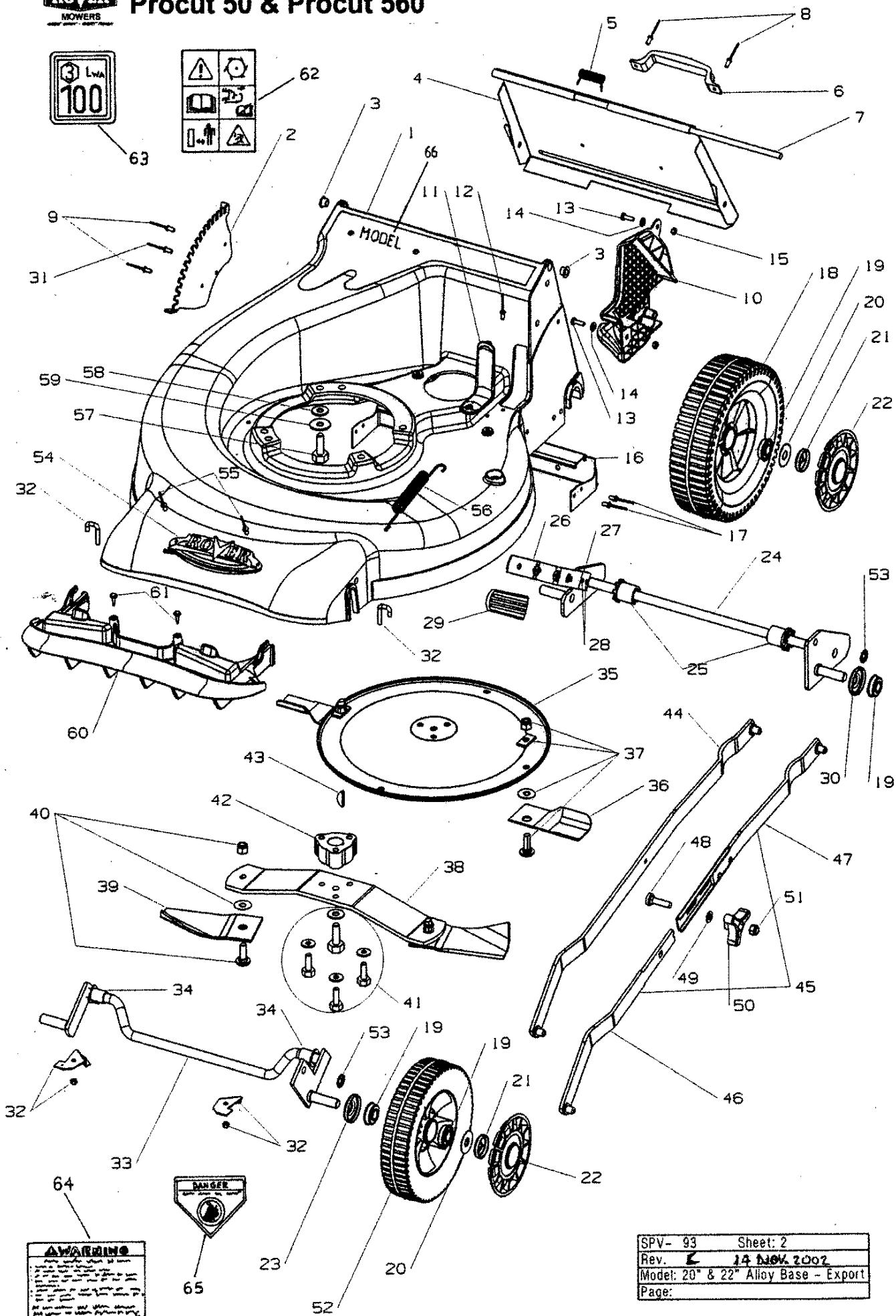




Procut 50 & Procut 560



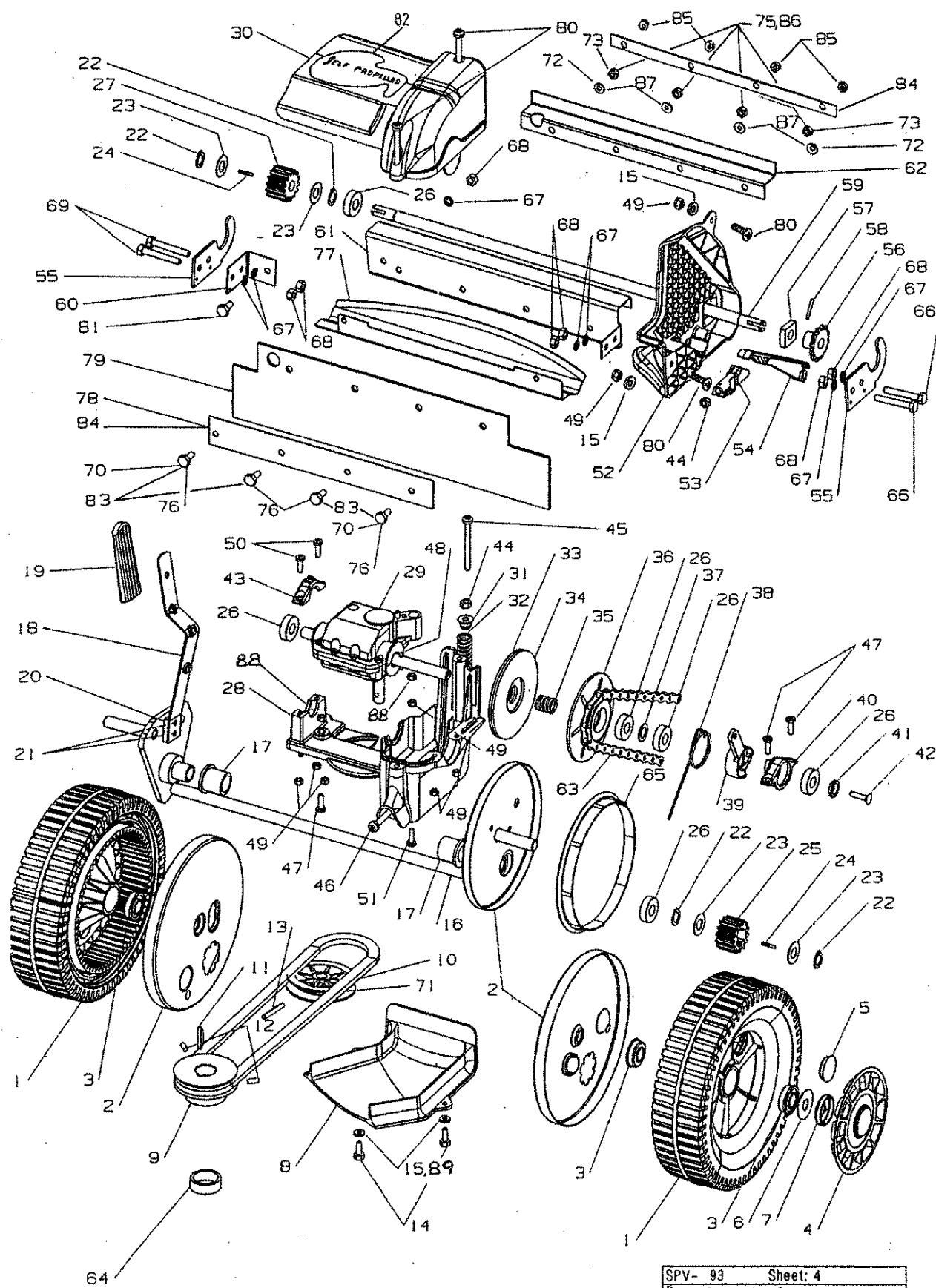
SPV- 93	Sheet: 2
Rev. C	14 Nov. 2002
Model: 20" & 22" Alloy Base - Export	
Page:	

2

Rev.C	14-Nov-02			
SPV-93	20" & 22" Spare parts List		Procut 50 & Procut 560	
Sheet 2	Export			
Item No	Part No:	Description	Qty	Item No:
1	A16135	Base- 20" Push	1	34
1	A16070	Base- 20" Self propelled	1	34
1	A16176	Base- 22" Self propelled	1	35
2	A03510	Height adjustment rack- 20" only	1	36
2	A16081	Height adjustment rack- 22" only	1	36
3	A03126	Flap bush	2	37
4	A03456	Rear flap	1	38
5	A03325	Flap spring	1	38
6	A03455	Handle- flap	1	39
7	A03306	Flap rod	1	39
8	A290112	Rivet- flap handle	2	40
9	A04164	Rivet- rack	2	41
10	A16180	Chain case- dummy 20" push only	1	42
10	A16066	Chain case- 20" & 22" S/prop.only	1	43
11	A16216	Infil piece- 20" push only	1	44
12	A04040	Rivet- 20" push only	1	44
13	A04158	Screw- M5 x 20	2	45
14	A04099	Washer	2	45
15	A04163	Nyloc nut- M5	2	45
16	A10381	Axle retainer- 20" CE push	1	46
16	A03877	Axle retainer- 20" US push	1	46
16	A03383	Axle retainer- 20 & 22" local&CE SP	1	47
16	A03878	Axle retainer- 20" & 22" US SP	1	47
17	A290112	Rivets- rear axle retainer- 20" push	4	47
18	A10622	Rear wheel assembly- 20" push	2	48
18	A10624	Rear wheel assembly- 20"s/prop.	2	49
18	A10669	Rear wheel assembly- 22"s/prop.	2	50
19	A03353	Wheel bearing	8	51
20	A373109	Tension washer	4	52
21	A03092	Ratchet plate	4	52
22	A03414	Hub cap- chrome	4	53
22	A16234	Hub cap- black	4	54
23	A16014	Wheel seal	2	55
24	A10649	Rear axle assembly- 20" push	1	56
24	A10639	Rear axle assembly- 20"self prop.	1	56
24	A10637	Rear axle assembly- 22"self prop.	1	57
25	A16220	Rear axle bush- 20" push	2	57
25	A16294	Rear axle bush- 20& 22" s/prop.	2	57
26	A10284	Height adjustment lever- 20" only	1	58
26	A10635	Height adjustment lever- 22" only	1	59
27	A03336	Plate	1	60
28	A02118	Rivets- height adj.lever	2	61
29	A03250	Handle grip	1	62
30	A16014	Wheel seal- 20" push only	2	63
31	A04164	Rivet- rack 22" s/prop. Only	1	64
32	A03516K	Axle hook kit	2	65
33	A10140	Front axle assy- 20" push& S/prop	1	66
33	A10603	Front axle assy- 20" CE & US Mulch	1	*
33	A10527	Front axle assy- 20" Prof.	1	
33	A10638	Front axle assy- 22" S/prop	1	
33	A10648	Front axle assy- 22" CE & US Mulch	1	



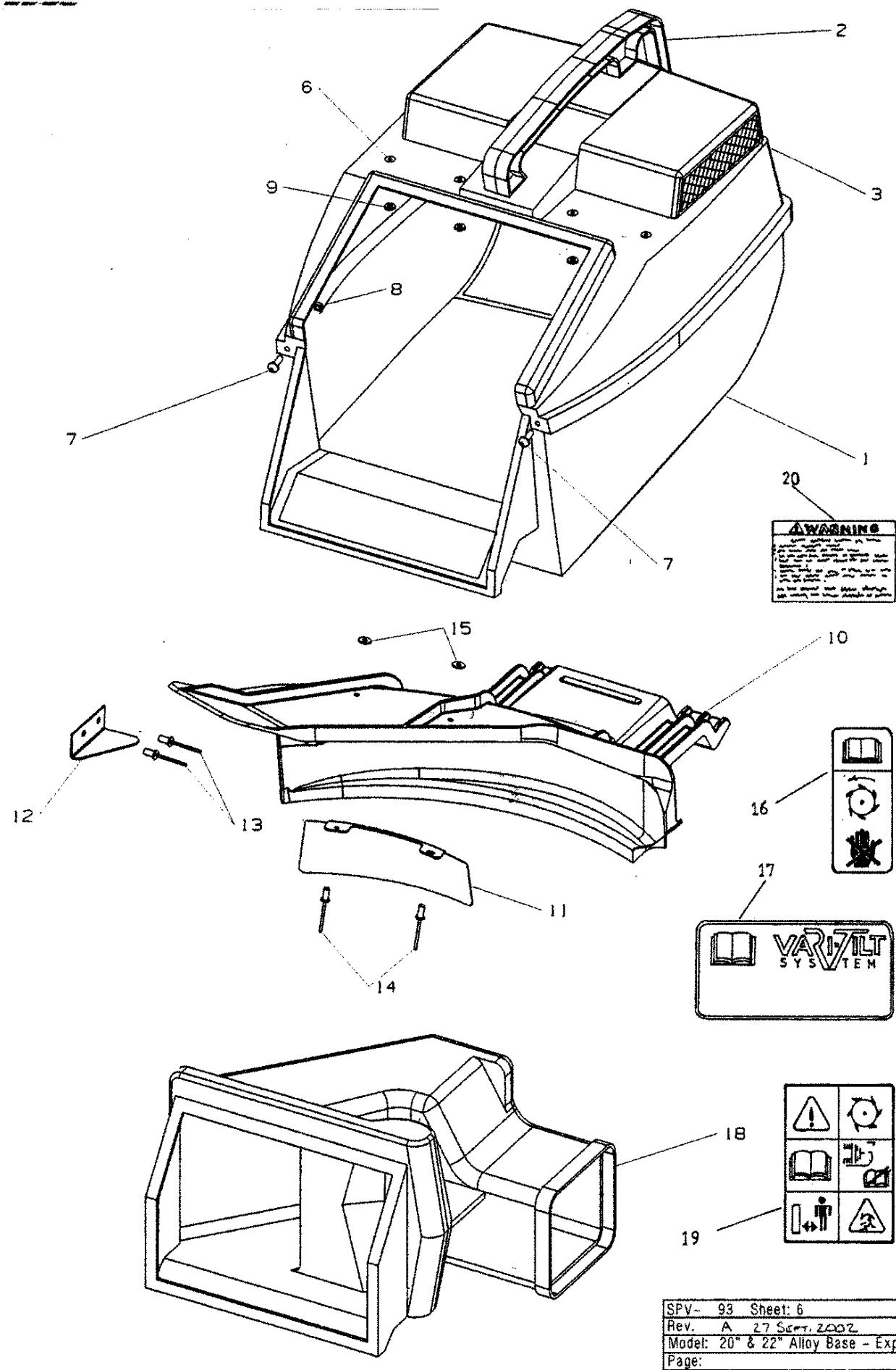
Procut 50 & Procut 560



Rev.A	27-Sep-02					
SPV-93		20 & 22" Spare parts List				
Sheet 4		Export Drive- CE and US				
				Procut 50 & Procut 560		
Item No	Part No:	Description	Qty	Item No:	Part No:	Description
1	A10624	Wheel assembly- 20"	2	45	A04162	Screw- M6 x 60
1	A10669	Wheel assembly- 22"	2	46	A04161	Screw- M6 x 70
2	A03381	Cover Plate- 20" LH	1	47	A04091	Screw- M5 x 16
2	A03380	Cover Plate- 20" RH	1	48	A04157	Roll pin- gearbox shaft
2	A16045	Cover Plate- 22" Common	2	49	A04163	Nyloc nut- M5
3	A03353	Wheel bearing	4	50	A04160	Screw- M5 x 40
4	A03414	Hub cap	2	51	A04159	Screw- M5 x 30
5	A3521047	Plug	2	52	A16066	Chain case
6	A373109	Tension washer	2	53	A16069	Wedge
7	A03092	Ratchet plate	2	54	A16068	Chain tensioner
8	A16075	Belt cover	1	55	A16071	Axle supports
9	A16065	Engine pulley	1	56	A16072	Sprocket- 12 tooth
10	A16079	Gearbox pulley	1	57	A03394	Felt seal
11	A02051	Woodruff key	1	58	A02069	Roll pin- drive shaft
12	A04075	Grub screw- 1/4" x 3/8" unc	2	59	A16058	Drive shaft- 20"
13	A04073	Roll pin- gearbox pulley 5x 40	1	59	A16179	Drive shaft- 22"
14	A04167	Setscrew- M5 x 16 hex.	2	60	A03391	Mount bracket
15	A04099	Washer- 3/16 x 3/4 x 16g	2	61	A03383	Rear axle retainer- CE
16	A10639	Rear axle assembly- complete 20"	1	61	A03878	Rear axle retainer- US
16	A10637	Rear axle assembly- complete 22"	1	62	A03393	Drive shaft shield- CE
17	A16294	Axle bush	2	62	A03879	Drive shaft shield- US
18	A10284	Height adjustment lever- 20"	1	63	A16078	Chain- 3/8" x 58 pitch ASA incl.con link
18	A10635	Height adjustment lever- 22"	1	64	A16182	Spacer- engine pulley 20" only
19	A03250	Handle grip	1	65	A03382	Seal- rear wheel 20" only
20	A03336	Packing plate	1	66	A02081	Setscrew- 1/4" x 1-3/4" unc. Hex.
21	A02118	Rivets- 1/4" x 3/4"	2	67	A02027	Washer- 1/4" spring
22	A02090	Circlip	4	68	A02001	Nut- 1/4" Hex.
23	A03373	Pawl retainer	4	69	A02146	Setscrew- 1/4" x 3/4" unc. Hex
24	A03372	Pawl	2	70	A02078	Setscrew- 1/4" x 1/2" unc. Hex. CE only
25	A03370	Pinion- LH	1	71	A16077	Belt- Dayco SPZX-612 20" only
26	A03361	Bearing	2	71	A16217	Belt- Dayco SPZX-670 22" only
27	A03371	Pinion- RH	1	72	A02027	Washer- 1/4" spring CE only
28	A16131	Drive frame	1	73	A02001	Nut- 1/4" unc. hex. CE only
29	A10640	Gearbox assembly	1	75	A02235	Nyloc nut- 1/4" unc- 20" US only
30	A16063	Frame cover	1	76	A02214	Setscrew- 1/4" x 5/8" unc. Hex. 20" US
31	A16061	Cap- spring	1	77	A03604	Extension- CE mowers only
32	A16064	Spring- gearbox	1	78	A03881	Backing plate- 20" US only
33	A10636	Clutch plate assembly- incl.item 34	1	79	A03883	Rubber flap- 20" only
34	A03390	Clutch lining	1	79	A16235	Rubber flap- 22" only
35	A03358	Spring- clutch plates	1	80	A04158	Screw- M5 x 20
36	A10170	Clutch plate assembly- drive	1	81	A02078	Setscrew- 1/4" x 1/2" unc. Hex.
37	A16056	Thrust washer	1	82	A16239	Label- Self propelled cover
38	A16080	Spring- cam lever	1	83	A02169	Setscrew- 1/4" x 1" unc. 22" US only
39	A16057	Cam lever	1	84	A16284	Backing plate- 22" US only
40	A16060	Bearing retainer and cam	1	85	A02235	Nyloc nut- 1/4" unc. 22" US only
41	A16139	Thrust cap	1	86	A02001	Nut- 1/4" unc. hex. 22" US only
42	A04165	Screw- M6 x 12 csk. Cap screw	1	87	A02027	Washer- 1/4" spring 22" US only
43	A16062	Bearing cap	1	88	A04169	Nut- M5 hex.
44	A02111	Nyloc nut- M6	2	89	A02234	Washer- 3/16" shakeproof



Procut 50 & Procut 560

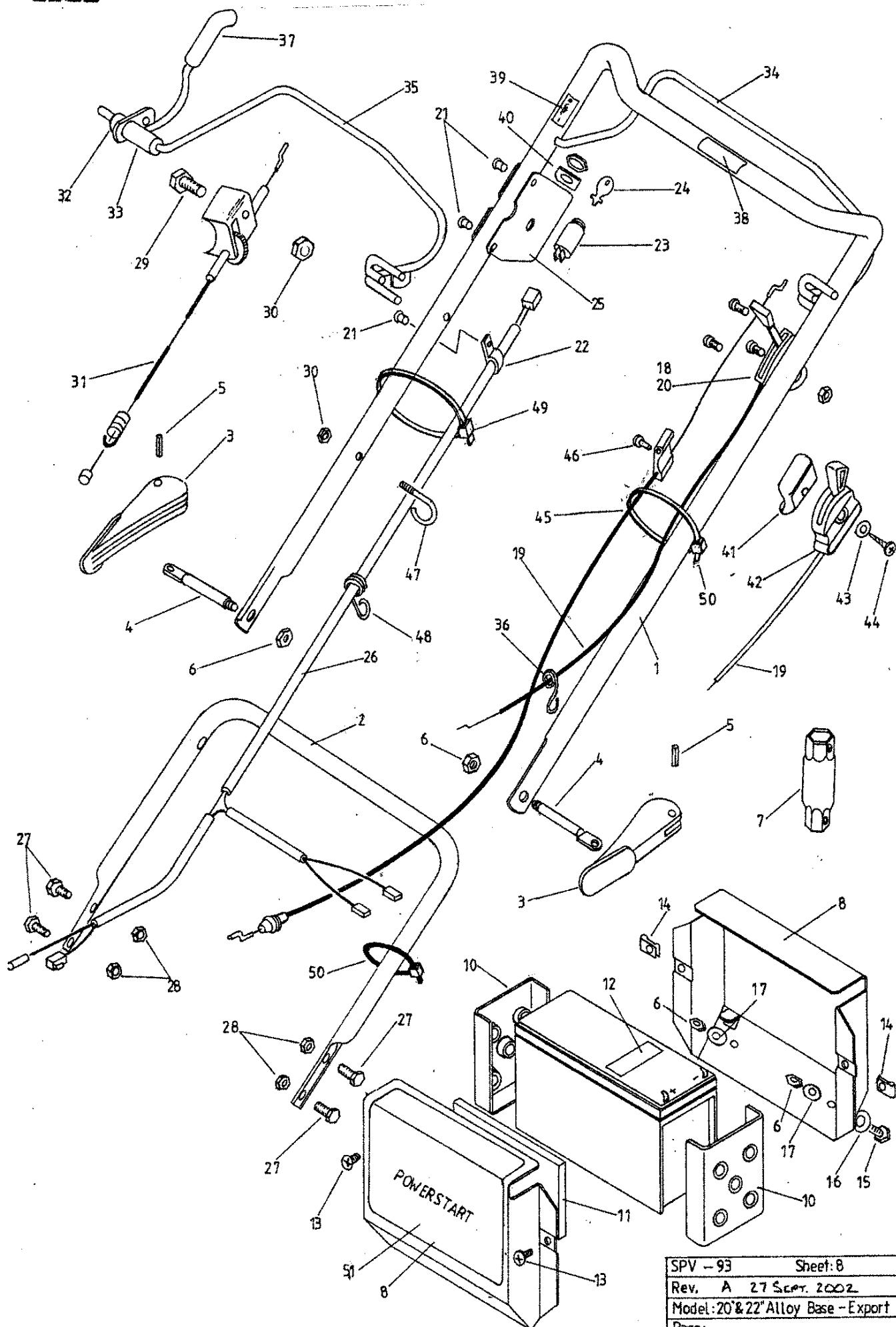


SPV- 93	Sheet: 6
Rev. A	27 SEPT. 2002
Model: 20" & 22" Alloy Base - Export	
Page:	

Rev.A	27-Sep-02	SPV-93	20" & 22" Alloy Base	ROVER MOWERS	Procut 50 & Procut 560
Sheet: 6		Export			
Item No.	Part No.	Description		QTY	
1	J10144	Grass catcher assembly		1	
2	A03447	Handle		1	
3	A03324	Mesh		1	
4					
5					
6	A02175	Rivet-73 AS 5-5		4	
7	A02163	Screw- 3/16" x 1/2"		2	
8	A02050	Nut- 3/16"		2	
9	A04083	Washer		4	
10	A10689	Mulch Plug assembly 20"		1	
10	A10714	Mulch Plug assembly 22"		1	
11	A03901	Deflector		1	
12	A03914	Support Bracket		1	
13	A2901195	Rivet-73 AS 6-5		2	
14	A02175	Rivet-73 AS 5-5		2	
15	A02192	Washer- 5/32" x 7/16" flat		2	
16	A03894	Label - Mulch Plug		1	
17	A03928	Label - Vari-tilt		1	
18	J10605	Side chute assembly c/w carton		1	
19	A03743	Label - Chute		1	
20	A03875	Label - Catcher - US		1	



Procut 50 & Procut 560



8



BOLETIN TECNICO

N· D 45

PRODUCTO: 508mm (20``) Y 560mm (22``) CORTACESPED AUTOPROPULSADO

Modelos descripción

88041 cortacésped autopropulsado 56cm
861942 cortacésped autopropulsado 50cm

Pieza descripción estado

A16080 muelle leva anulado
A03358 muelle embrague anulado
A16323 muelle leva nuevo
A16322 muelle embrague nuevo

Detalles: con el fin de mejorar la duración del sistema de tracción de los modelos de 508mm (20``) y 560mm (22``) autopropulsados, se han modificado el muelle de la leva y el muelle del embrague.

En el dibujo se muestra como se coloca el nuevo muelle leva y se fija en la caja. En el caso de tener que cambiar el antiguo muelle leva (A16080) hay que sustituirlo por el nuevo muelle (A16323) y cambiar el tornillo de 5X30 actual por el nuevo de 5X40 (A04163) y la tuerca para fijar el extremo del muelle (A04163)

