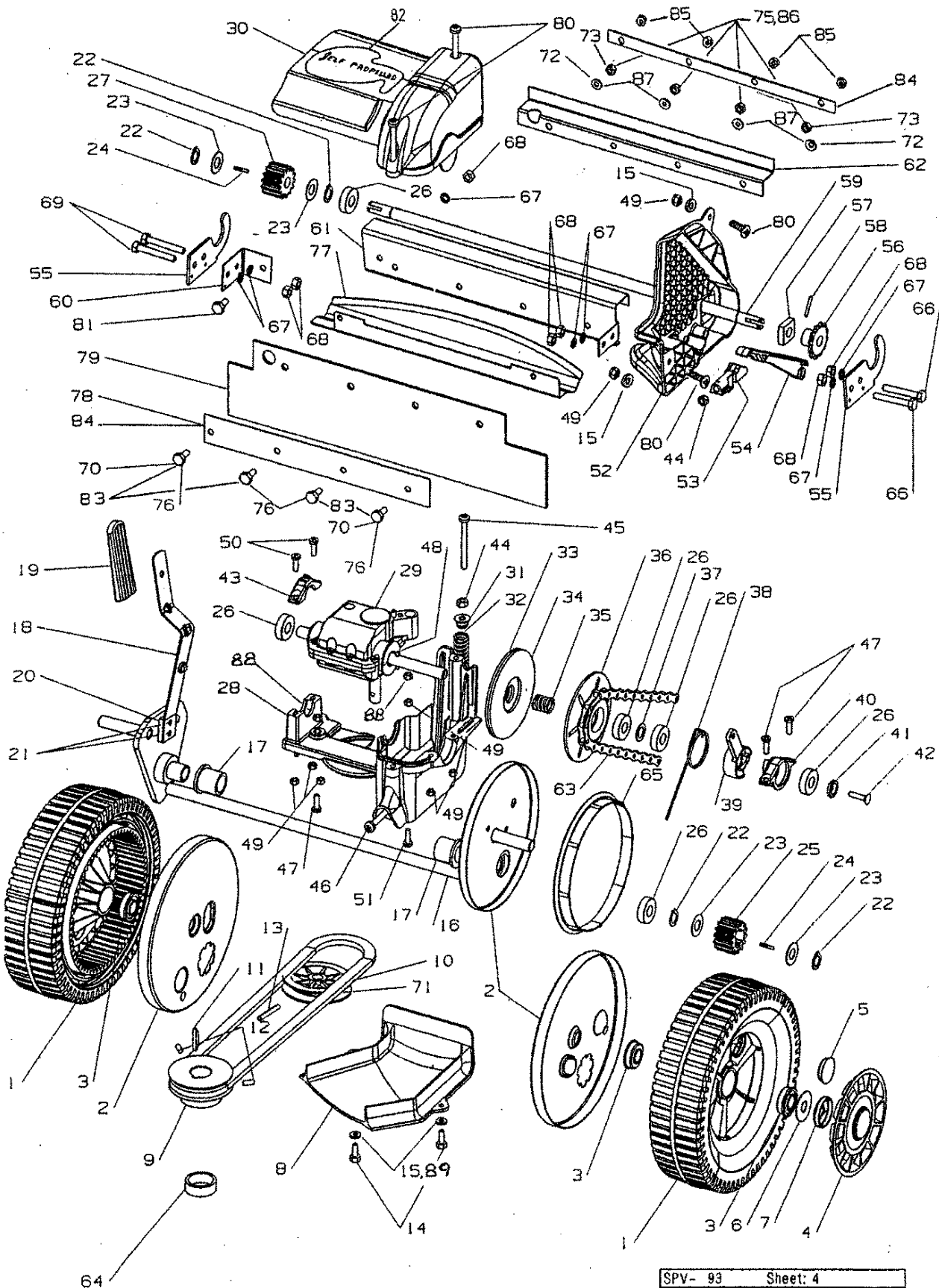


2

Rev.C		14-Nov-02					
SPV-93		20" & 22" Spare parts List					
Sheet 2		Export					
						Procut 50 & Procut 560	
Item No	Part No:	Description	Qty	Item No:	Part No:	Description	Qty
1	A16135	Base- 20" Push	1	34	A03450	Front axle bush- 20" push & S/prop	2
1	A16070	Base- 20" Self propelled	1	34	A03674	Front axle bush- 22" S/prop	2
1	A16176	Base- 22" Self propelled	1	35	A16005	Disc- 20" push & s/prop. Only	1
2	A03510	Height adjustment rack- 20" only	1	36	A03830	Blade- standard 20" suit item 35	4
2	A16081	Height adjustment rack- 22" only	1	36	A03930	Blade- mulch 20" suits item 35	4
3	A03126	Flap bush	2	37	A00673K	Blade bolt, nut & washer kit- suits item 35	2
4	A03456	Rear flap	1	38	A03999	Bar blade holder- 20" only	1
5	A03325	Flap spring	1	38	A16173	Bar blade holder- 22" only	1
6	A03455	Handle- flap	1	39	A16108	Blade- 22" Export	2
7	A03306	Flap rod	1	39	A16238	Blade- 22" CE only	2
8	A290112	Rivet- flap handle	2	40	A04139K	Blade bolt, nut & washer kit- suits item 38	1
9	A04164	Rivet- rack	2	41	A0555K	Centre bolt kit	1
10	A16180	Chain case- dummy 20" push only	1	42	A01486	Disc boss	1
10	A16066	Chain case- 20" & 22" S/prop. only	1	43	A02051	Woodruff key	1
11	A16216	Infil piece- 20" push only	1	44	A10647	Conbar- standard 20" push & s/prop.	1
12	A04040	Rivet- 20" push only	1	44	A10644	Conbar- standard 22" s/prop.	1
13	A04158	Screw- M5 x 20	2	45	A10687	Conbar complete assy- 20" mulch	1
14	A04099	Washer	2	45	A10710	Conbar complete assy- 22" mulch	1
15	A04163	Nyloc nut- M5	2	45	A10715	Conbar complete assy- 20" China	1
16	A10381	Axle retainer- 20" CE push	1	46	A10684	Conbar front assy.- 20" mulch	1
16	A03877	Axle retainer- 20" US push	1	46	A10711	Conbar front assy.- 22" mulch	1
16	A03383	Axle retainer- 20 & 22" local&CE SP	1	47	A10686	Conbar rear assy.- 20" mulch	1
16	A03878	Axle retainer- 20" & 22" US SP	1	47	A10713	Conbar rear assy.- 22" mulch	1
17	A290112	Rivets- rear axle retainer- 20" push	4	47	A10708	Conbar rear assy.- 20" China	1
18	A10622	Rear wheel assembly- 20" push	2	48	A04117	Cuphead bolt	1
18	A10624	Rear wheel assembly- 20"s/prop.	2	49	A02030	Washer	1
18	A10669	Rear wheel assembly- 22"s/prop.	2	50	A03998	Handle	1
19	A03353	Wheel bearing	8	51	AO2223	Nut	1
20	A373109	Tension washer	4	52	A10621	Front wheel assy.- 20" push & s/prop.	2
21	A03092	Ratchet plate	4	52	A10622	Front wheel assy.- 22" s/prop.	2
22	A03414	Hub cap- chrome	4	53	A2501116	Ratchet plate	2
22	A16234	Hub cap- black	4	54	A03995	Logo	1
23	A16014	Wheel seal	2	55	A04171	Rivets- logo	2
24	A10649	Rear axle assembly- 20" push	1	56	A16076	Conbar spring- 20" push & s/prop.	1
24	A10639	Rear axle assembly- 20"self prop.	1	56	A16219	Conbar spring- 22" s/prop.	1
24	A10637	Rear axle assembly- 22"self prop.	1	57	A02127	Engine Bolt- B&S	3
25	A16220	Rear axle bush- 20" push	2	57	A02127	Engine Bolt- Honda GCV 160	3
25	A16294	Rear axle bush- 20"& 22" s/prop.	2	57	A04145	Engine Bolt- Honda GXV 140	3
26	A10284	Height adjustment lever- 20" only	1	58	A02012	Washer- Flat- Honda GXV 140	3
26	A10635	Height adjustment lever- 22" only	1	59	A02031	Washer- shakeproof Honda GXV140	3
27	A03336	Plate	1	60	A16137	Nose comb- 20"& 22" CE & US only	1
28	A02118	Rivets- height adj.lever	2	61	A04111	Screw- 20"& 22" CE & US only	2
29	A03250	Handle grip	1	62	A03743	Label- Warning CE only	1
30	A16014	Wheel seal- 20" push only	2	63	A03492	Label- Noise CE only	1
31	A04164	Rivet- rack 22" s/prop. Only	1	64	A03934	Label- Warning US only	1
32	A03516K	Axle hook kit	2	65	A03874	Label- Danger US only	1
33	A10140	Front axle assy- 20" push& S/prop	1	66	*	Label- Model	1
33	A10603	Front axle assy- 20" CE & US Mulch	1				
33	A10527	Front axle assy- 20" Prof.	1				
33	A10638	Front axle assy- 22" S/prop	1				
33	A10648	Front axle assy- 22" CE & US Mulch	1				



Procut 50 & Procut 560



Rev.A	27-Sep-02						
SPV-93		20 & 22" Spare parts List					
Sheet 4		Export Drive- CE and US					
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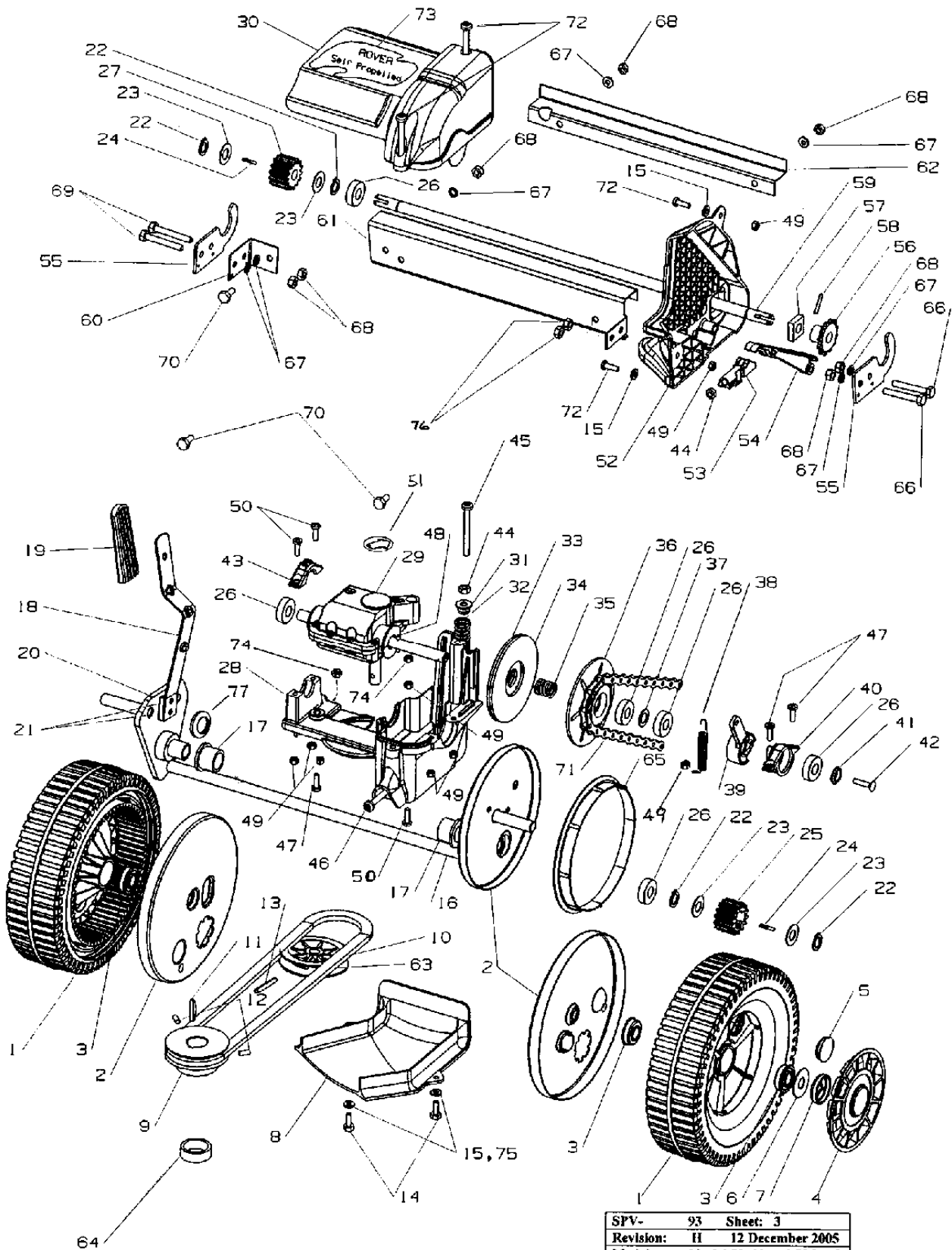


MOWERS LIMITED
GARDEN STREET - GOSPORT, NEWCASTLE
ABN 11 000 257 303

SPARE PARTS VIEW

Pro Cut Walk Behind Mower
Drive System – Self Propelled - Australasia
SPV 93 Sheet 3 Revision H – 12/12/2005

1 of 2



SPV-	93	Sheet: 3
Revision:	H	12 December 2005
Model:	Model 51, 61 and 80 local	
Page:		



SPARE PARTS VIEW

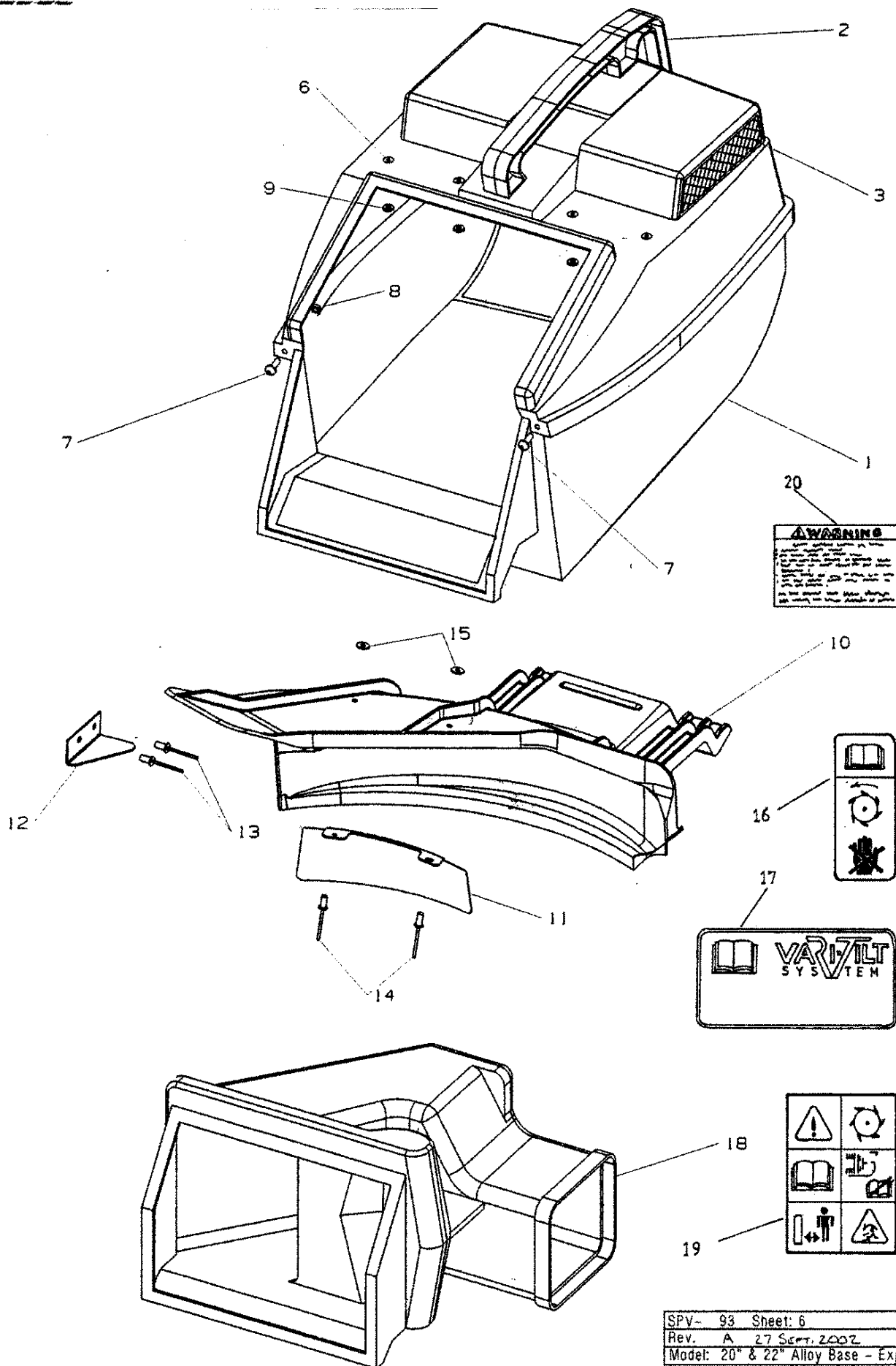
Pro Cut Walk Behind Mower Drive System – Self Propelled - Australasia SPV 93 Sheet 3 Revision H – 12/12/2005

2 of 2

Item	Part	Description	Qty	Item	Part	Description	Qty
1	A10624	Wheel assembly- 20"	2	40	A16060	Bearing retainer and cam	1
1	A10669	Wheel assembly- 22"	2	41	A16139	Thrust cap	1
2	A03381	Back plate- 20" LH	1	42	A04165	Screw- M6x 12 csk. Cap screw	1
2	A03380	Back plate- 20" RH	1	43	A16062	Bearing cap	1
2	A16045	Back plate- 22" Common	2	44	A02111	Nyloc nut- M6	2
3	A03353	Wheel bearing	4	45	A04162	Screw- M6 x 60	1
4	A03414	Hub cap	2	46	A04161	Screw- M6 x 70	1
5	A3521047	Plug	2	47	A04091	Screw- M5 x 16	3
6	A373109	Tension washer	2	48	A16414	Drive pin- gearbox shaft	1
7	A03092	Ratchet plate	2	49	A04163	Nyloc nut- M5	9
8	A16075	Belt cover	1	50	A04160	Screw- M5 x 40	3
9	A16065	Engine pulley	1	51	A16337	Label-Caution Drive Belt Tension	1
10	A16079	Gearbox pulley	1	52	A16066	Chain case	1
11	A02051	Woodruff key	1	53	A16069	Wedge	1
12	A04075	Grub screw- 1/4" x 3/8" unc	2	54	A16068	Chain tensioner	1
13	A04073	Roll pin- gearbox pulley 5x 40	1	55	A16071	Axle supports	2
14	A04167	Setscrew- M5 x 16 hex.	2	56	A16072	Sprocket- 12 tooth (suits 1/8" x 3/4" roll pin)	1
15	A04099	Washer- 3/16 x 3/4 x 16g	2	56	A16360	Sprocket- 12 tooth (suits 5/32" x 3/4" roll pin)	1
16	A10632	Rear axle assy - complete 20"	1	57	A03394	Felt seal	1
16	A10633	Rear axle assy - complete 22"	1	58	A02069	Roll pin- drive shaft 1/8" x 3/4"	1
17	A16294	Axle bush	2	58	A04174	Roll pin- drive shaft 5/32" x 3/4"	1
18	A10284	Height adjustment lever- 20"	1	59	A16058	Drive shaft- 20" (suits 1/8" x 3/4" roll pin)	1
18	A10635	Height adjustment lever- 22"	1	59	A16179	Drive shaft- 22" (suits 1/8" x 3/4" roll pin)	1
19	A03250	Handle grip	1	59	A16361	Drive shaft- 22" (suits 5/32" x 3/4" roll pin)	1
20	A03336	Packing plate	1	60	A03391	Mount bracket	1
21	A02118	Rivets- 1/4" x 3/4" Flat head	2	61	A03383	Rear axle retainer	1
22	A02090	Circlip	4	62	A03393	Drive shaft shield	1
23	A03373	Pawl retainer	4	63	A16077	Belt- Dayco SPZX-612 20" only	1
24	A03372	Pawl	2	63	A16217	Belt- Dayco SPZX-670 22" only	1
25	A03370	Pinion- LH	1	64	A16182	Spacer- engine pulley 20" only	1
26	A03361	Bearing	2	65	A03382	Seal- rear wheel 20" only	2
27	A03371	Pinion- RH	1	66	A02081	Setscrew-1/4"x1-3/4" unc. Hex.	1
28	A16131	Drive frame	1	67	A02027	Washer- 1/4" spring	7
29	A10640	Gearbox assembly	1	68	A02001	Nut- 1/4" Hex.	7
30	A16063	Frame cover	1	69	A02146	Setscrew- 1/4" x 3/4" unc.Hex	2
31	A16061	Cap- spring	1	70	A02078	Setscrew- 1/4" x 1/2" unc.Hex.	3
32	A16064	Spring- gearbox	1	71	A16078	Chain- 3/8" x 58 pitch ASA incl.con link	1
33	A10636	Clutch plate assembly- incl.item 34	1	72	A04158	Screw- M5 x 20	4
34	A03390	Clutch lining	1	73	A16239	Label- Self propelled cover	1
35	A16322	Spring- clutch plates	1	74	A04169	Nut- M5 hex.	2
36	A10170	Clutch plate assembly- drive	1	75	A02234	Washer- 3/16" shakeproof	2
37	A16056	Thrust washer	1	76	A02235	Nyloc nut- 1/4" unc.hex.	2
38	A16413	Spring- cam lever	1	77	A04013	Washer- 3/4" x 1-1/2" flat	1
39	A16057	Cam lever	1				



Procut 50 & Procut 560



Rev.A	27-Sep-02		
SPV-93		20" & 22" Alloy Base	 Procut 50 & Procut 560
Sheet: 6		Export	
Item No.	Part No.	Description	QTY
1	J10144	Grass catcher assembly	1
2	A03447	Handle	1
3	A03324	Mesh	1
4			
5			
6	A02175	Rivet-73 AS 5-5	4
7	A02163	Screw- 3/16" x 1/2"	2
8	A02050	Nut- 3/16"	2
9	A04083	Washer	4
10	A10689	Mulch Plug assembly 20"	1
10	A10714	Mulch Plug assembly 22"	1
11	A03901	Deflector	1
12	A03914	Support Bracket	1
13	A2901195	Rivet-73 AS 6-5	2
14	A02175	Rivet-73 AS 5-5	2
15	A02192	Washer- 5/32" x 7/16" flat	2
16	A03894	Label - Mulch Plug	1
17	A03928	Label - Vari-tilt	1
18	J10605	Side chute assembly c/w carton	1
19	A03743	Label - Chute	1
20	A03875	Label - Catcher - US	1



BOLETIN TECNICO

N· D 45

PRODUCTO: 508mm (20'') Y 560mm (22'') CORTACESPED AUTOPROPULSADO

Modelos descripción

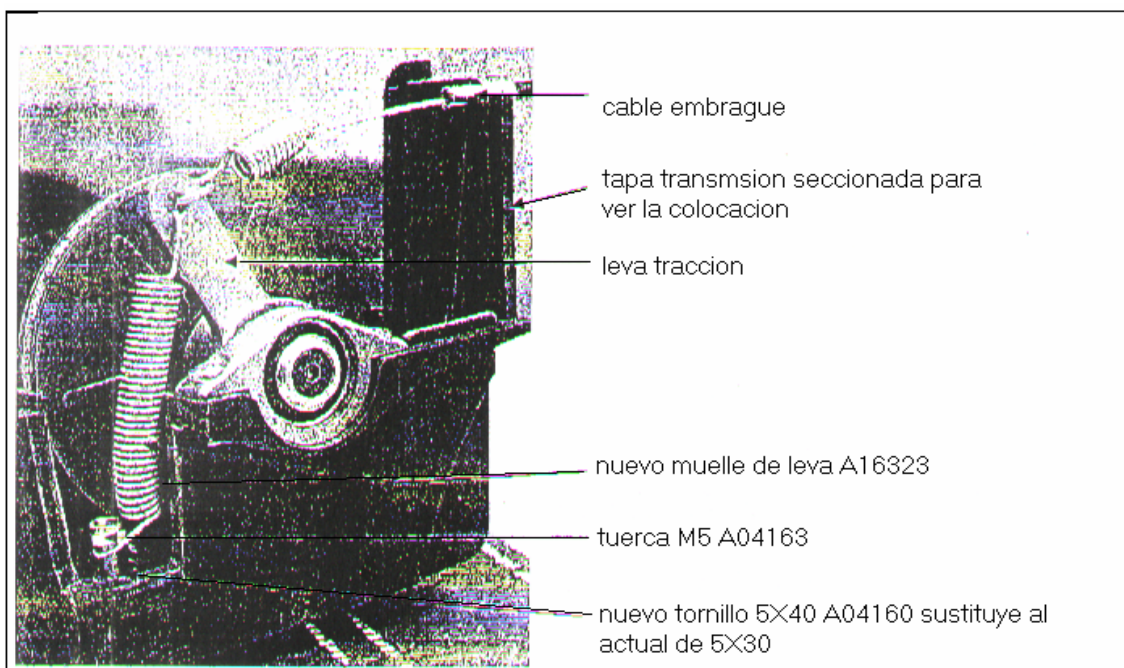
88041 cortacésped autopropulsado 56cm
861942 cortacésped autopropulsado 50cm

Pieza descripción estado

A16080	muelle leva	anulado
A03358	muelle embrague	anulado
A16323	muelle leva	nuevo
A16322	muelle embrague	nuevo

Detalles: con el fin de mejorar la duración del sistema de tracción de los modelos de 508mm (20'') y 560mm (22'') autopropulsados, se han modificado el muelle de la leva y el muelle del embrague.

En el dibujo se muestra como se coloca el nuevo muelle leva y se fija en la caja. En el caso de tener que cambiar el antiguo muelle leva (A16080) hay que sustituirlo por el nuevo muelle (A16323) y cambiar el tornillo de 5X30 actual por el nuevo de 5X40 (A04163) y la tuerca para fijar el extremo del muelle (A04163)





Boletin Tecnico No. F62

Fecha :21 Diciembre 2005

PRODUCTO: **Modelo 61 - 50 cm (20") Autopropulsados**
 Modelo 80 - 56 cm (22") Autopropulsados

50cm (20") Autopropulsados		56cm (22")Autopropulsados	
6198	Pro Cut 50	8044	Pro Cut 560
61M98	Pro Cut 50 Mulch 'N Catch	80M44	Pro Cut 560 Mulch 'N Catch
61H160	Pro Cut 50 Honda	80H190	Pro Cut 560 Honda
		80MH190	Pro Cut 560 Honda Mulch 'N Catch

PIEZA: **Muelle accion leva y pasador eje transmision**

Descripcion	Referencia Anulada	Referencia Nueva
Muelle acc. leva	A16323	A16413
Pasador eje transm.	A04157	A16414

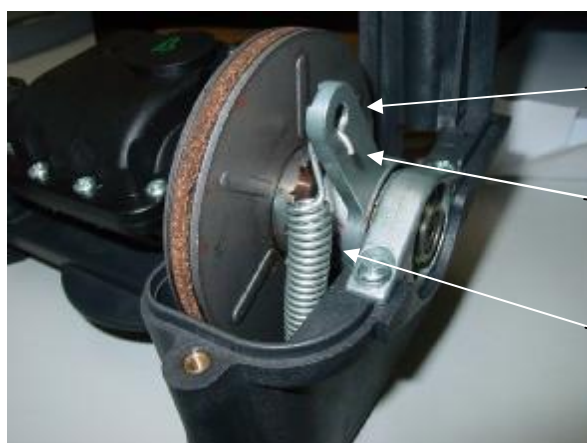
Nº SERIE: **5153916**

FECHA CAMBIO: **20 Diciembre 2005**

DETALLES: La gama Rover de cortaceped autopropulsados modelos 61 y 80 han variado las siguientes piezas:

Muelle accion leva: el muelle de retrno de la leva del embrague ha sido modificado para ofrecer mejores resultados en las operaciones de accionamiento de la traccion.

Pasador eje transmision:con el fin de mejorar la duracion del pasador de 1/8" que montaba el eje , se ha sustituido por otro de mejores cualidades dinamicas.



leva accion

vista del muelle
en su alojamiento
en la leva

muelle

ROVER

Mowers Limited

A.B.N. 11 000 257 303



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Technical Bulletin

No. E58

Date: 10 December 2004

PRODUCT: 50cm (20") and 56cm (22") SELF-PROPELLED MOWERS**MODEL:**

50cm (20") Self-Propelled		56cm (22") Self-Propelled	
6198	Pro Cut 50	8044	Pro Cut 560
61M98	Pro Cut 50 Mulch 'N Catch	80M44	Pro Cut 560 Mulch 'N Catch
61H160	Pro Cut 50 Honda	8022	Pro Cut 560 Suzuki
		80M22	Pro Cut 560 Suzuki Mulch 'N Catch
		80H190	Pro Cut 560 Honda
		80MH190	Pro Cut 560 Honda Mulch 'N Catch

PART: Self-Propelled Drive Clutch Cables

Item	Deleted	Added
Clutch Cable - 50 cm (20")	A16133	A16377
Clutch Cable - 56cm (22")	A16183	A16378
Spring - Clutch Cable	-	A16391

SERIAL NO. & EFFECTIVE DATE:

Model 61M98 - Serial No. 4843992 24 November 2004
Model 8044 - Serial No. 5044103 10 December 2004

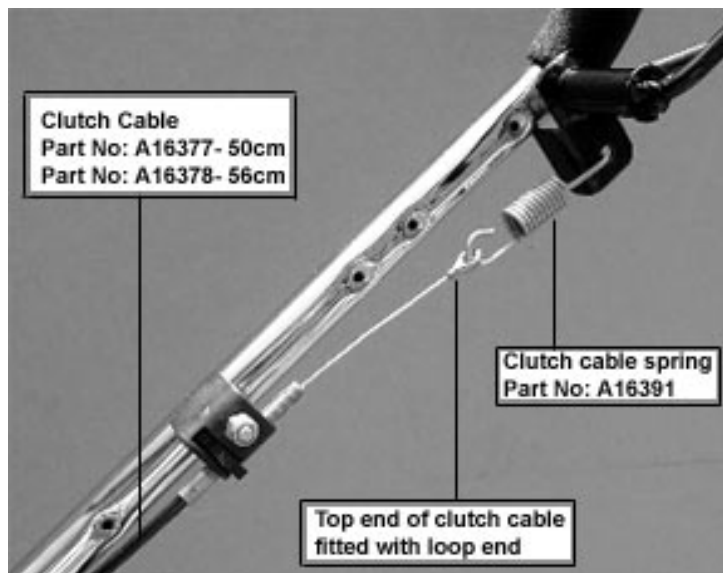
DETAILS:

The Drive Clutch Cables on the 50cm (20") and 56cm (22") Self-Propelled mowers have undergone design enhancements. These enhancements involve the fitting of a new style clutch cable and separate clutch cable spring.

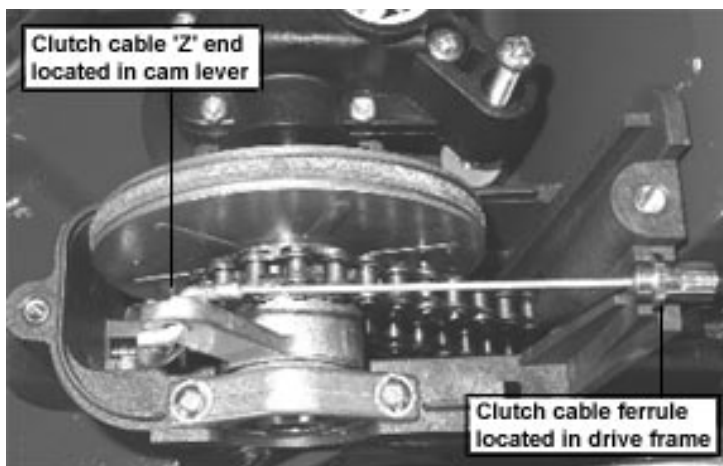
The two new clutch cables and separate clutch spring are interchangeable with current clutch cables on existing 50cm and 56cm Self-Propelled Mowers in service. Fitment of these new clutch cables and spring are as per the diagrams shown overleaf.

The clutch cables and the clutch cable spring can be purchased from Rover National Spare Parts as separate items.

Steve Miatt
Design Draftsman



Clutch cable mounting on upper handle bars



Clutch cable attachment to cam lever